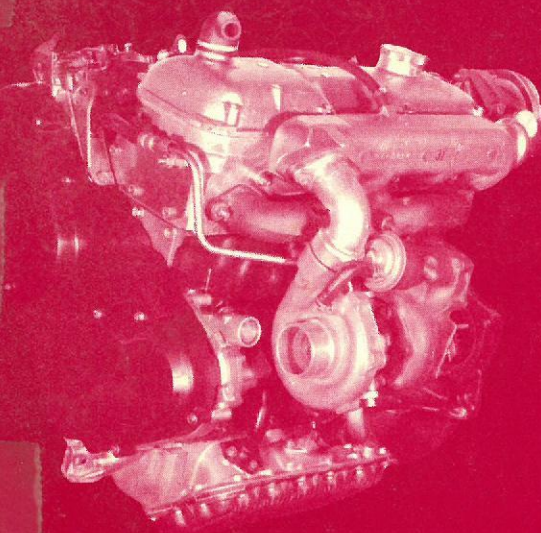
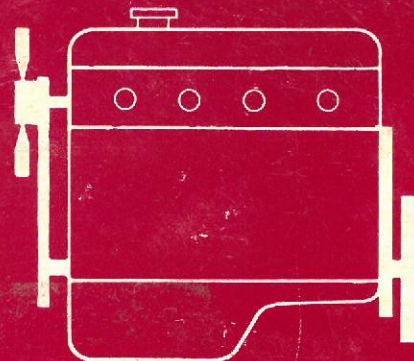
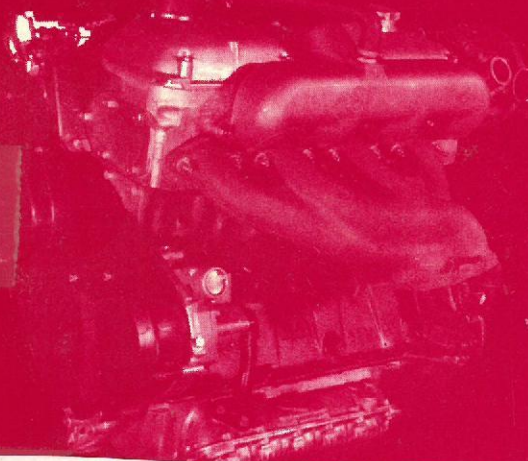


CITROËN 



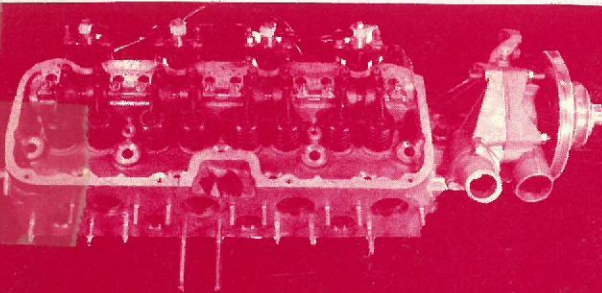
M 25/648



M 25/660

U 25/661

Vedlagt fremsendes 1 stk. reparationsanvisning (BRE 098514)
for motor-topstykke på CX Diesel og C 25 Diesel.



BRE 098514



- (D)** Achtung ! Wichtiger Punkt oder Fehlerquelle
- (DK)** Pas på ! Vigtigt punkt eller fejlmulighed
- (E)** Atención ! Punto importante o posible dificultad
- (GB)** Caution ! Important detail or possible trap
- (I)** Attenzione ! Punto importante o possibilità di errore
- (NL)** Let op ! Belangrijk punt, kan gemakkelijk fout gaan !
- (P)** Atenção ! Ponto importante ou possibilidade de errar
- (S)** Varning ! Viktigt arbetsmoment eller möjlighet till misstag

- (F)** Attention ! Point important ou piège possible



- (D)** Darauf achten, dass keine Teile herunterfallen oder abspringen
- (DK)** Risiko for at delene falder ud eller forskubber sig
- (E)** Riesgo de caída o de proyección de piezas
- (GB)** Parts may drop or spring out
- (I)** Rischio di caduta o di proiezione di pezzi
- (NL)** Kans op naar beneden vallen of wegspringen van onderdelen
- (P)** Risco de queda ou de projecção de peças
- (S)** Risk för att delar faller ned eller spritter ut

- (F)** Risque de chute ou de projection de pieces

















- (D)** Unbedingt Spezialschrauben verwenden
- (DK)** Special - skruer skal anvendes
- (E)** Empleo imperativo de tornillos especiales
- (GB)** Use of special fixing - hardware essential
- (I)** Uso obbligatorio di bulloneria speciale
- (NL)** Uitsluitend speciale bouten gebruiken
- (P)** Utilização imperativa de parafusos or porcas especiais
- (S)** Specialskruv måste ovillkorligen användas







- (F)** Emploi impératif de visserie spéciale












- | | |
|--|--|
| <ul style="list-style-type: none"> (D) Arbeitsvorgang, falls erforderlich durchführen (DK) Arbejdsoperation der udføres hvis det er nødvendigt (E) Operación a efectuar si es necesario (GB) Operation to be carried out if necessary (I) Operazione da effettuare se necessario | <ul style="list-style-type: none"> (NL) Indien noodzakelijk handeling uitvoeren (P) Operação a efectuar se necessário (S) Arbetsmoment/arbete att utföra vid behov (F) Opération à effectuer si nécessaire |
|--|--|


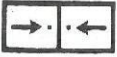



	<p>D Rechts DK Højre E Derecho GB Right</p>	<p>I Destro NL Rechts P Direita</p>	<p>S Höger F Droite</p>
	<p>D Links DK Venstre E Izquierdo GB Left</p>	<p>I Sinistro NL Links P Esquerda</p>	<p>S Vänster F Gauche</p>
	<p>D Oben DK Opad E Alto GB Up</p>	<p>I Alto NL Boven P Alto</p>	<p>S Uppåt F Haut</p>
	<p>D Unten DK Nedad E Bajo GB Down</p>	<p>I Basso NL Onder P Baixo</p>	<p>S Nedåt F Bas</p>
	<p>D Hinten DK Bag E Trasero GB Rear</p>	<p>I Dietro (Posteriore) NL Achter P Traseira</p>	<p>S Bak (åt). bakre F Arrière</p>
	<p>D Vorn DK For E Delantero GB Front</p>	<p>I Avanti (Anteriore) NL Voor P Dianteira</p>	<p>S Fram (åt). främre F Avant</p>
	<p>D Ausbau. Ausbauen DK Fjernelse. Fjerne E Quitado. Quitar GB Removal. Remove</p>	<p>I Stacco. Staccare NL Verwijder. Uitbouwen P Desmontagem. Desmontar.</p>	<p>S Demontering. Demontera F Dépose - Déposer</p>
	<p>D Einbau. Einbauen DK Anbringelse. Anbringe E Colocación. Poner GB Fitting. Fit</p>	<p>I Riattacco. Riattaccare NL Monteer. Inbouwen P Montagem. Montar</p>	<p>S Återmontering. Återmontera F Pose - Poser</p>






	<p> (D) Zerlegen (DK) Afmontering. Afmontere (E) Desmontaje. Desmontar (GB) Dismantling. Dismantle </p> <p> (I) Smontaggio. Smontare (NL) Demontage. Demonteren (P) Desarmar </p> <p> (S) Isärtagning - Tag isär (F) Démontage - Démonter </p>
	<p> (D) Zusammenbau (DK) Påmontering. Påmontere (E) Montaje. Montar (GB) Assembly. Assemble </p> <p> (I) Montaggio. Montare (NL) Montage. Monteren (P) Armar </p> <p> (S) Hopsättning. Sätt ihop (F) Montage - Monter </p>
	<p> (D) Lösen (DK) Adskille (E) Desconectar (GB) Disconnect </p> <p> (I) Disinnestare (NL) Losmaken (P) Desligar </p> <p> (S) Koppla bort (F) Déconnecter </p>
	<p> (D) Verbinden (DK) Samle (E) Conectar (GB) Connect </p> <p> (I) Innestare (NL) Aan elkaar maken (P) Ligar </p> <p> (S) Koppla in (F) Connecter </p>
	<p> (D) Die Drehung oder Übertragung muss ohne Hartpunkt erfolgen (DK) Sørg for at drejningen eller bevaegelsen sker jævnt og ensartet (E) Asegurarse de que la rotación o la translación se efectua sin punto duro (GB) Ensure that the rotation or movement is without high spots (I) Assicurarasi che la rotazione o la translazione avvenga senza sforzo (NL) Controleer of het draaien of de overbrenging zonder zwaar punt verloopt (P) Certificar-se que a rotação ou a translação se efectua sem ponto duro (S) Kontrollera att rundragningen eller manövreringen kan ske utan kärvning (F) S'assurer que la rotation ou la translation s'effectue sans point dur </p>
	<p> (D) Anschrauben. 1 = Anzahl der Umdrehungen. 180° = Einstellwinkel (DK) Skrue. 1 = Antal omdrejninger. 180° = Drejningsvinkel (E) Roscar. 1 = Número de vueltas. 180° = Angulo que se debe efectuar (GB) Screw In. 1 = Número of turns. 180° = Angular value (I) Avvitare 1 = Numero di giri. 180° = Rotazione da effettuare (NL) Aandraaien. 1 = Aantal slagen. 180° = In te stellen hoek (P) Aparafusar 1 = Número de voltas. 180° = Ângulo a efectuar (S) Skruva In 1 = Antal Varv 180° = Antal grader (F) Visser - 1 = Nombre de tours. 180° = Angle à effectuer </p>







	<p> (D) Losschrauben. 1 = Anzahl der Umdrehungen. 180° = Einstellwinkel (DK) Skruer løs. 1 = Antal omdrejninger. 180° = Drejningsvinkel (E) Desenroscar. 1 = Número de vueltas. 180° = Ángulo que se debe efectuar (GB) Unscrew. 1 = Number of turns. 180° = Angular value (I) Svitare. 1 = Numero di giri. 180° = Rotazione da effettuare (NL) Losdraaien. 1 = Aantal slagen. 180° = In te stellen hoek (P) Desaparafusar. 1 = Número de voltas. 180° = Ângulo a efectuar (S) Skruva ut. 1 = Antal varv. 180° = An̄tal grader (F) Dévisser - 1 = Nombre de tours. 180° = Angle à effectuer </p>												
	<p> (D) Verbot. Nicht verwenden oder wiederverwenden (DK) Forbud. Må ikke anvendes eller genbruges (E) Prohibido. No utilizar o volver a utilizar (GB) Prohibited. Do not use or reuse (I) Proibizione. Non usare o riutilizzare (NL) Verboden Niet gebruiken of niet opnieuw gebruiken (P) Proibido Não utilizar ou reutilizar (S) Förbud Använd eller återanvänd ej (F) Interdiction - Ne pas utiliser ou réutiliser </p>												
	<table border="0"> <tbody> <tr> <td>(D) Federring</td> <td>(I) Rondella Grower</td> <td>(S) Grower - Bricka</td> </tr> <tr> <td>(DK) Fjederskive</td> <td>(NL) Veerring</td> <td></td> </tr> <tr> <td>(E) Arandela Grower</td> <td>(P) Anilha Grower</td> <td>(F) Rondelle Grower</td> </tr> <tr> <td>(GB) Spring washer</td> <td></td> <td></td> </tr> </tbody> </table>	(D) Federring	(I) Rondella Grower	(S) Grower - Bricka	(DK) Fjederskive	(NL) Veerring		(E) Arandela Grower	(P) Anilha Grower	(F) Rondelle Grower	(GB) Spring washer		
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(GB) Flat washer													







	<p> (D) Anzahl der Schraubelemente : Schrauben, Muttern, Stiftschrauben usw. (DK) Antal dele i skruesamlingen (E) Cantidad de elementos de tornillería : tornillos, tuerca, esparrago, etc. (GB) Number of threaded components : screw, nut, stud, etc. (I) Numero di elementi di bulloneria, viti, dadi, prigionieri, ecc. (NL) Aantal : bouten, moeren, tapeinden enz. . . . (P) Número de elementos de parafusos ou porcas, porca, perno, etc. (S) Antal förskruvningspunkter : skruv, mutter, pinnbult, etc. (F) Nombre d'éléments de visserie : vis, écrous, goujons, etc. </p>
	<p> (D) Sichern bzw. Entsichern (DK) Låse eller frigøre (E) Frenar o quitar el freno, según el caso (GB) Lock or unlock as appropriate (I) Bloccare o sbloccare, secondo i casi (NL) Borgen of borg verwijderen (P) Travar ou destravar conforme o caso (S) Lås eller avlägsna låsningen (F) Freiner ou défreiner suivant le cas </p>
	<p> (D) Unbedingt Neuteile verwenden (DK) Ny del skal anvendes (E) Empleo imperativo de una pieza nueva (GB) Use of new part essential (I) Uso obbligatorio di un pezzo nuovo (NL) Noodzakelijk een nieuw onderdeel te gebruiken (P) Utilização imperativa dumã peça nova (S) Ny del måste ovillkorligen användas (F) Emploi impératif d'une pièce neuve </p>
	<p> (D) Schmieren (DK) Smøre (E) Aceitar (GB) Oil (I) Oliare (NL) Oliën (P) Olear (S) Anolja (F) Huiler </p>
	<p> (D) Reinigen ... (je nach eventueller Markierung, siehe Tabelle der Klebe-, Schmier- und Dichtmittel) (DK) Rengøre med ... (afhængig af evt. mærkning af produkt) (E) Limpiar ... (siguiendo lo señalado eventualmente, ver cuadro de productos) (GB) Clean ... (according to symbol, if present, see table of recommendations) (I) Pulire ... (secondo eventuale riferimento, vedere tabella ingredienti) (NL) Reinigen ... (zoals aangegeven, zie lijts met benodigdheden) (P) Limpar ... (conforme marca eventual, ver quadro ingredientes) (S) Rengör ... (enligt eventuell märkning, se listan över olika produkter) (F) Nettoyer ... (suivant repère éventuel, voir tableau ingrédients) </p>




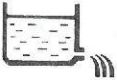


	<p>(D) Mit ... schmieren (gemäss Markierung, siehe Tabelle der Klebe-, Schmier- und Dichtmittel)</p> <p>(DK) Overstryge med ... (afængig af referance produkt)</p> <p>(E) Untar con ... (siguiendo lo señalado, ver cuadro de productos)</p> <p>(GB) Smear with ... (according to symbol, see table of recommendations)</p> <p>(I) Spalmare di ... (secondo riferimento, vedere tabella ingredienti)</p> <p>(NL) Insmeren met ... (zoals aangegeven, zie lijst met benodigheden)</p> <p>(P) Untar com ... (conforme marca, ver quadro ingredientes)</p> <p>(S) Bestryk med ... (enligt märkning, se listan över olika produkter)</p> <p>(F) Enduire de ... (suivant repère, voir tableau ingrédients)</p>
<p>OK</p>	<p>(D) Gut</p> <p>(DK) God</p> <p>(E) Bueno</p> <p>(GB) Serviceable</p> <p>(I) Buono</p> <p>(NL) Goed</p> <p>(P) Bom</p> <p>(S) Korrekt</p> <p>(F) Bon</p>
	<p>(D) Siehe</p> <p>(DK) Se ... henvisning til ...</p> <p>(E) Ver ... dirigirse a ...</p> <p>(GB) See ... refer to ...</p> <p>(I) Vedere ... riportarsi a ...</p> <p>(NL) Zie ... verwijzen naar ...</p> <p>(P) Ver ... reportar- se a ...</p> <p>(S) Se ... gå tillbaka till ...</p> <p>(F) Voir ... se reporter à ...</p>
	<p>(D) Sichtprüfung oder Prüfung mit der Hand</p> <p>(DK) Kontrollere visuelt eller manuelt</p> <p>(E) Controlar visualmente o manualmente</p> <p>(GB) Check visually or physically</p> <p>(I) Controllare visivamente o manualmente</p> <p>(NL) Visuele of handmatige controle</p> <p>(P) Controlar visual ou manualmente</p> <p>(S) Gör en manuell kontroll eller en okulärkontroll</p> <p>(F) Contrôler visuellement ou manuellement</p>
	<p>(D) Mit einem Messgerät prüfen</p> <p>(DK) Kontrollere med måleinstrument</p> <p>(E) Controlar con un instrumento</p> <p>(GB) Check with a measuring instrument</p> <p>(I) Controllare con uno strumento</p> <p>(NL) Controleren met een instrument</p> <p>(P) Controlar com um instrumento</p> <p>(S) Kontrollera med instrument</p> <p>(F) Contrôler avec un instrument</p>

	<p> <input type="radio"/> D Mehrere Einbaumöglichkeiten (1 - 2 - 3) <input type="radio"/> NL Verschillende mogelijkheden voor montage (1 ; 2 ; 3...) <input type="radio"/> DK Flere monteringsmuligheder (1; 2; 3...) <input type="radio"/> P Várias montagens possíveis (1. 2. 3) <input type="radio"/> E Varios montajes posibles (1. 2. 3) <input type="radio"/> S Flera monteringsutföranden förekommer (1; 2; 3) <input type="radio"/> GB Several assembly possibilities (1, 2, 3) <input type="radio"/> I Diversi montaggi possibili (1; 2; 3) <input type="radio"/> F Plusieurs montages possibles (1 - 2 - 3) </p>
	<p> <input type="radio"/> D Markieren. Beim Wiedereinbau auf Zugehörigkeit der Teile achten <input type="radio"/> DK Afmærke. Ved genmontering skal delenes rette sammenpasning respekteres <input type="radio"/> E Señalar. Respetar el apareado de las piezas para el nuevo montaje <input type="radio"/> GB Mark. The parts must be kept paired for re-assembly <input type="radio"/> I Segnare. Rispettare l'accoppiamento dei pezzi per il rimontaggio <input type="radio"/> NL Merken. Zorg bij montage dat de onderdelen bij elkaar komen <input type="radio"/> P Marcar. Respeitar o acasalamento das peças para armá-las <input type="radio"/> S Märk ut. Respektera a delarnas märkning vid återmonteringen <input type="radio"/> F Repérer - Respecter l'appariement des pièces pour le remontage </p>
	<p> <input type="radio"/> D Einstellen <input type="radio"/> I Regolare <input type="radio"/> S Ställ in <input type="radio"/> DK Justere <input type="radio"/> NL Afstellen <input type="radio"/> E Regular <input type="radio"/> P Afinar <input type="radio"/> F Régler <input type="radio"/> GB Adjust </p>
	<p> <input type="radio"/> D Abstand, Spiel <input type="radio"/> I Gioco <input type="radio"/> S Spel <input type="radio"/> DK Spil <input type="radio"/> NL Speling <input type="radio"/> E Juego <input type="radio"/> P Folga <input type="radio"/> F Jeu <input type="radio"/> GB Clearance </p>
	<p> <input type="radio"/> D Einbau durch Pressen, Vorspannen oder genaues Einpassen <input type="radio"/> DK Montering med forspænding, prespasning eller itrykning <input type="radio"/> E Montaje con esfuerzo, precarga o apriete ajustado <input type="radio"/> GB Assembly force fit, with preload or interference fit <input type="radio"/> I Montaggio forzato, precarico o accoppiamento serrato <input type="radio"/> NL Montage onder spanning, voorspanning of klemspanning <input type="radio"/> P Armar em esforço, précharge ou encaixe apertado <input type="radio"/> S Montering med förspänning, presspassning eller ihoptryckt <input type="radio"/> F Montage sous contrainte, précharge ou emmanchement serré </p>

	<p> (D) Leicht anziehen (DK) Skrue sammen uden fastspænding (E) Aproximar sin apretar (GB) Screw up without tightening (I) Avvicinare senza serrare (NL) Aandraaien zonder vast te zetten (P) Aconchegar sem apertar (S) Skruva i utan att dra åt (F) Approcher sans serrer </p>
	<p> (D) Vorgeschriebenes Anziehdrehmoment (DK) Tilspændingsmoment skal overholdes (E) Par de apriete que se debe respetar imperativamente (GB) Observation of tightening torque essential (I) Coppia di serraggio da rispettare obbligatoriamente (NL) Voorgeschreven aanhaalspanning aanhouden (P) Aperto a respetar imperativamente (S) Åtdragningsmoment som ovillkorligen måste respekteras (F) Couple de serrage à respecter impérativement </p>
	<p> (D) Hartlöten (DK) Lodde (E) Soldar con metal (GB) Braze (I) Brasare (NL) Solderen (P) Soldar a metal (S) Löd (F) Braser </p>
	<p> (D) Schweissnaht (DK) Svejsesøm (E) Cordón de soldadura (GB) Fillet of weld (I) Cordone di saldatura (NL) Lasrups (P) Cordão de soldadura (S) Svetssträng (F) Cordon de soudure </p>
	<p> (D) Lochpunktschweissen (DK) Stubsvejsning (E) Soldadura por puntos de "tapón" (GB) Plug weld (I) Saldatura con punti "a tappo" (NL) Proplassen (P) Soldadura por pontos "tampão" (S) Pluggsvetsning (F) Soudage par points "bouchon" </p>

	<p> (D) Einen Gang einlegen (z.B. 3. Gang) (DK) Sæt i gear (f. eks. : 3. gear) (E) Poner una relación de velocidades (ejemplo : 3°) (GB) Engage a gear (for example : 3rd) (I) Inserire una marcia (esempio : 3°) (NL) Schakel een versnelling in (bijv. : de 3 de) (P) Engatar uma velocidade (por exemplo : 3°) (S) Lagg i en växel (till exempel : 3 : an) (F) Engager un rapport de vitesse (ex. : 3°) </p>
	<p> (D) Ein- oder Auffüllen (DK) Fylde eller efterfylde (E) Llenar o poner a nivel (GB) Fill or top up to level (I) Riempire o effettuare il rabbocco (NL) Vullen of niveau op hoogte brengen of bijvullen (P) Encher ou pôr a nivel (S) Fyll eller korrigera nivån (F) Remplir ou effectuer la mise à niveau </p>
	<p> (D) Gelenkwelle (DK) Transmisión (E) Transmision (GB) Drive Shaft (I) Trasmissione (NL) Aandrijving (P) Transmissão (S) Drivaxel (F) Transmission </p>
	<p> (D) Lenkung (DK) Styrtøj (E) Dirección (GB) Steering (I) Sterzo (NL) Stuurinrichting (P) Direcção (S) Styrsystem (F) Direction </p>
	<p> (D) Motor (DK) Motor (E) Motor (GB) Engine (I) Motore (NL) Motor (P) Motor (S) Motor (F) Moteur </p>
	<p> (D) Zylinderkopf (DK) Topstykke (E) Culata (GB) Cylinder Head (I) Testata (NL) Cilinderkop (P) Cabeça (S) Topplöck (F) Culasse </p>

	<p> (D) Getriebe (DK) Gearkasse (E) Caja de velocidades (GB) Gearbox (I) Scatola cambio </p>	<p> (NL) Versnellingsbak (P) Caixa de velocidades (S) Växellåda (F) Boîte de vitesses </p>
	<p> (D) Zwischengetriebe (DK) Overføsels - gearhjul (E) Piñones de transferencia (GB) Transfer gear assembly (I) Pignoneria di movimento </p>	<p> (NL) Overbrengingstandwielen (P) Carretos de transferencia (S) Överföringsdrev (F) Pignons de transfert </p>
	<p> (D) Federung und Radaufhängung (DK) Ophængning eller affjedring (E) Suspensión (GB) Suspension (I) Sospensione </p>	<p> (NL) Vering (P) Suspensão (S) Fjädring (F) Suspension </p>
	<p> (D) Bremsen (DK) Bremser (E) Frenos (GB) Brakes (I) Freni </p>	<p> (NL) Remmen (P) Travões (S) Bromssystem (F) Freins </p>
	<p> (D) Hinterachse : Längslenker (DK) Bagbro : Bærearml (E) Eje trasero : Brazo (GB) Rear axle : Arm (I) Assale posteriore : Braccio </p>	<p> (NL) Achterbrug : Draagarm (P) Eixo traseiro : Braço (S) Bakvagn : Bärarm (F) Essieu arrière : Bras </p>
	<p> (D) Hinterachse : Radnabe (DK) Bagbro : Nav (E) Eje trasero : Buje (GB) Rear axle : Hub (I) Assale posteriore : Mozzo </p>	<p> (NL) Achterbrug : Naaf (P) Eixo traseiro : Cubo (S) Bakvagn : Nav (F) Essieu arrière : Moyeu </p>

	<p> D Vorderachse : Unterer Querlenker DK Forbro : Nederste bærearm E Eje delantero : Brazo inferior GB Front axle : Lower arm I Assale anteriore : Braccio inferiore </p>	<p> NL Voorbrug : Onderdraagarm P Eixo dianteiro : Braço inferior S Framvagn : Undre länkarm F Essieu avant : Bras inférieur </p>
	<p> D Vorderachse : Achsschenkel DK Forbo : Styrebolt E Eje delantero : Pivote GB Front axle : Swivel assembly I Assale anteriore : Pivot </p>	<p> NL Voorbrug : Fusee P Eixo dianteiro : Pivot S Framvagn : Pivot F Essieu avant : Pivot </p>
	<p> D Klasse DK Klasse E Clase GB Class I Classe </p>	<p> NL Klasse P Classe S Klass F Classe </p>
	<p> D Ablassen DK Tømme E Vaciar GB Drain I Svuotare </p>	<p> NL Aftappen P Esvaziar S Töm ur F Vidanger </p>
	<p> D Entlüften DK Udluftte E Purgar GB Bleed I Spurgare </p>	<p> NL Ontluchten P Purgar S Lufta F Purger </p>
	<p> D Bearbeiten DK Bearbejde E Mecanizar GB Machine I Lavorare </p>	<p> NL Bewerken P Trabalhar a máquina S Bearbeta, slipa, etc. F Usiner </p>



2509-T

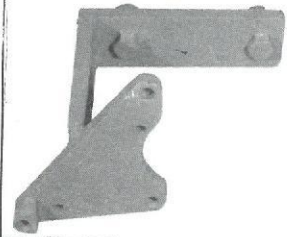


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6011-T

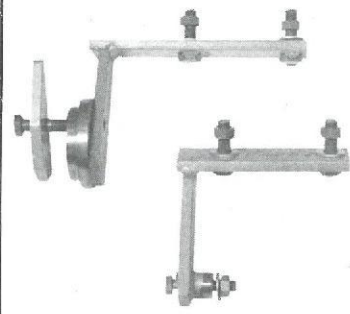


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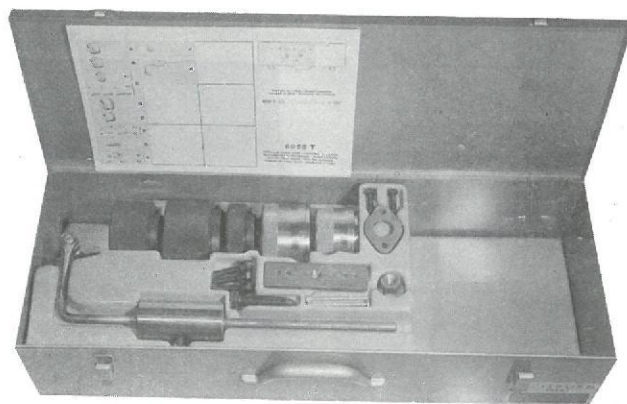
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6005-T



13907

OUT 20 6028-T



83-569

6028-T



A



B



C

83-945

6028-T



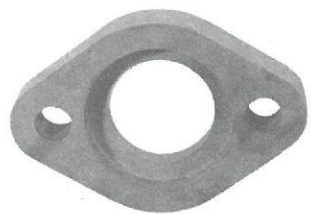
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E

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6028-T



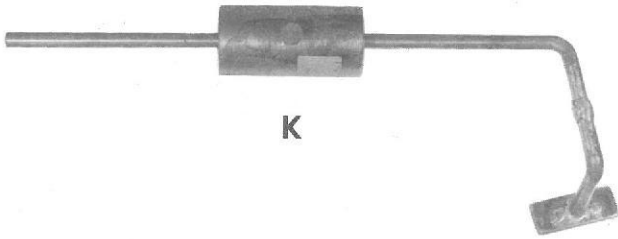
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83-946



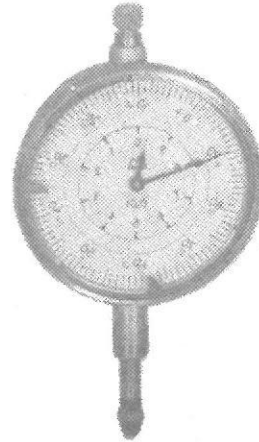
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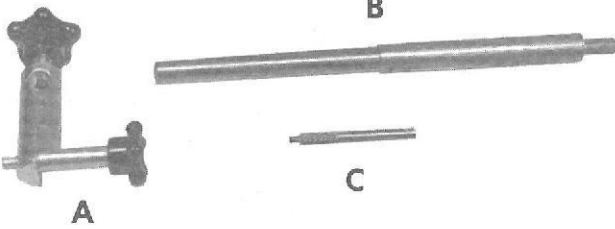
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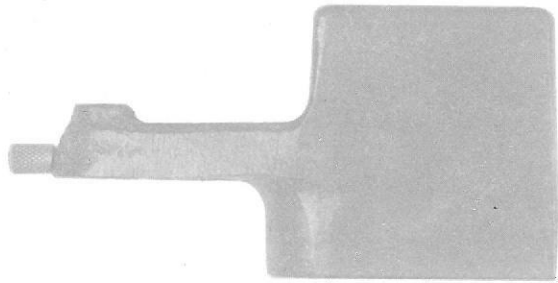
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8 0132-T



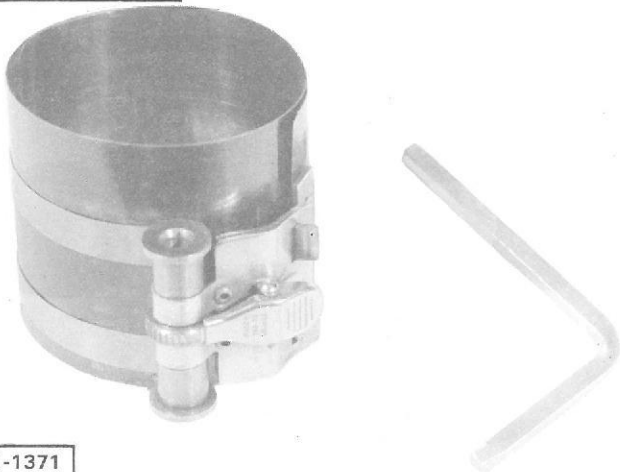
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1754-T.bis



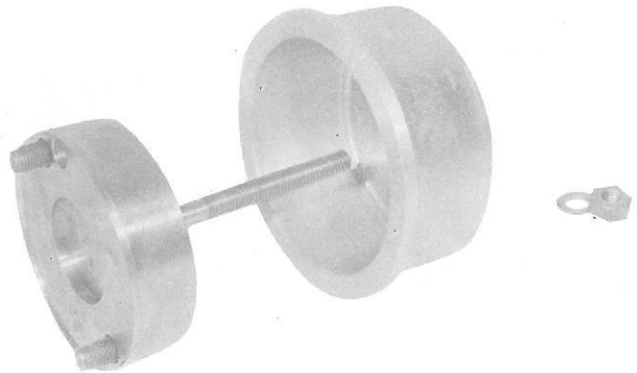
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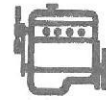
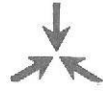


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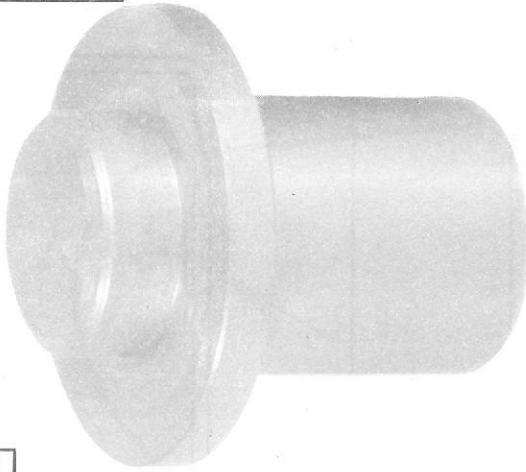
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13812



OUT 30 7101-T



81-1543

OUT 30 4062-T



81-813

5003-T ter

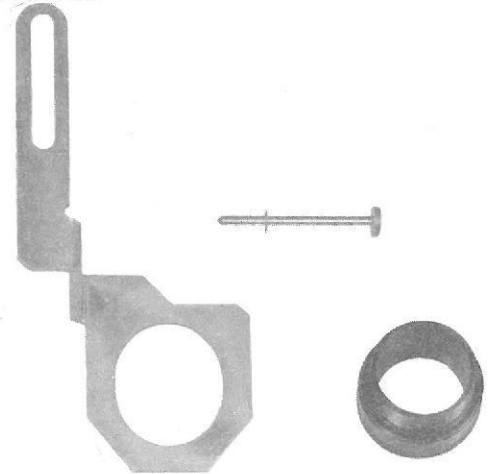


83-279

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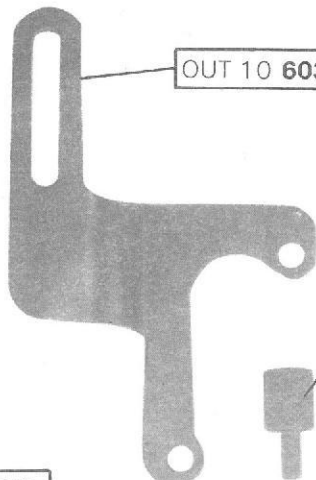


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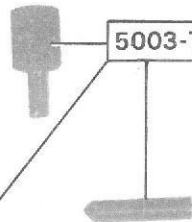
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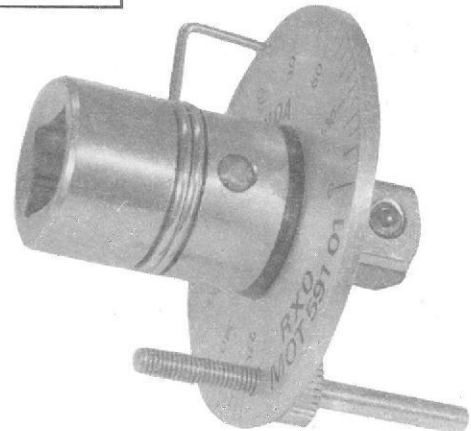


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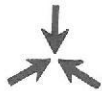
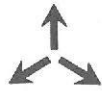
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82-1983

IV

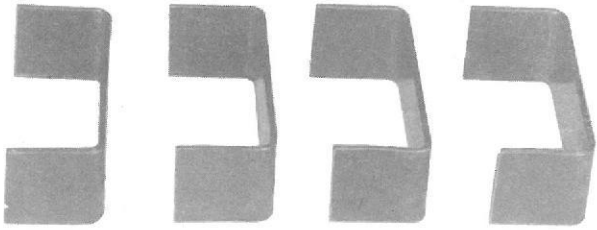
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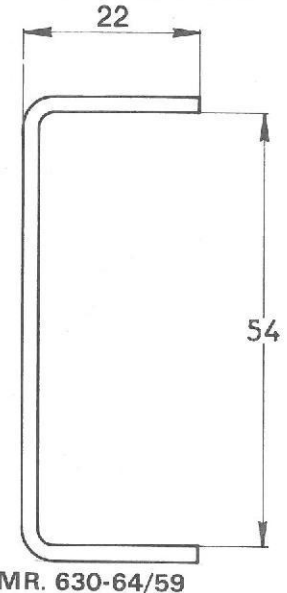
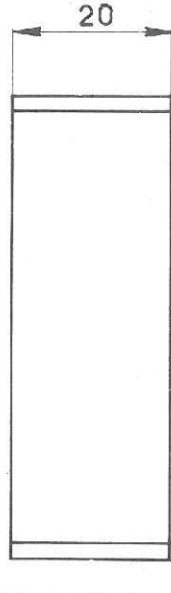
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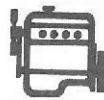
MR. 630-64/45



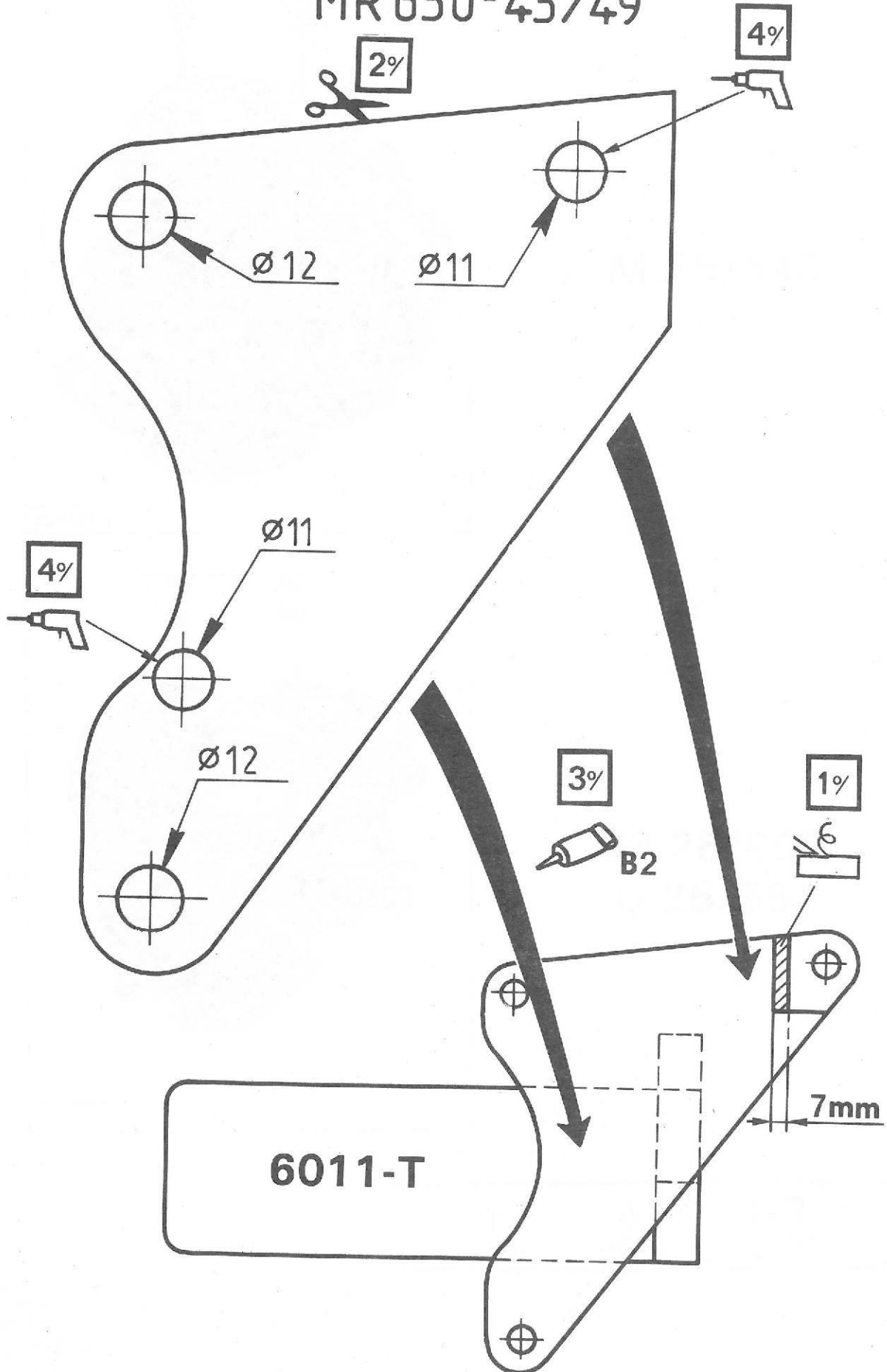
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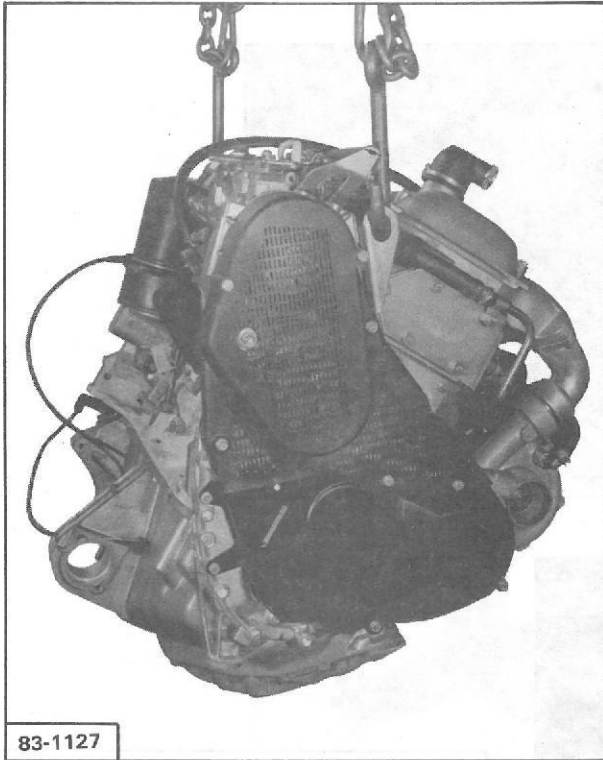
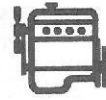


MR. 630-64/59



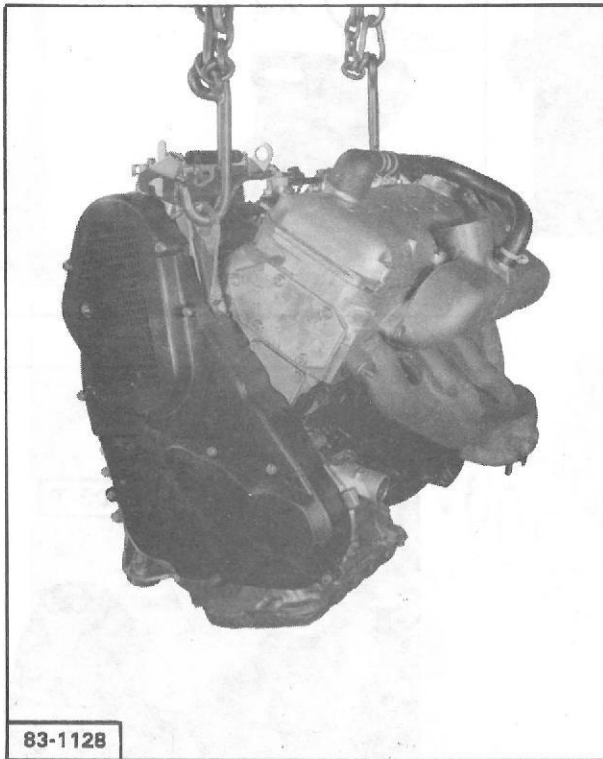
MR 630-43/49





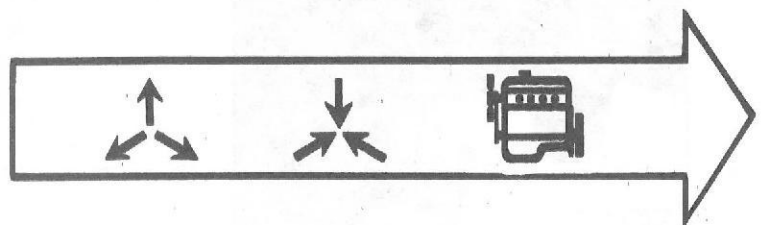
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M 25/648



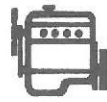
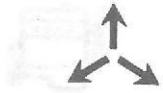
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**M 25/660
U 25/661**



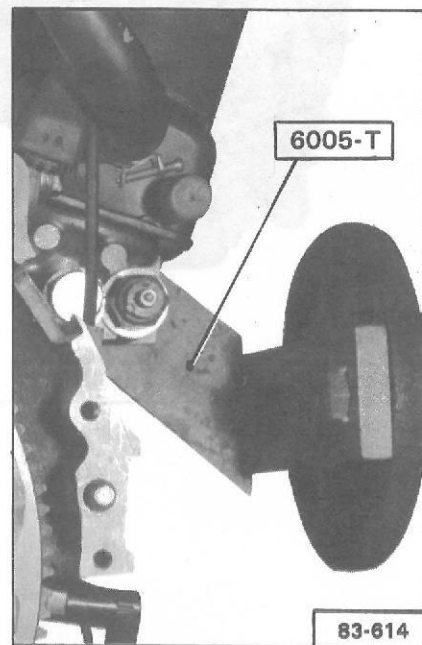
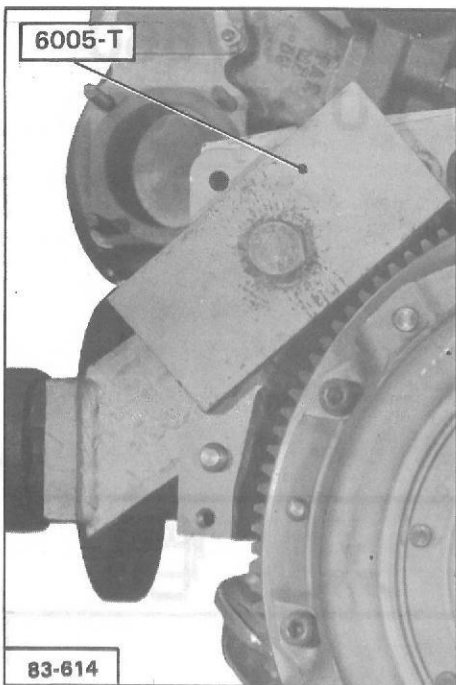
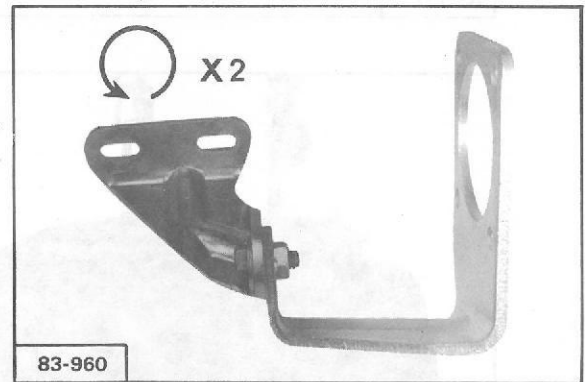
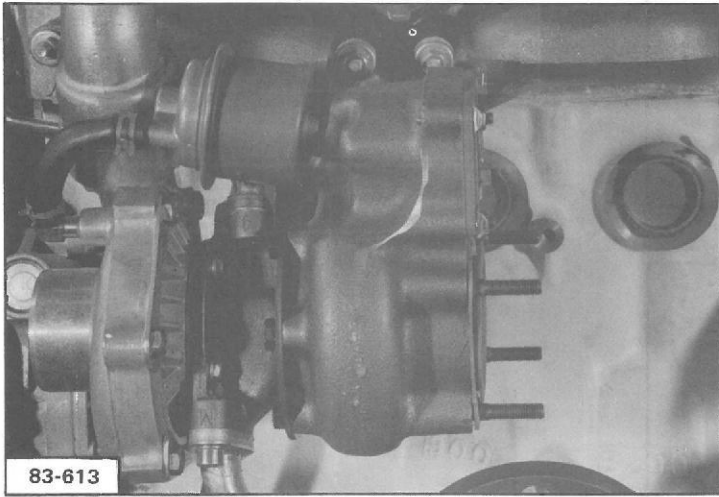
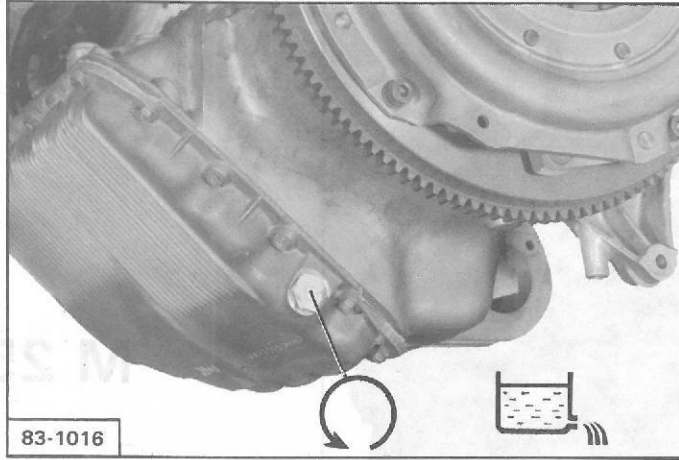
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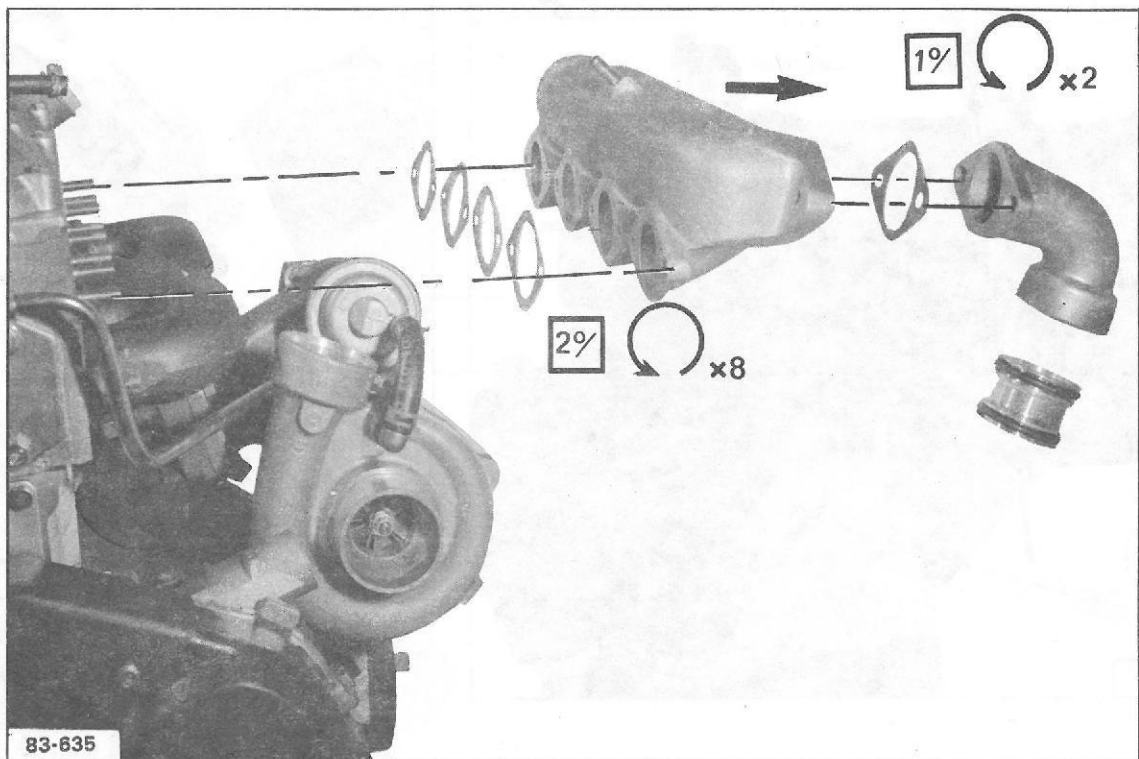
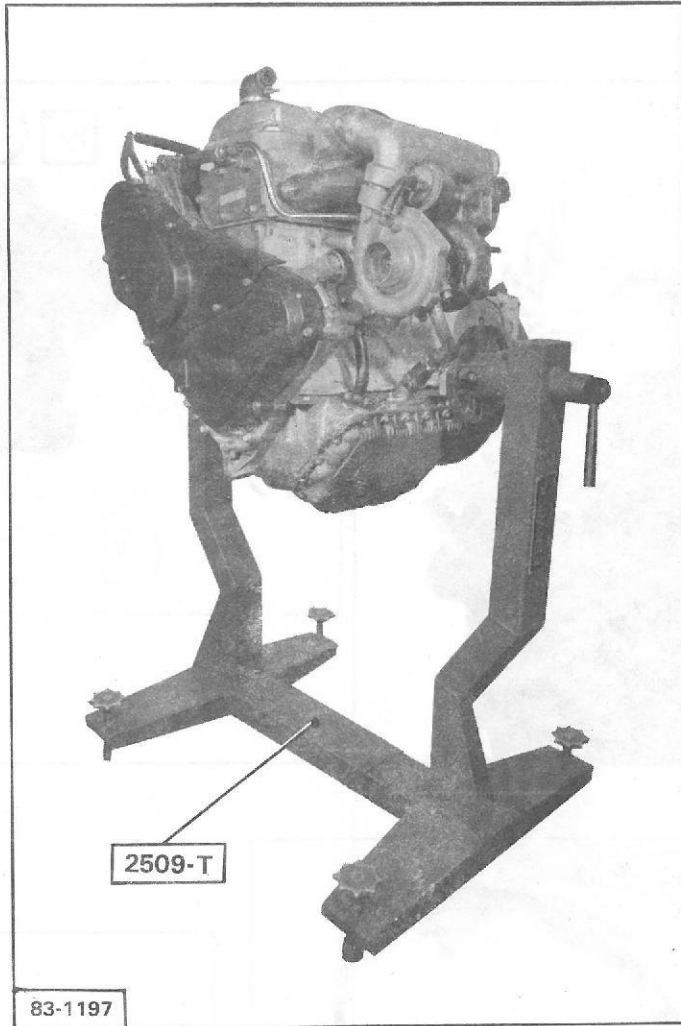
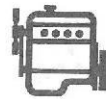
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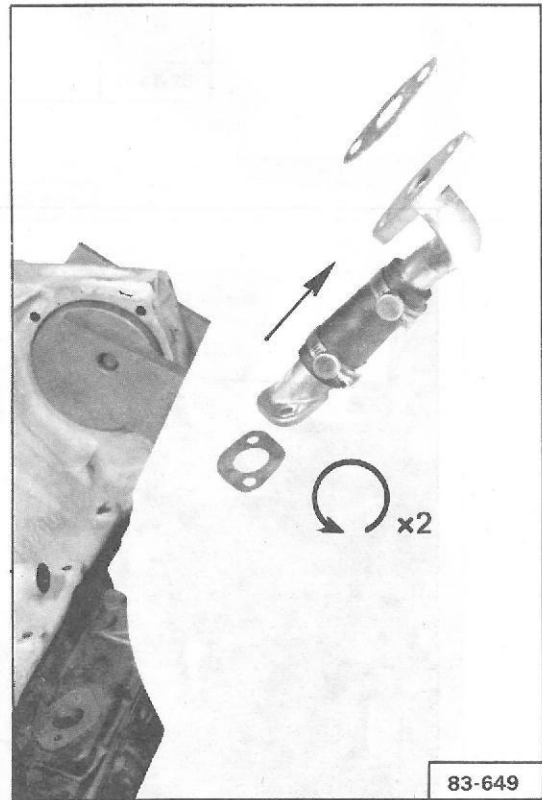
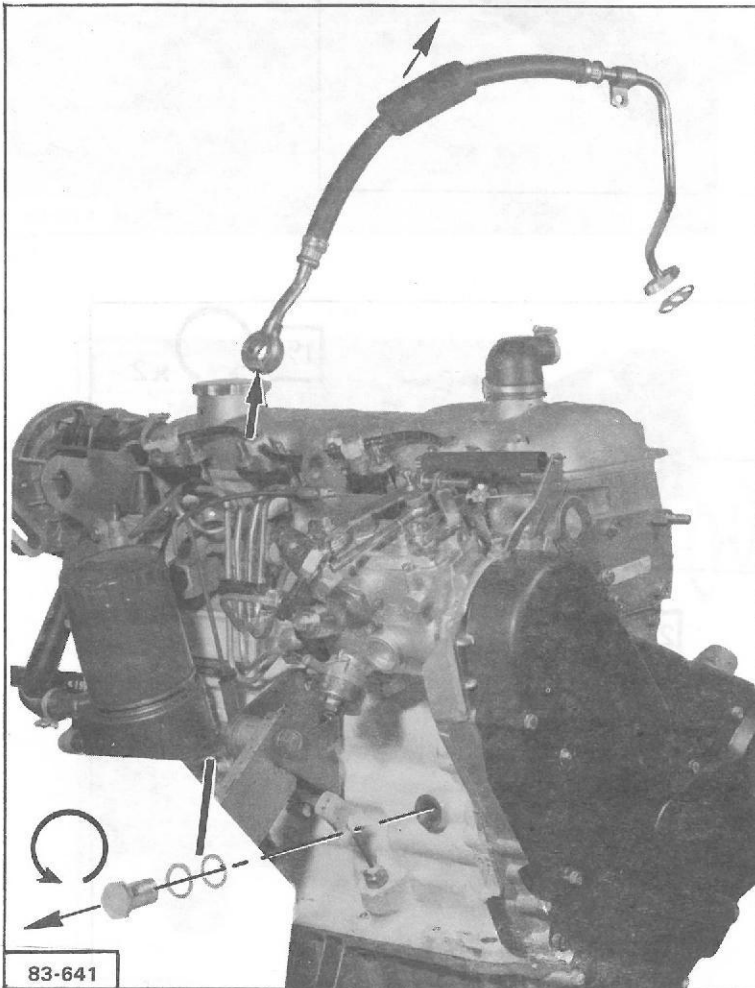
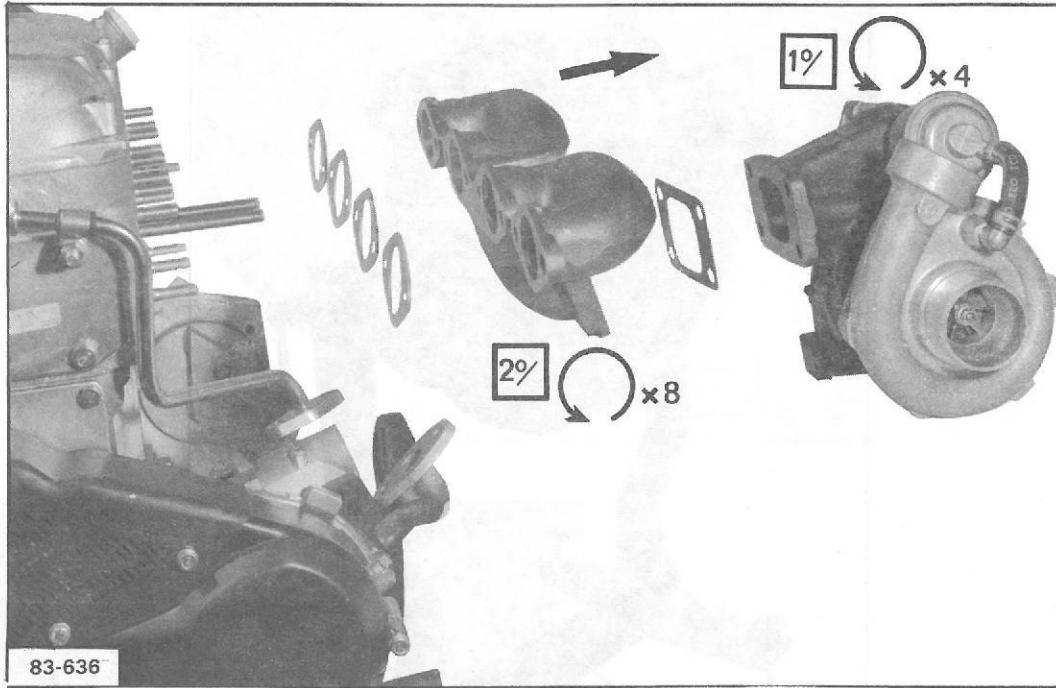
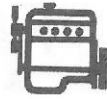


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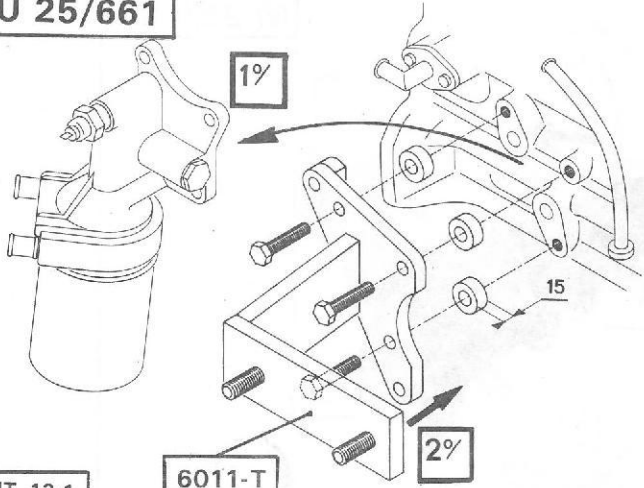








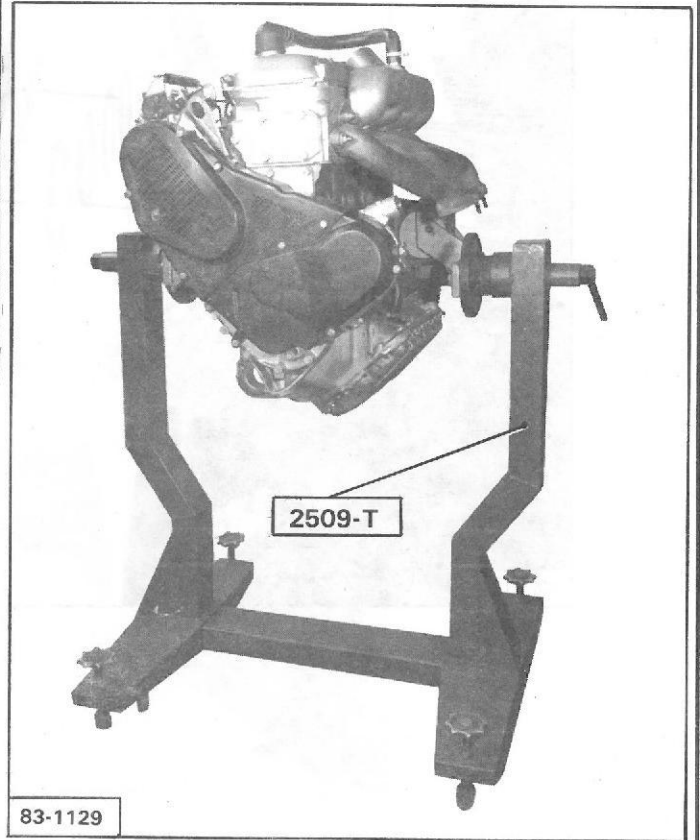
U 25/661



UT. 13-1

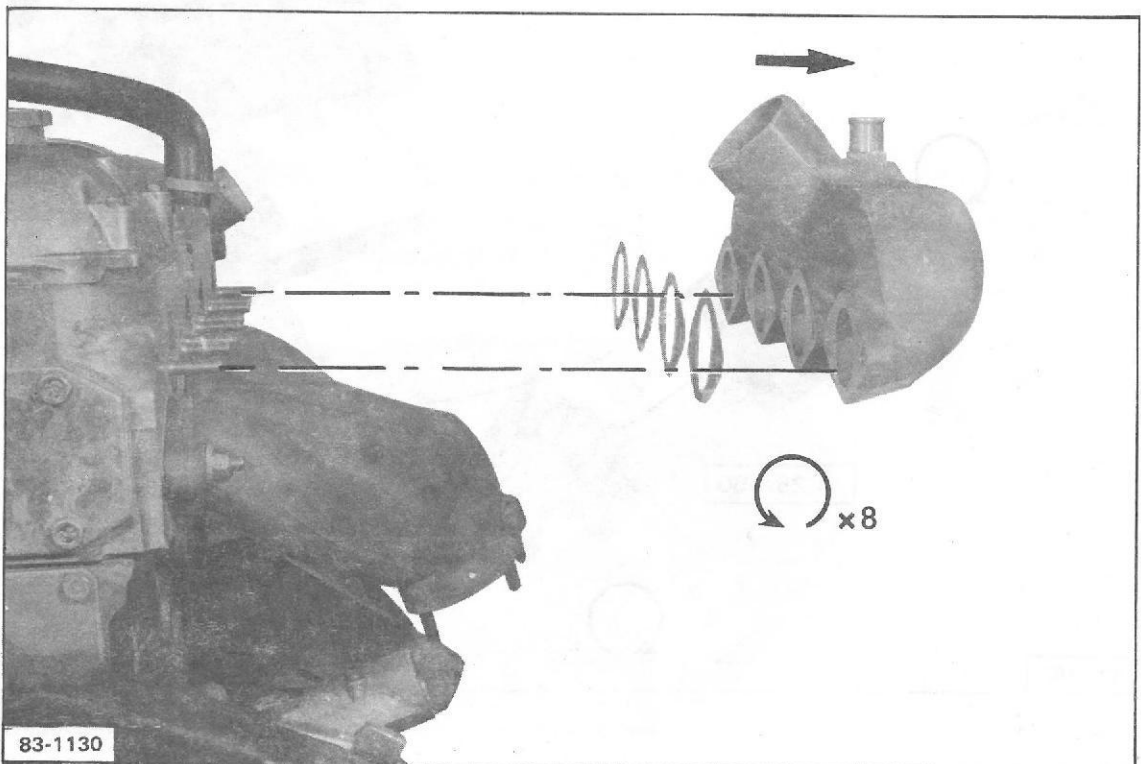
6011-T

M 25/660

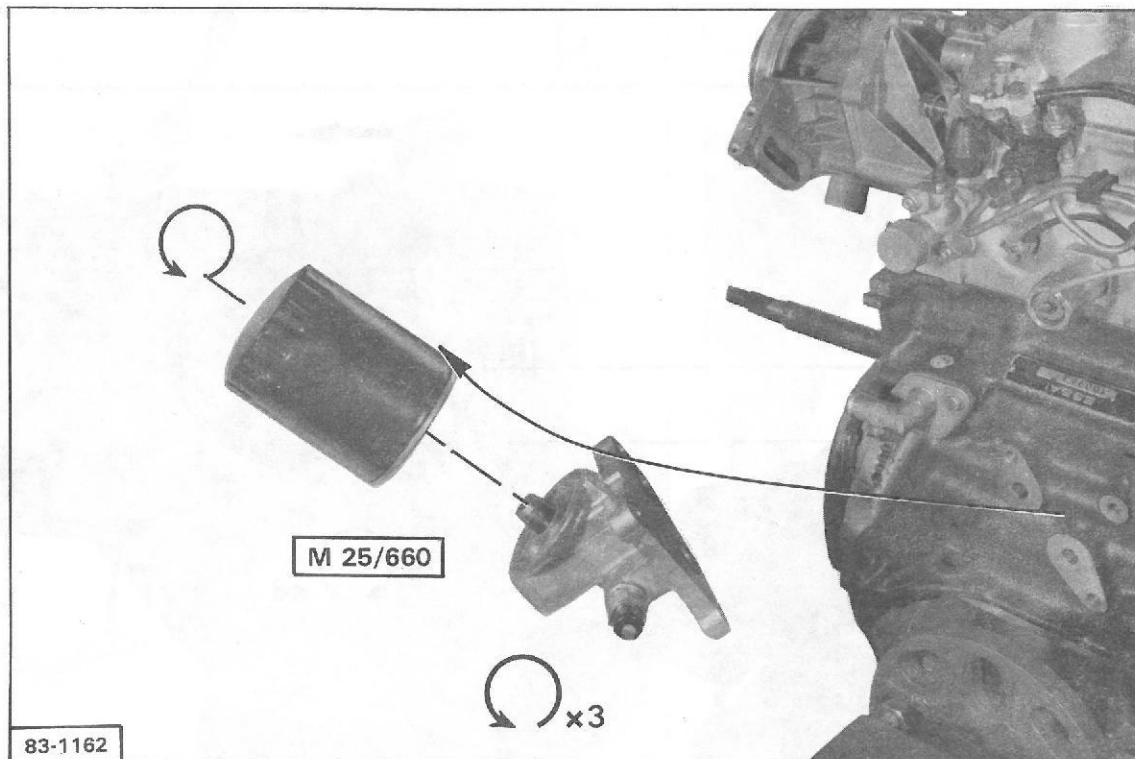
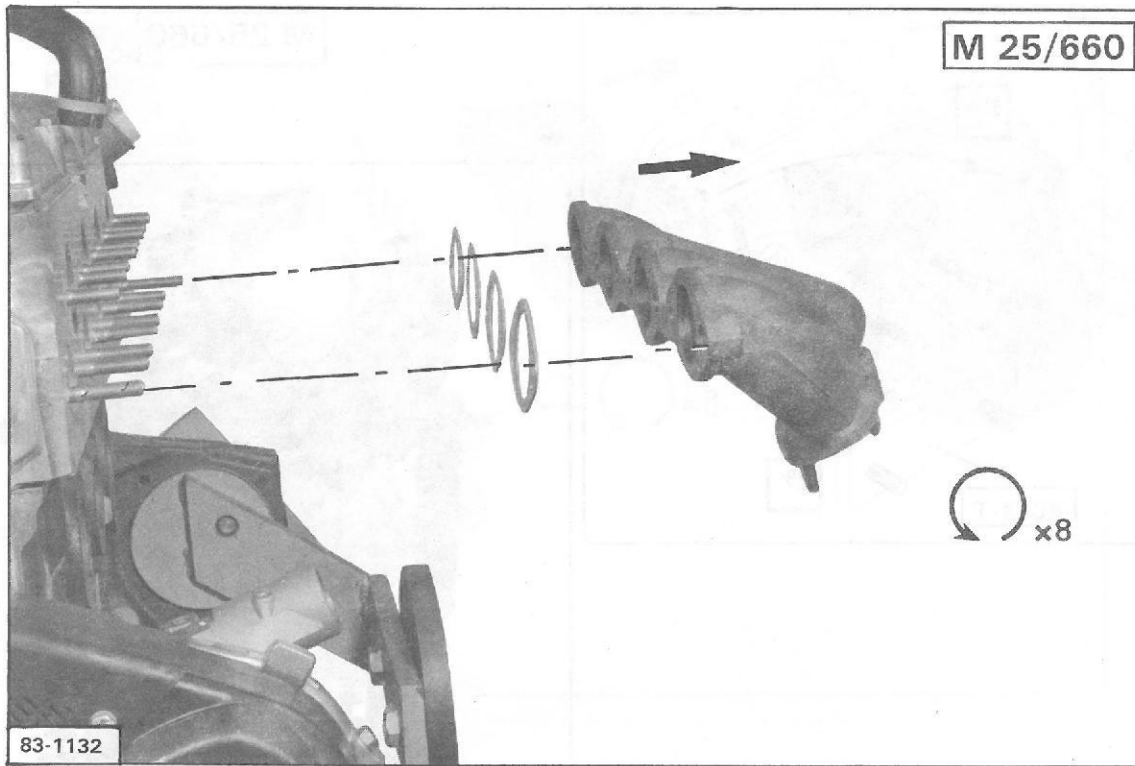
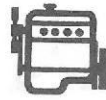


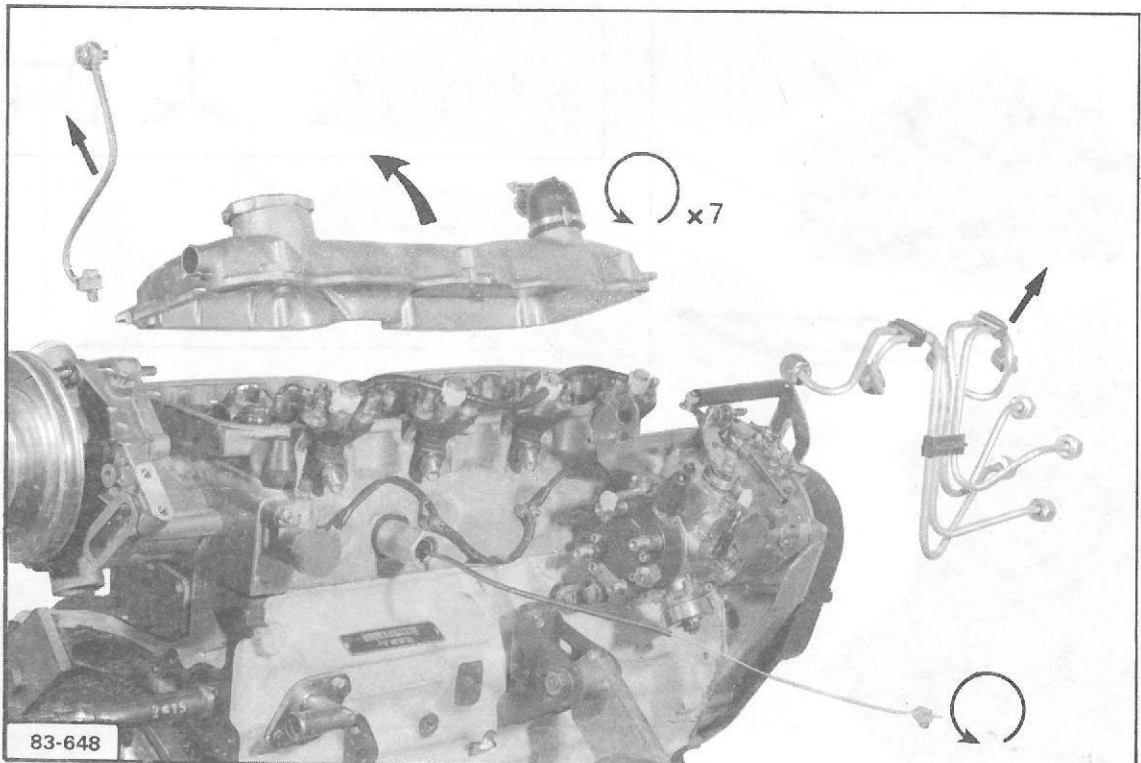
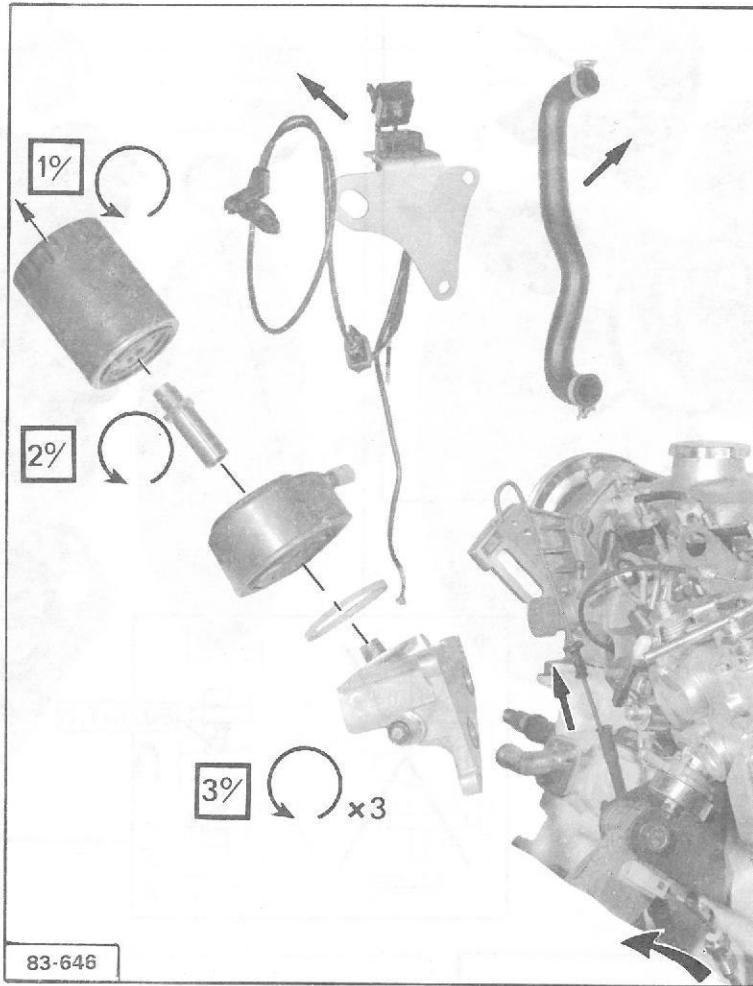
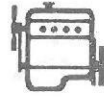
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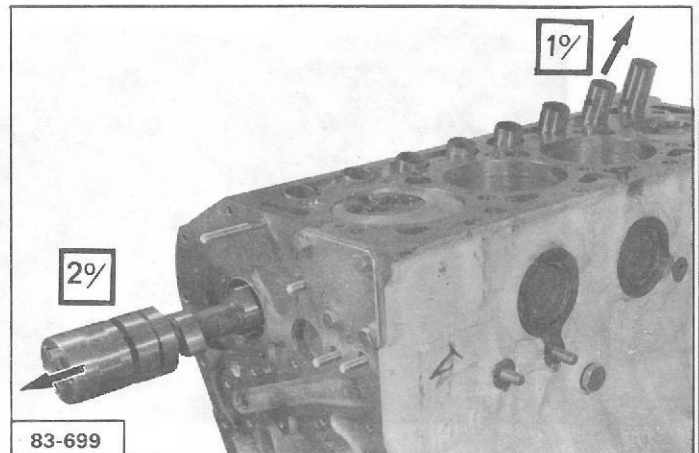
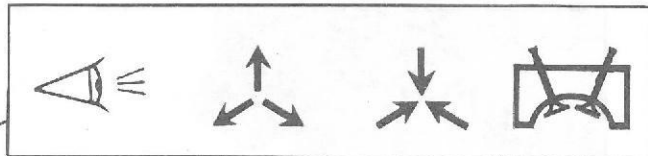
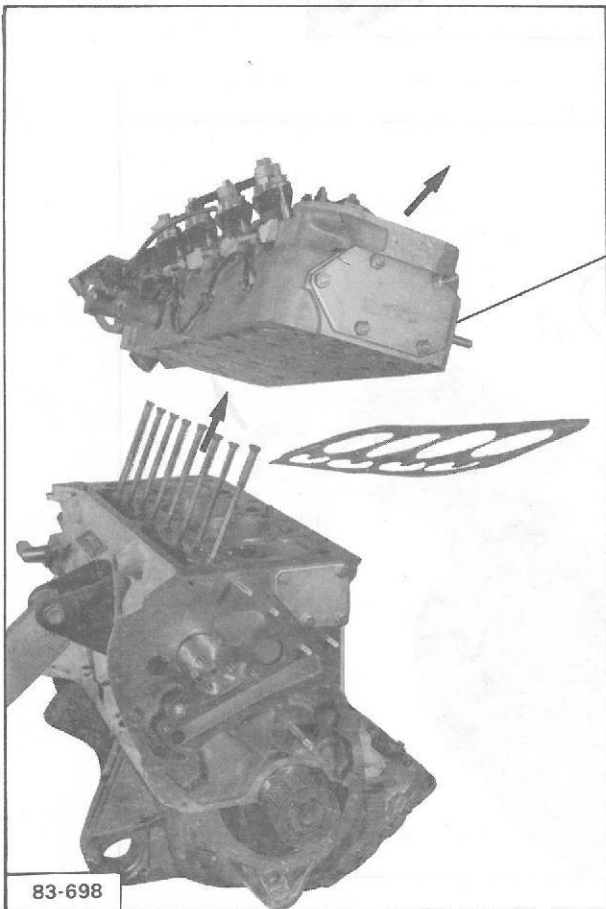
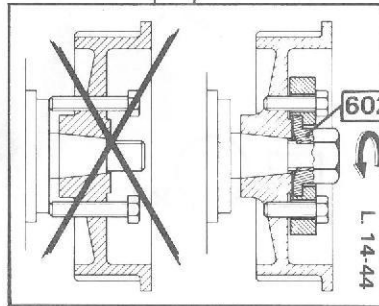
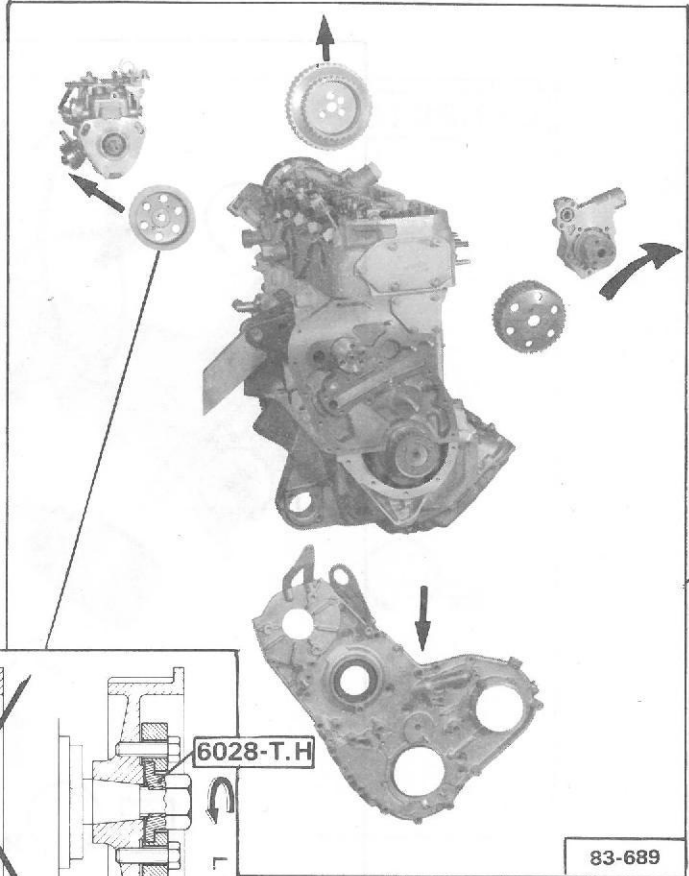
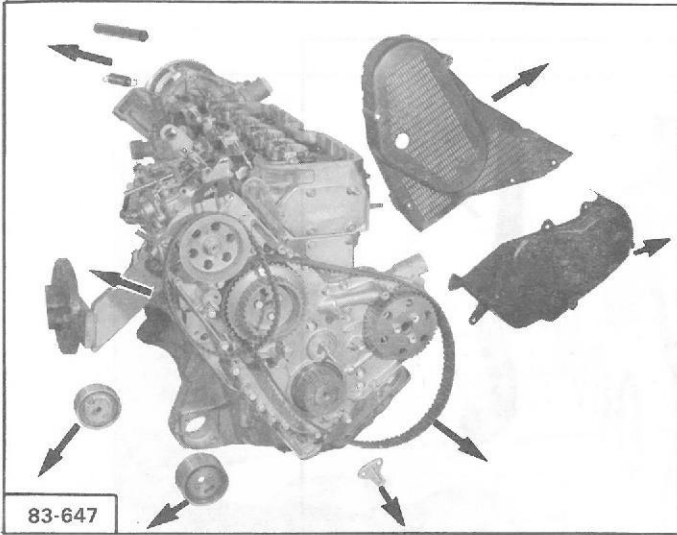
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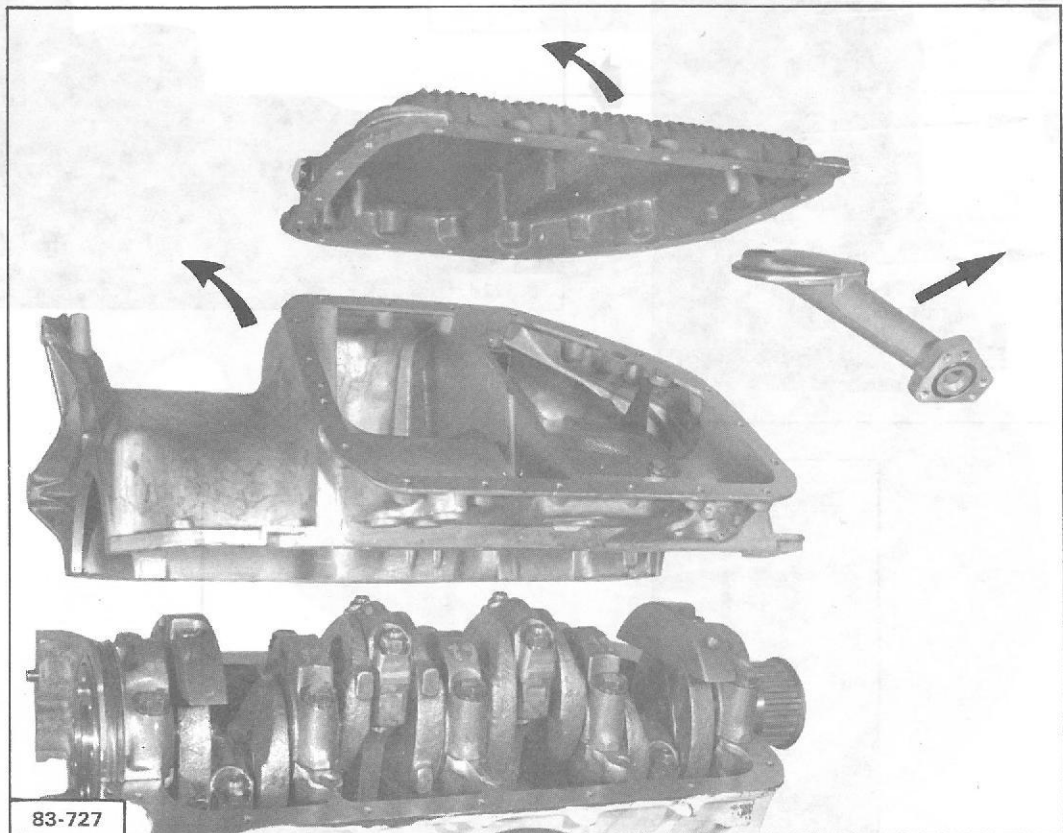
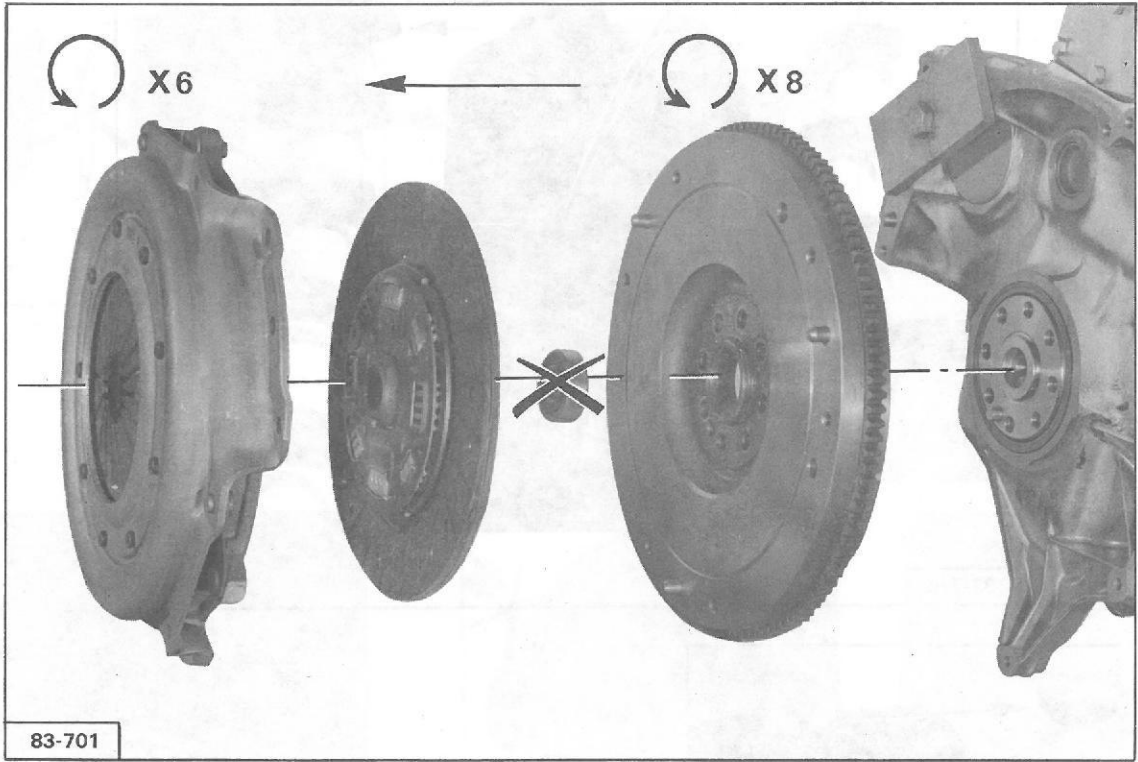


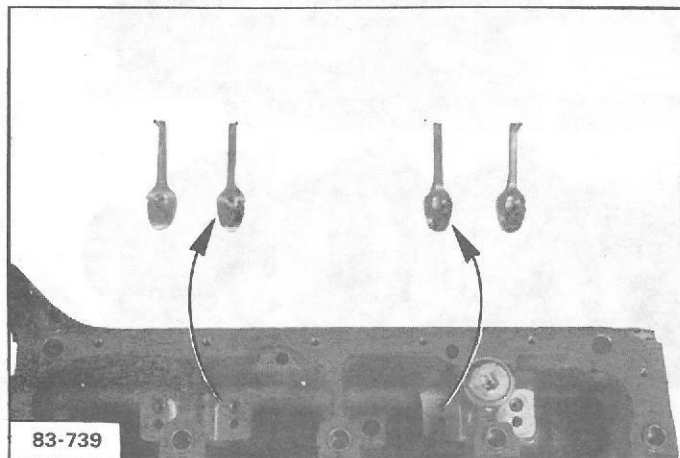
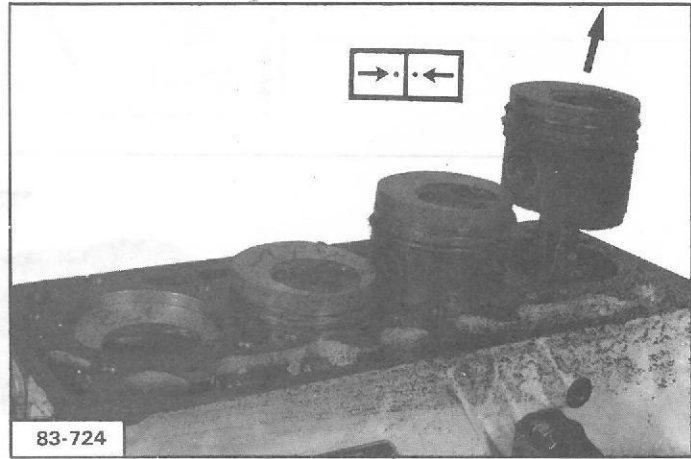
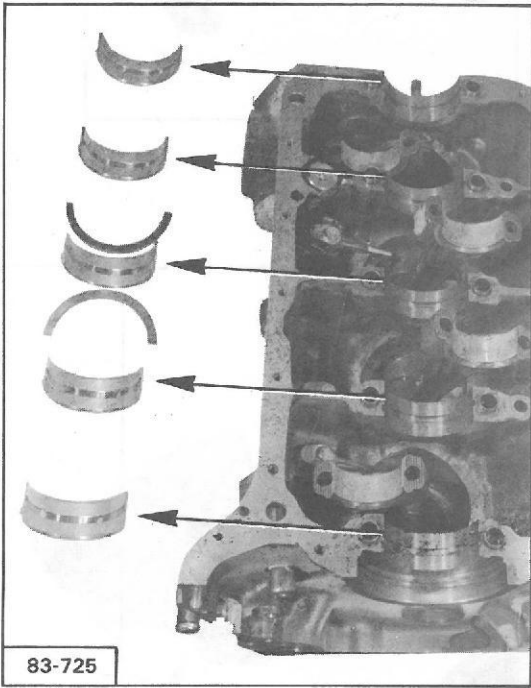
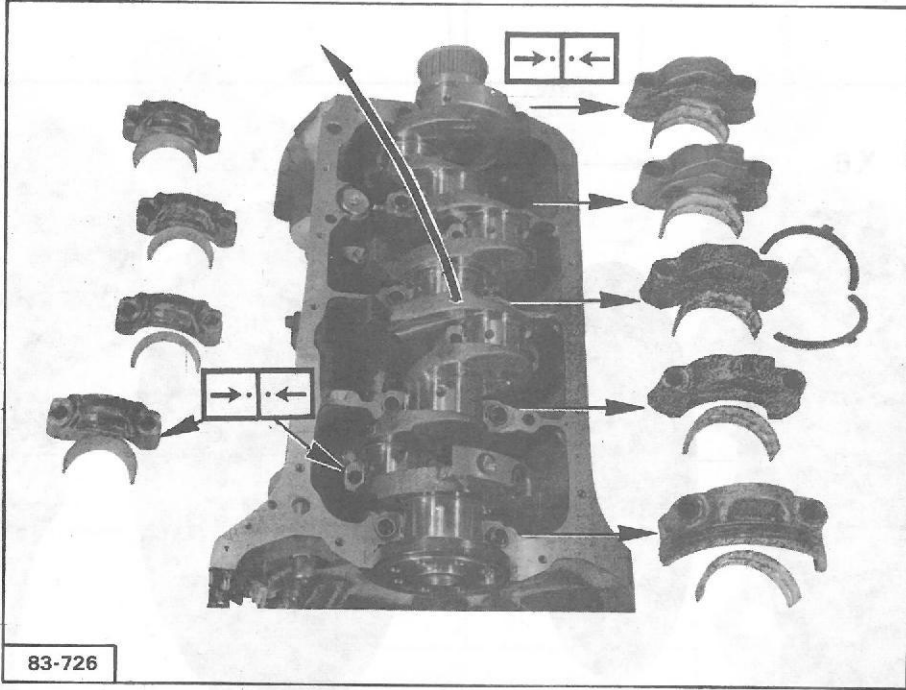
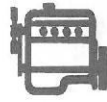
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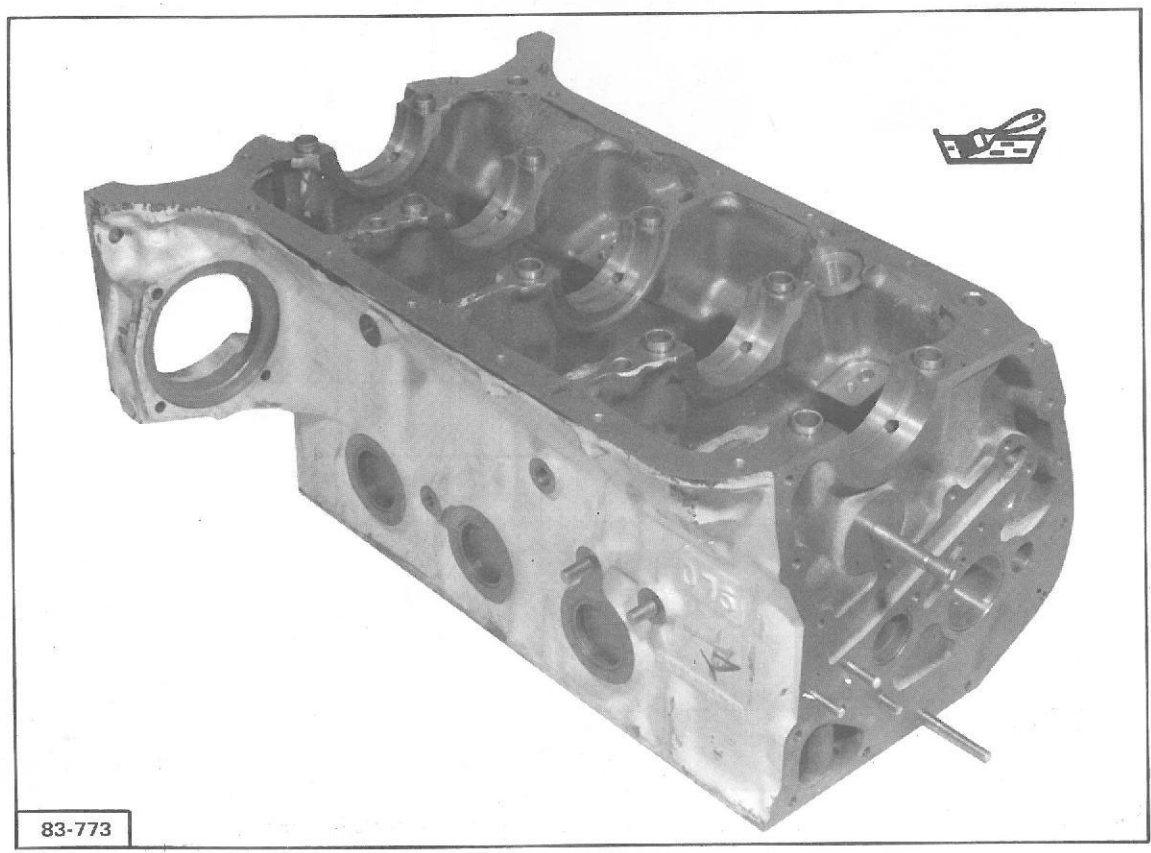
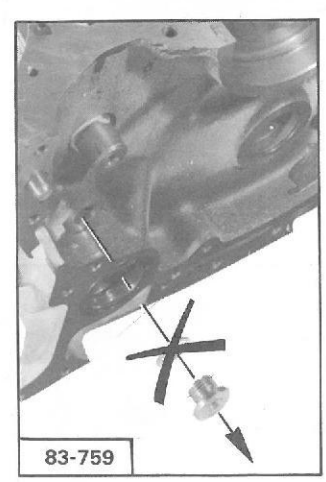
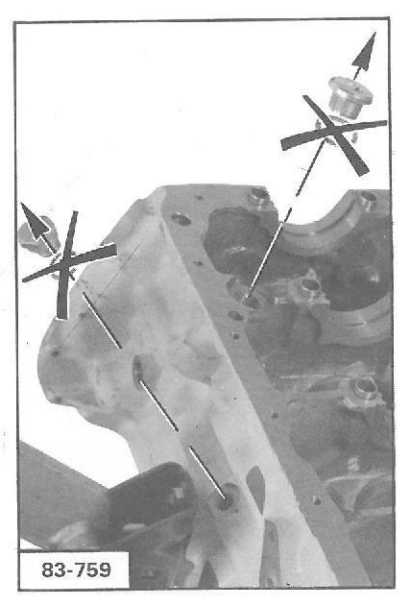
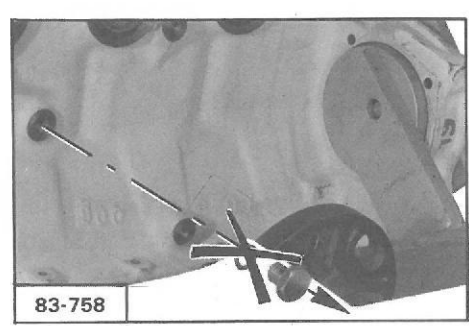
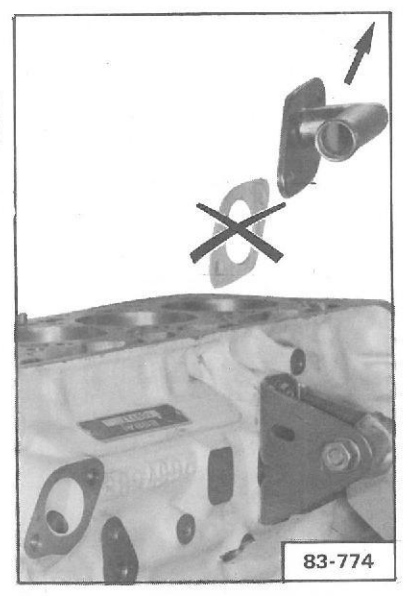
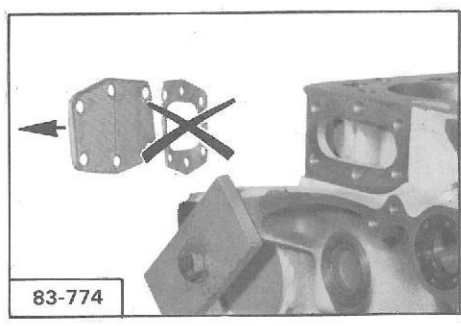
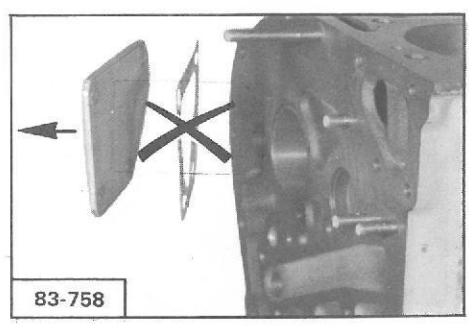
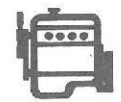


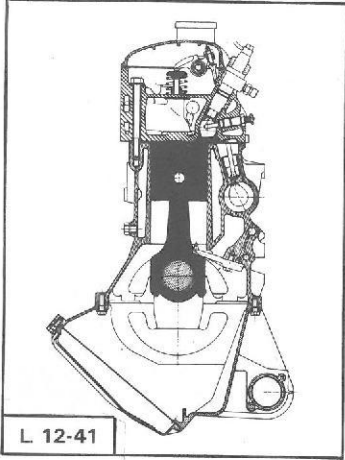




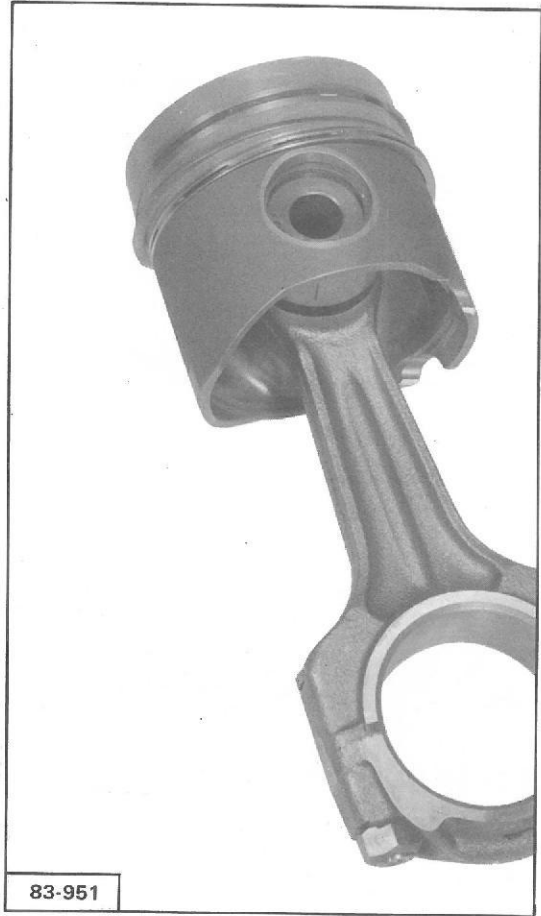




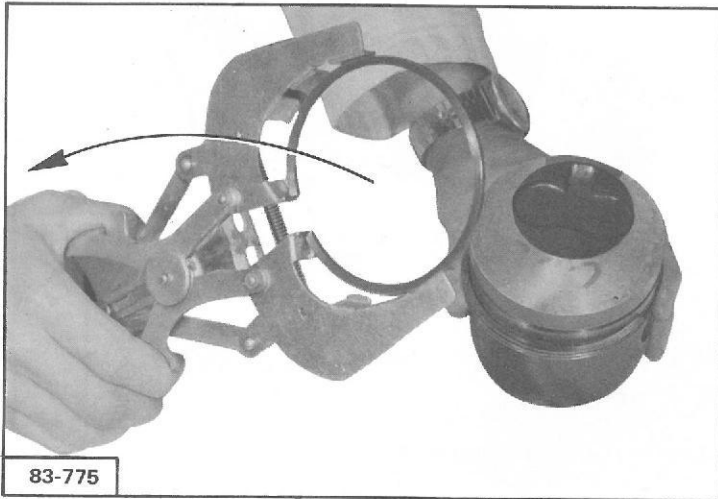




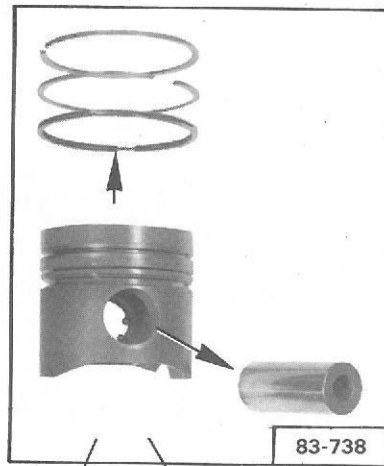
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83-951

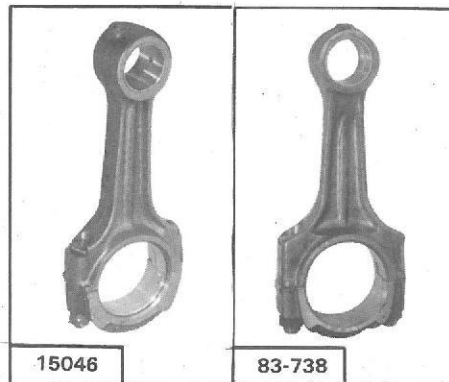


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83-738

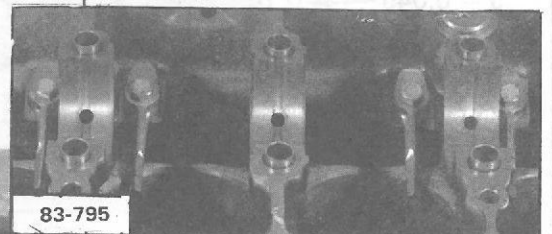
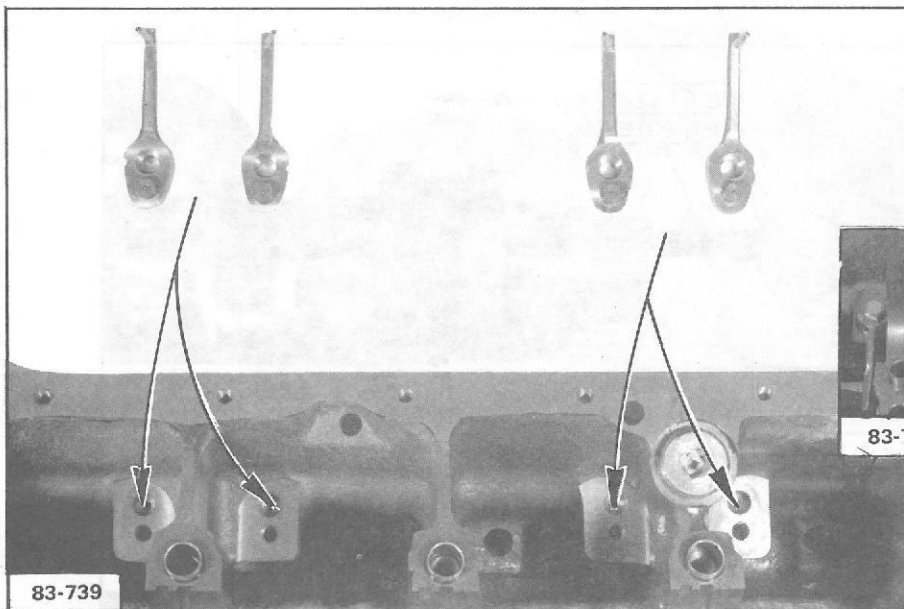
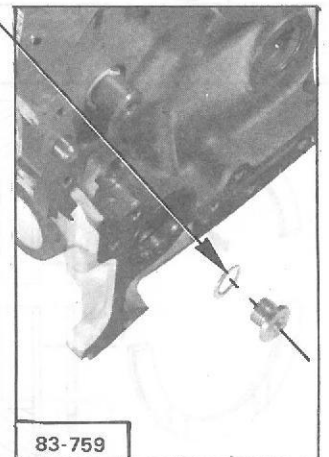
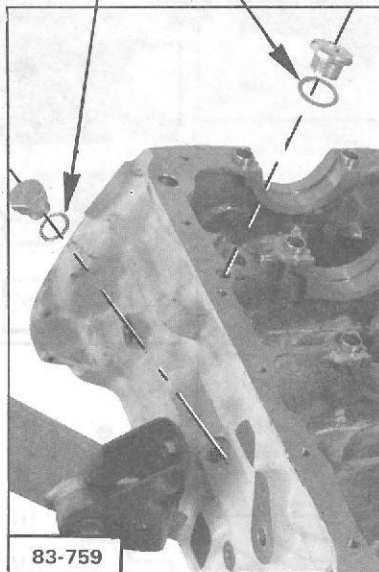
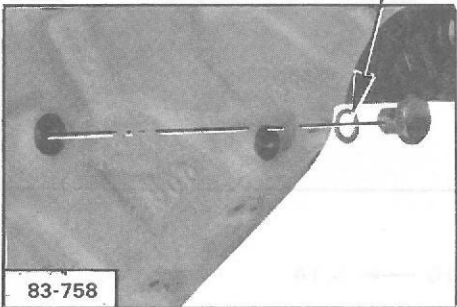
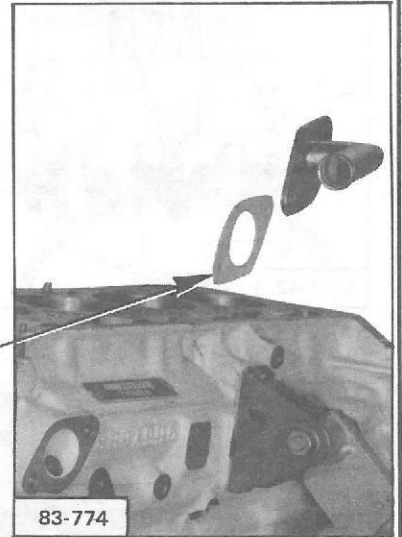
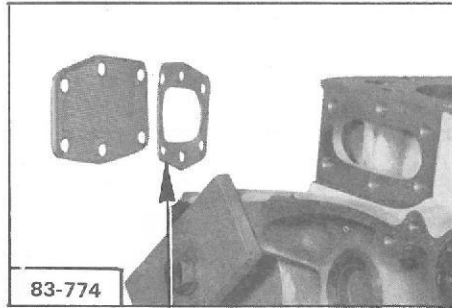
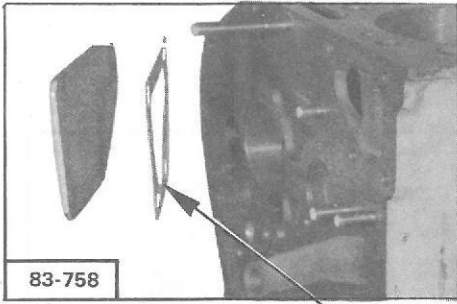
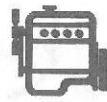
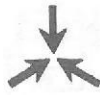
M 25/660
U 25/661



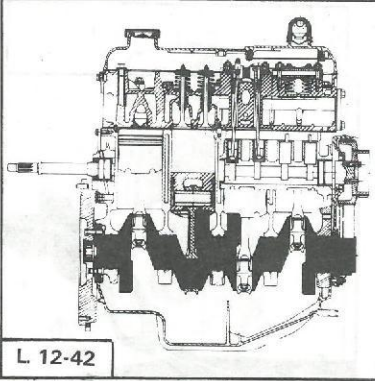
15046

83-738

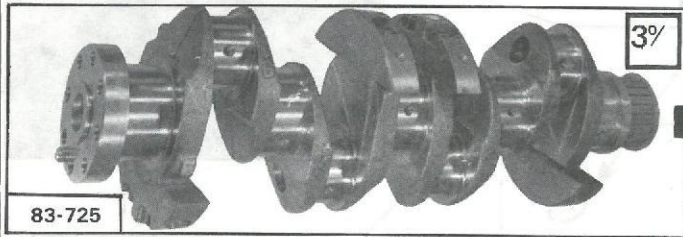
M 25/648



x4 2,3 m.daN

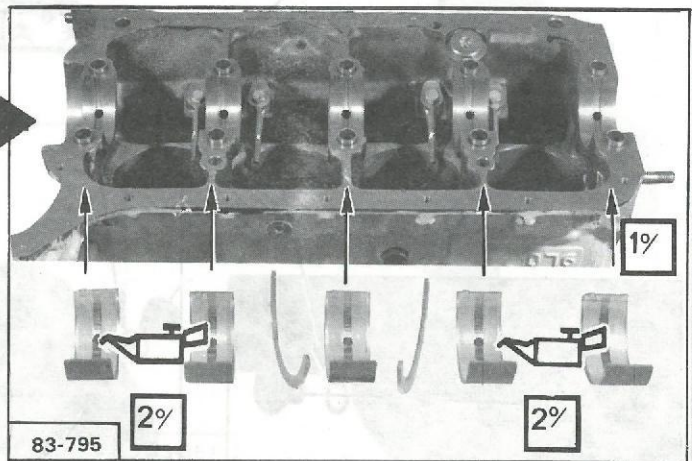


L 12-42

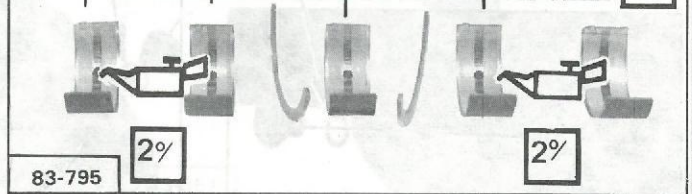


3%

83-725



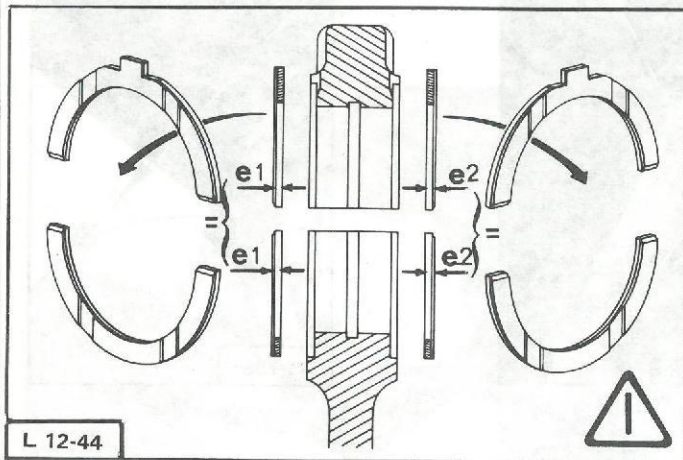
1%



2%

2%

83-795



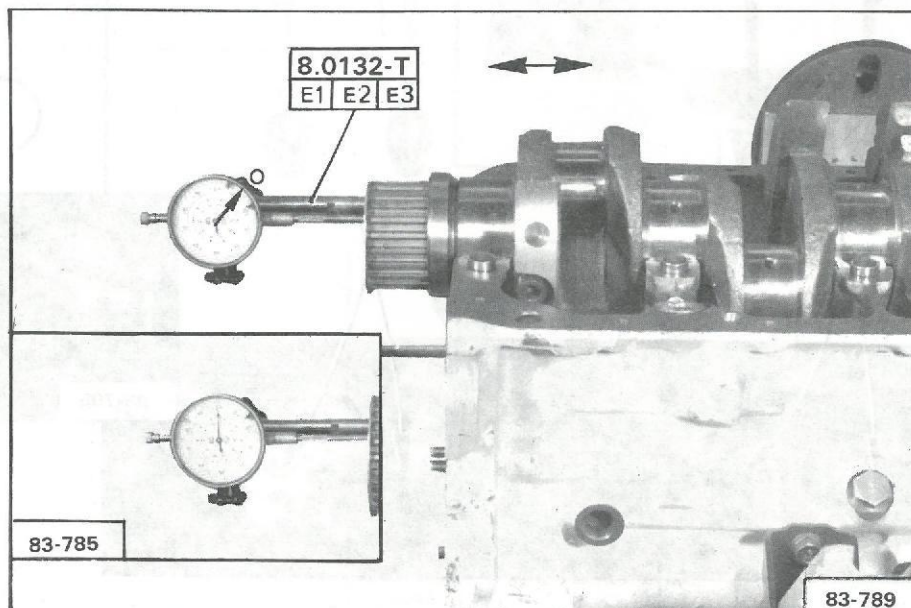
L 12-44



- I : 3,10 → 3,14
- II : 3,14 → 3,18
- III : 3,18 → 3,22
- IV : 3,22 → 3,26

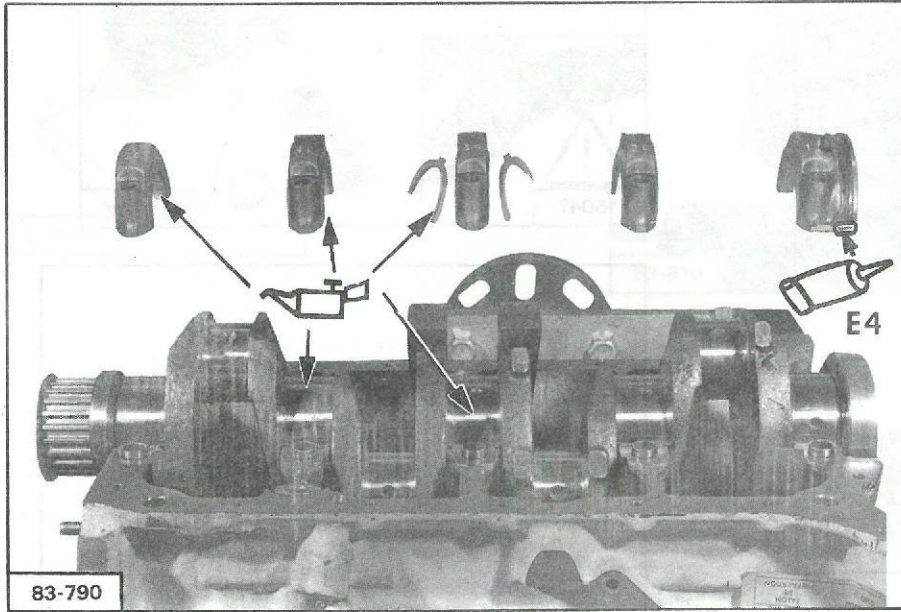
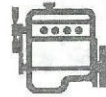


J = 0,045 → 0,16



83-785

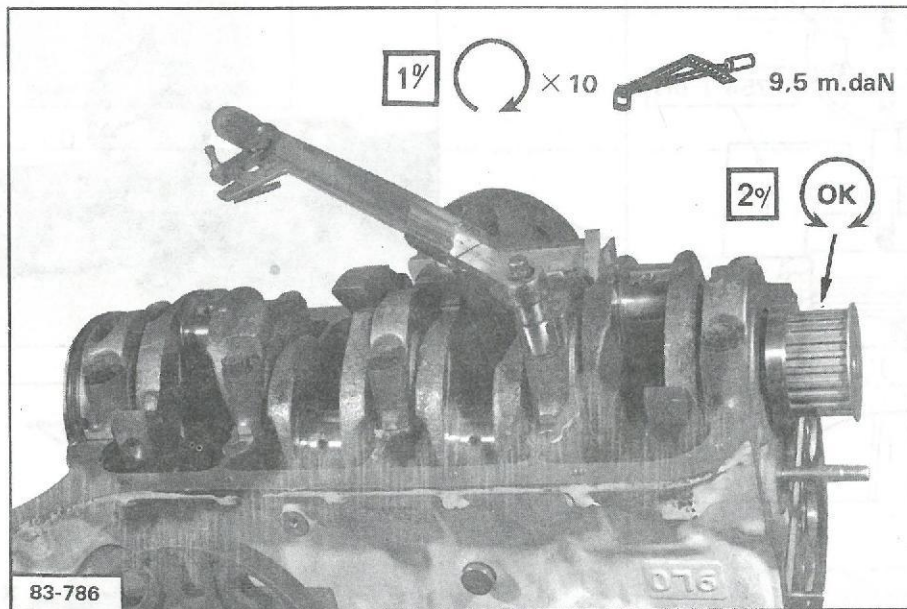
83-789



83-790



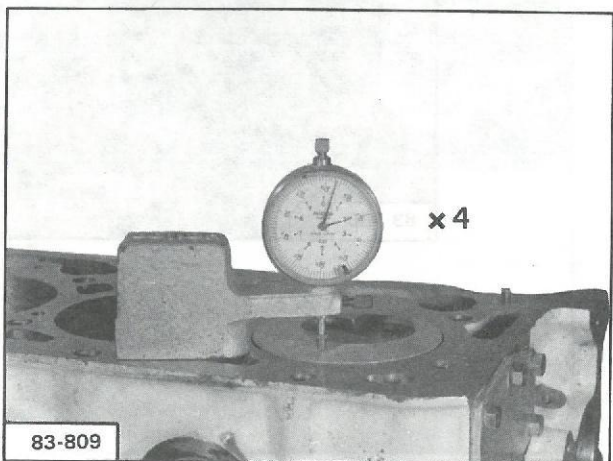
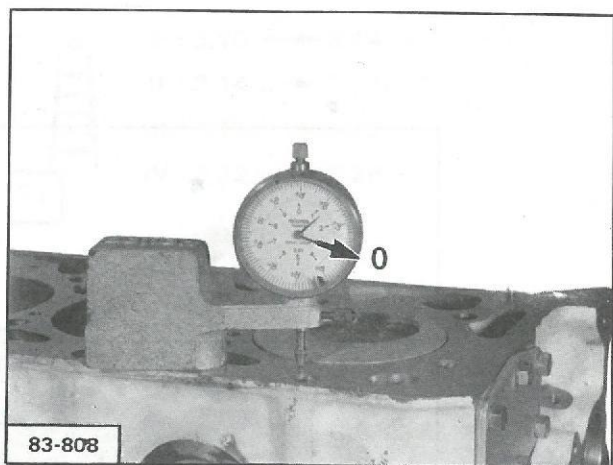
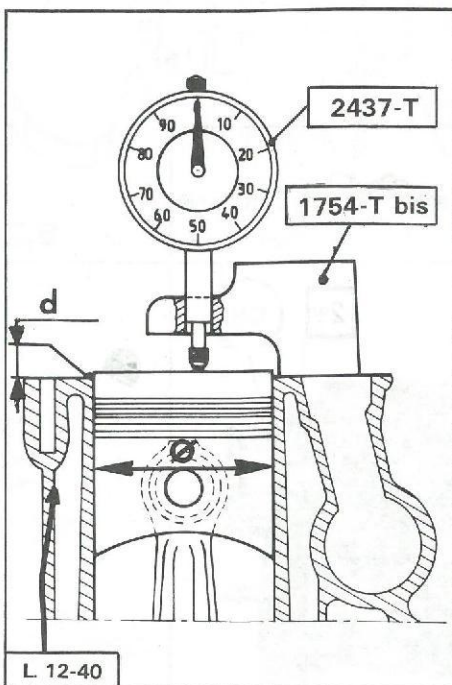
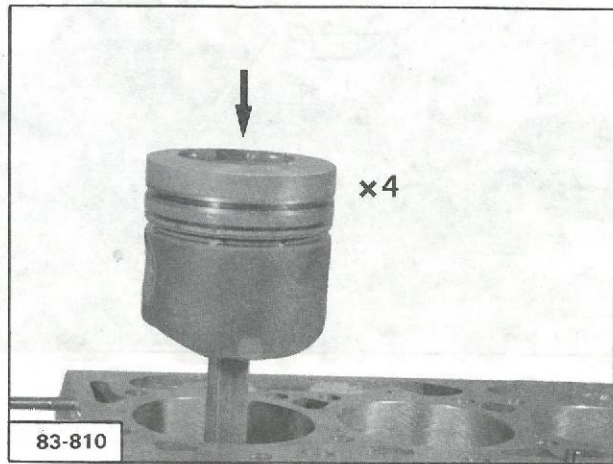
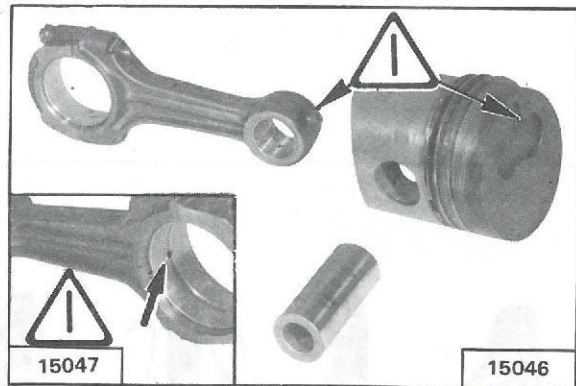
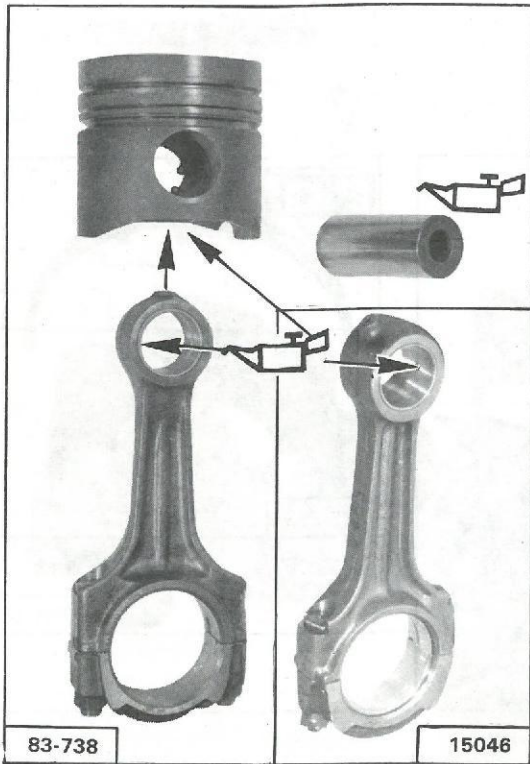
83-855



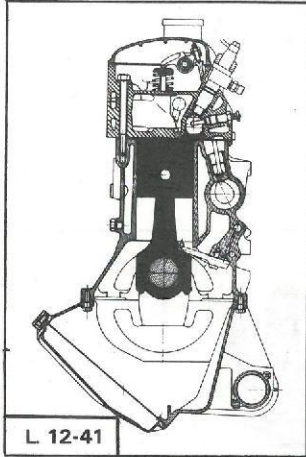
83-786



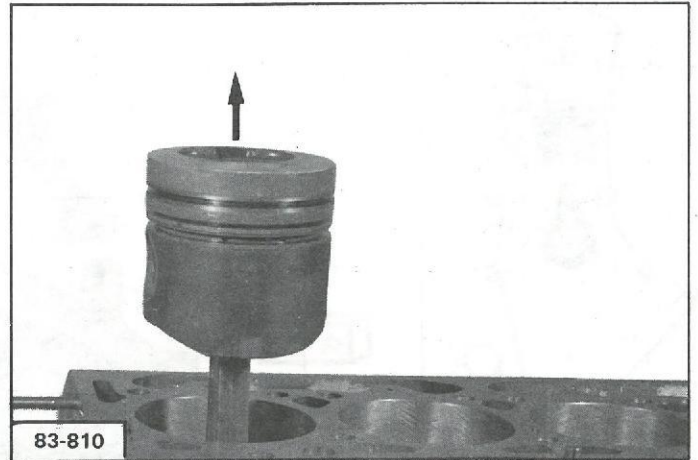
M 25/660



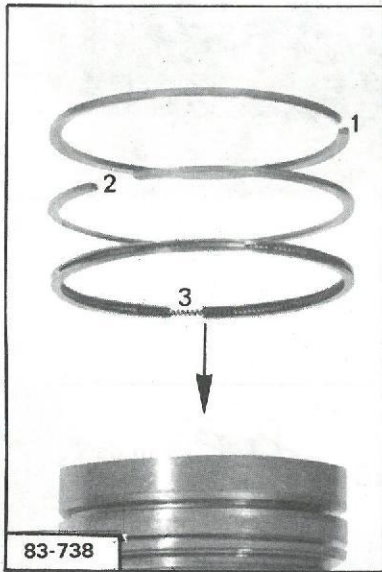
- M 25/648 → $d = 0,7 \pm 0,05$
 M 25/660 + U 25/661
- $\phi = 93$ → $d = 0,5 \pm 0,05$
 - $\phi = 93,25$ → $d = 0,47 \pm 0,05$
 - $\phi = 93,50$ → $d = 0,44 \pm 0,05$
 - $\phi = 93,75$ → $d = 0,41 \pm 0,05$



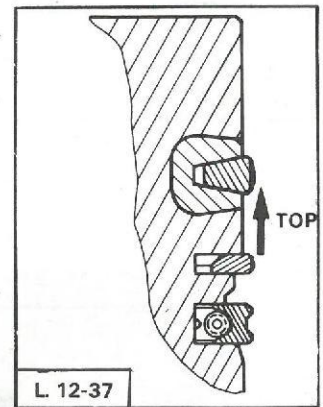
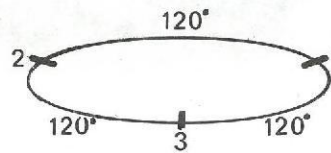
L 12-41



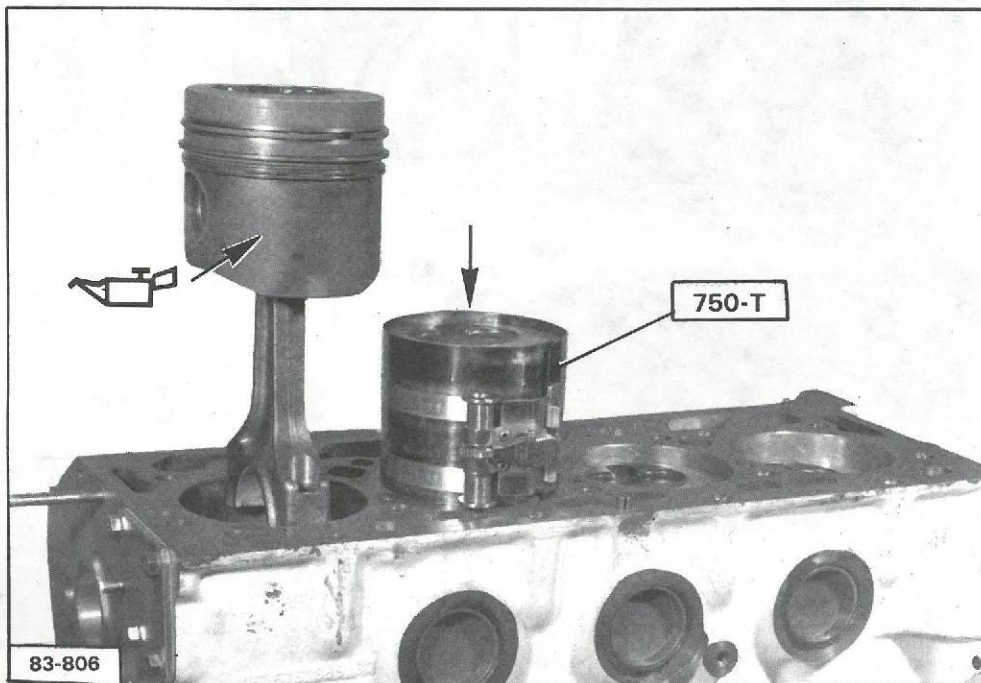
83-810



83-738

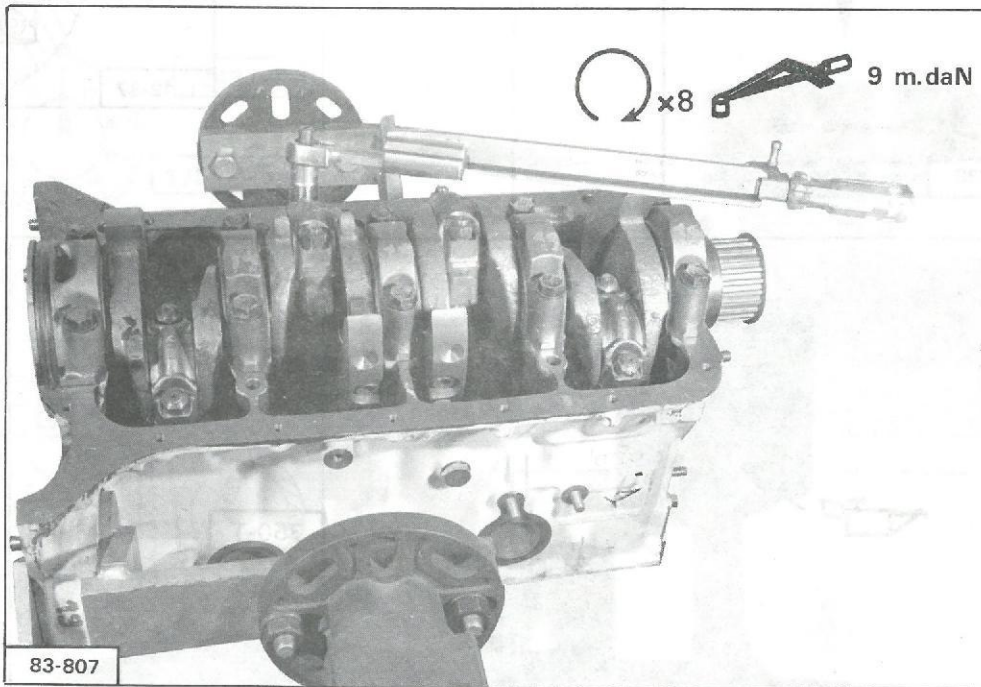
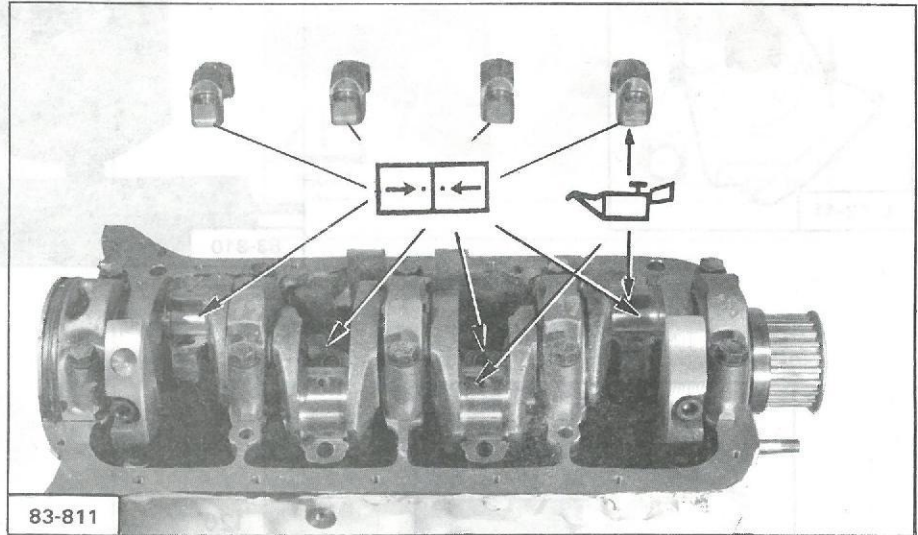
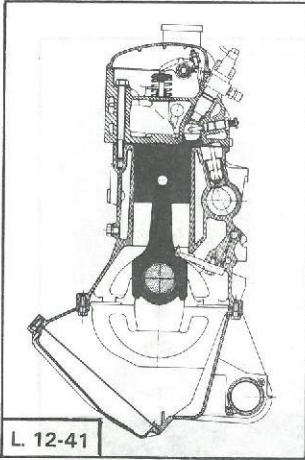


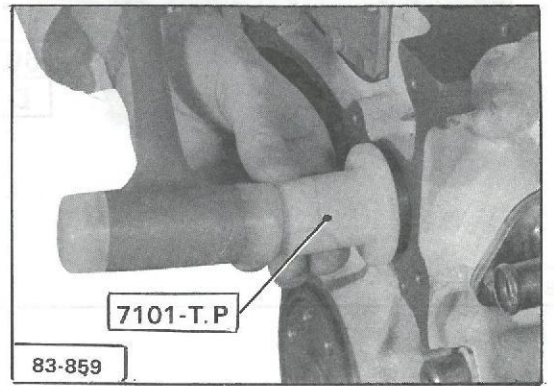
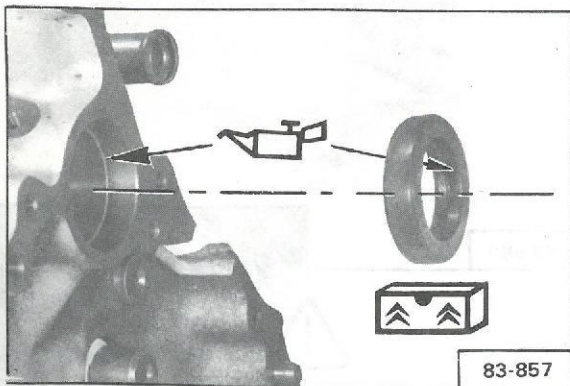
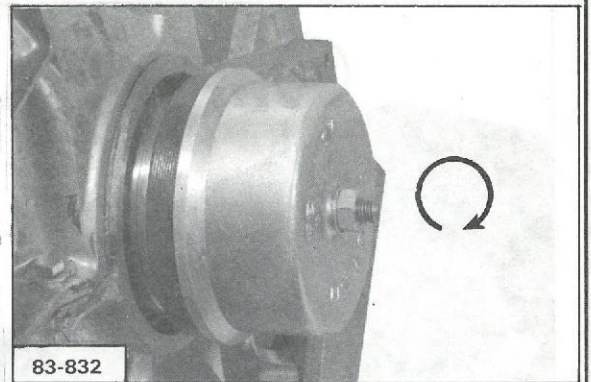
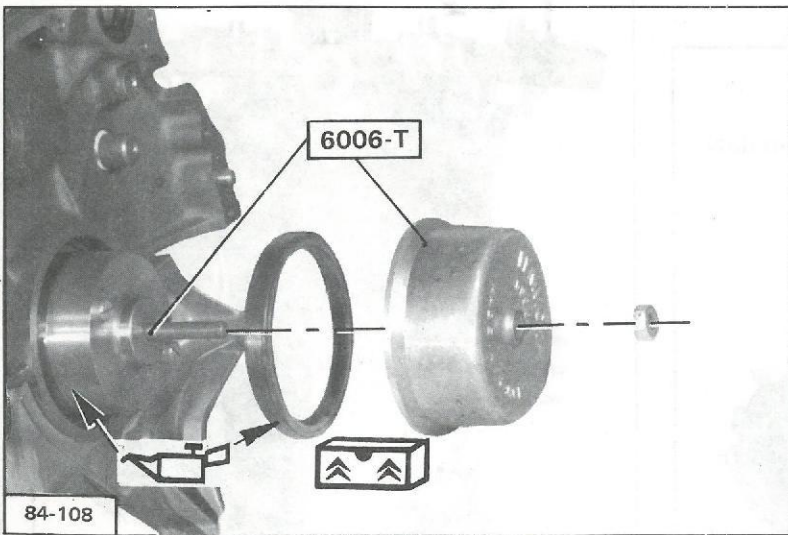
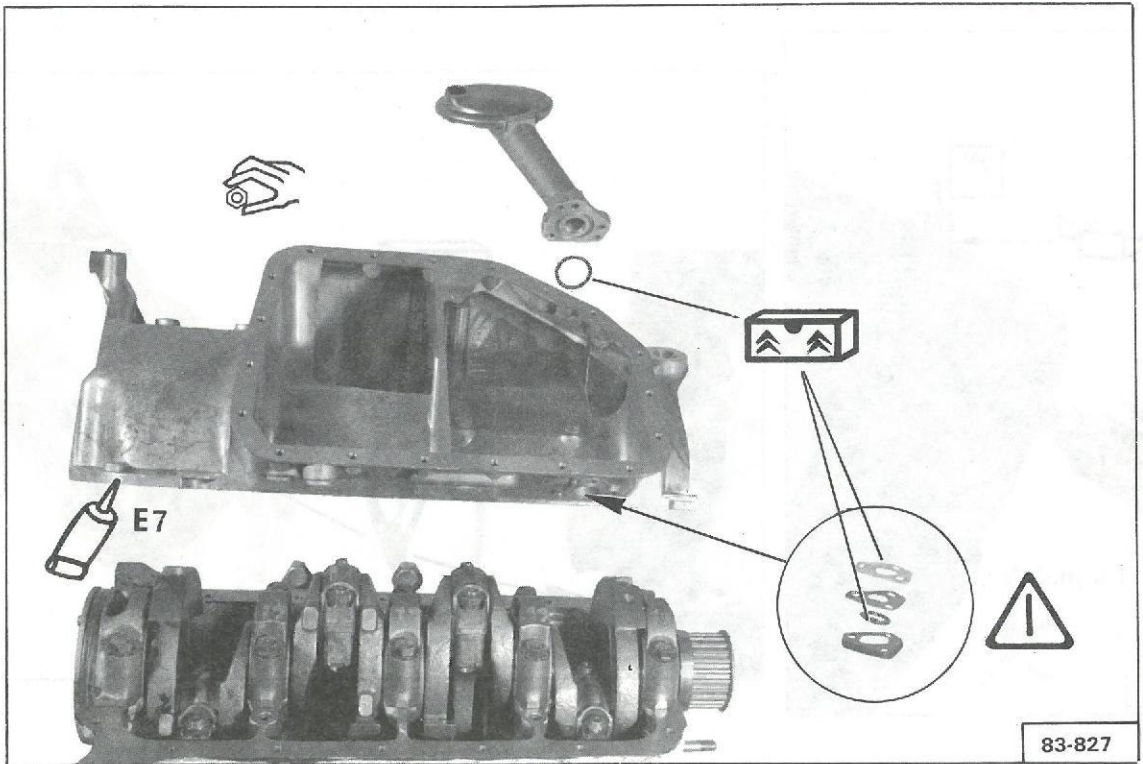
L 12-37

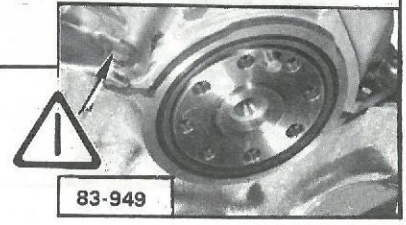
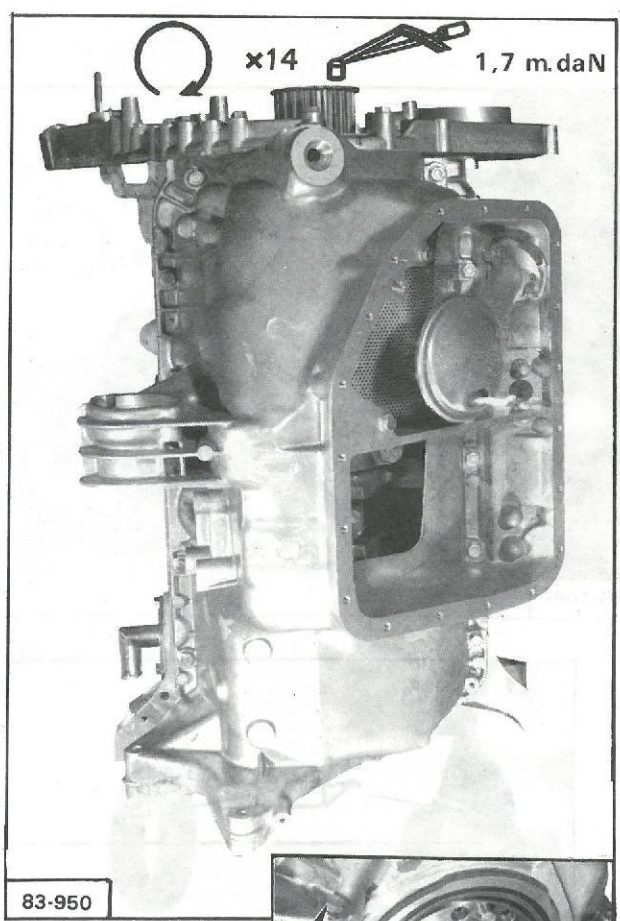
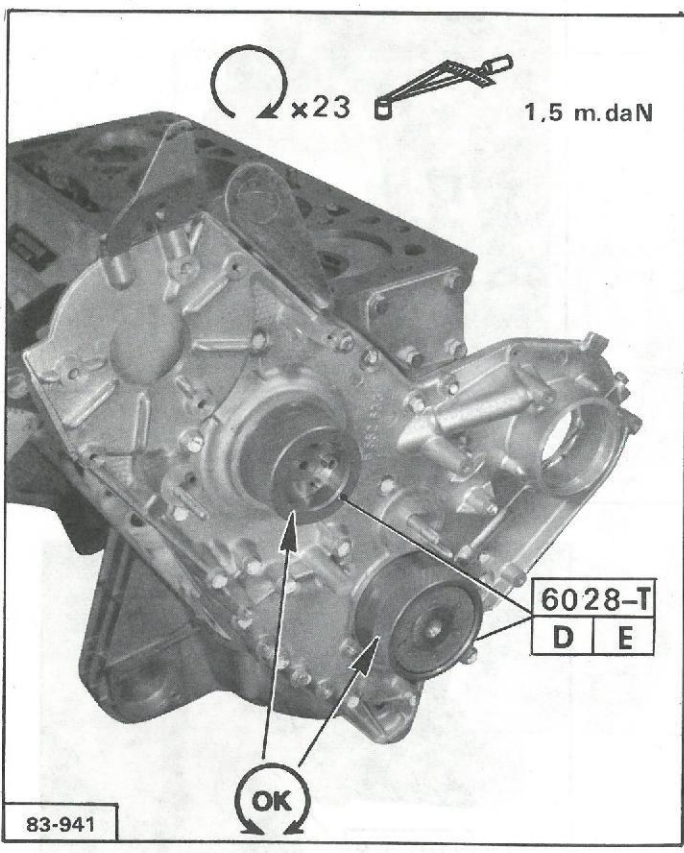
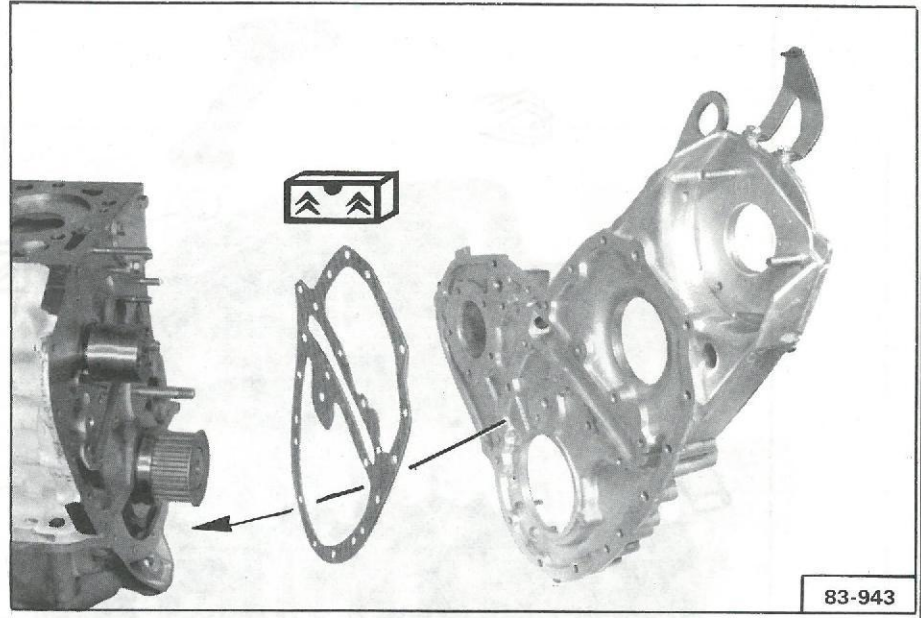
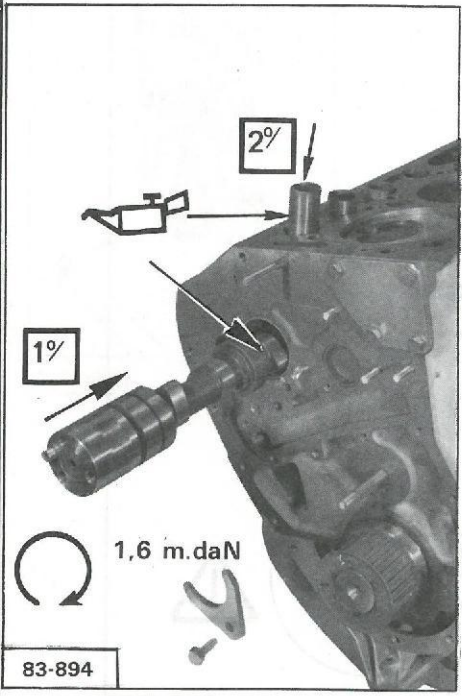


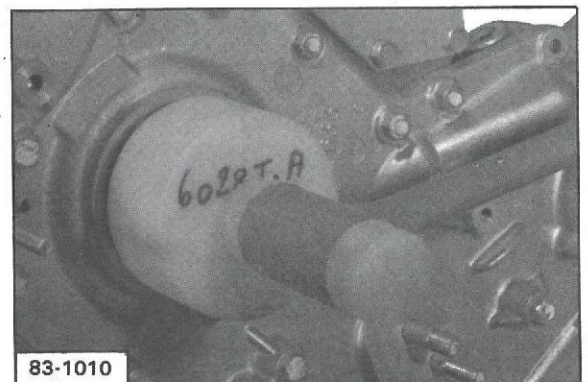
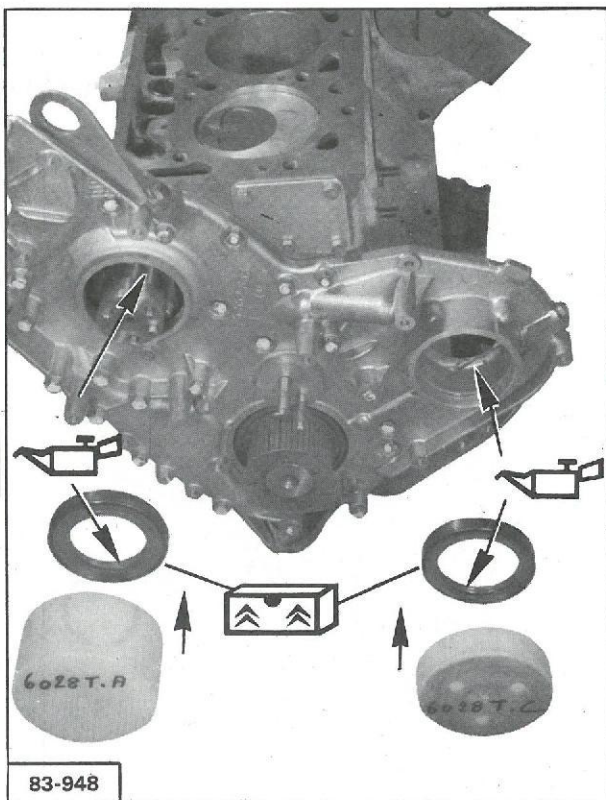
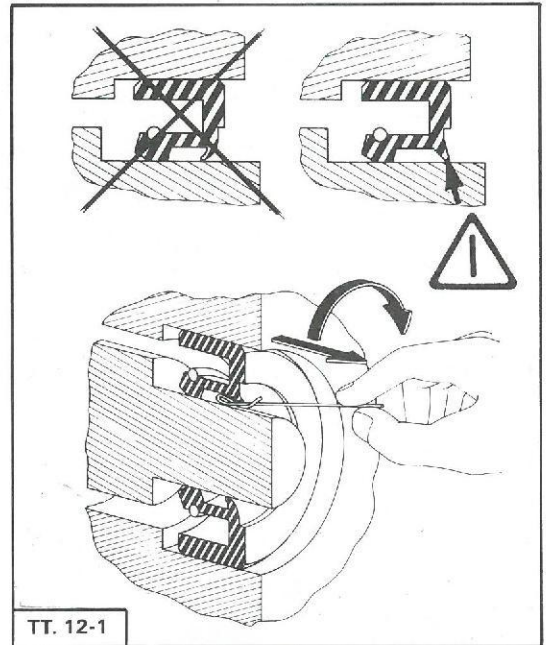
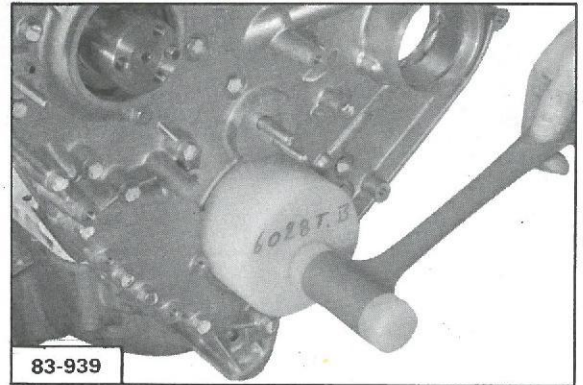
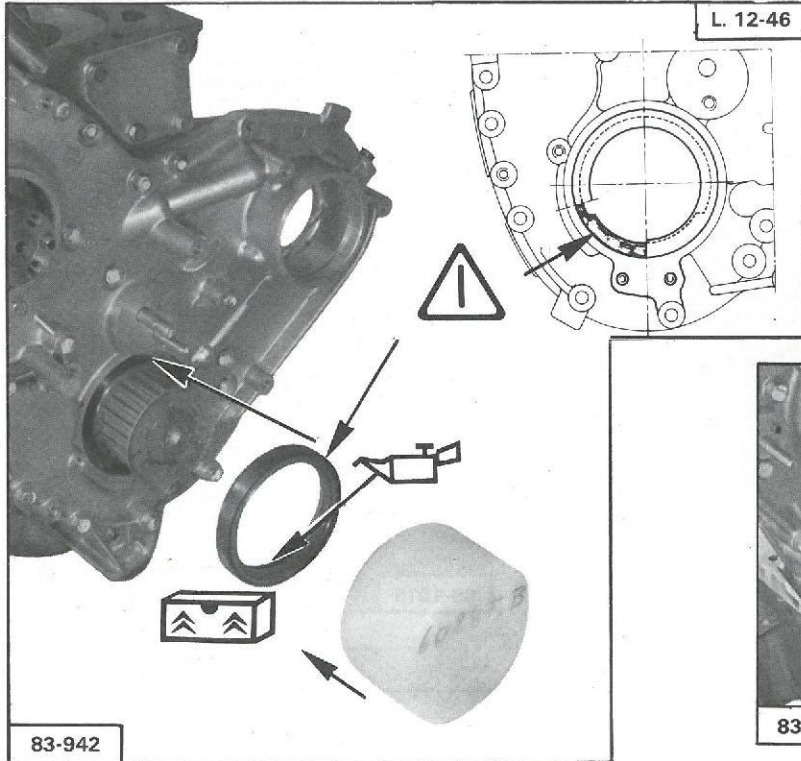
83-806

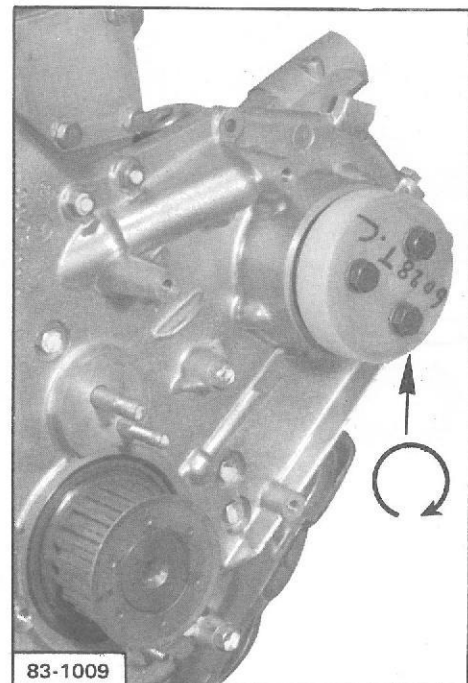
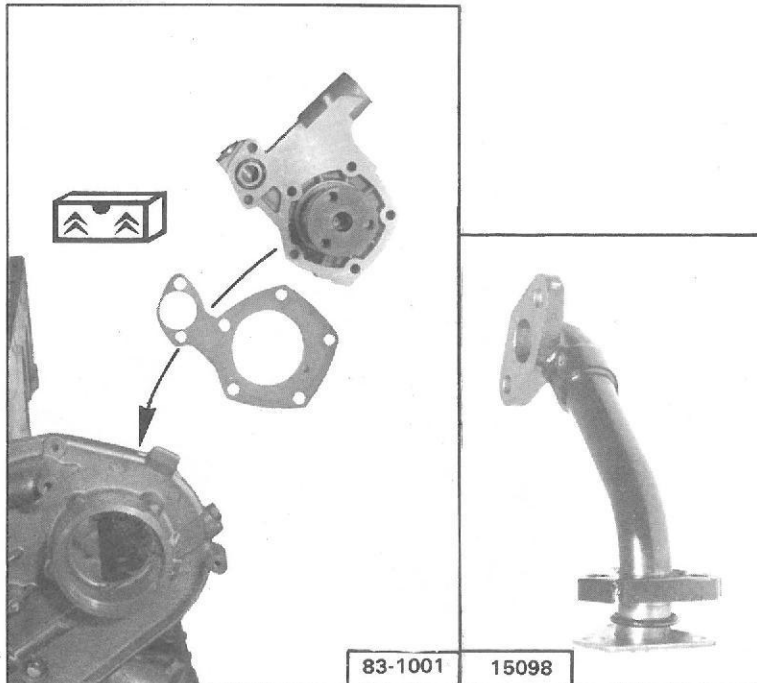
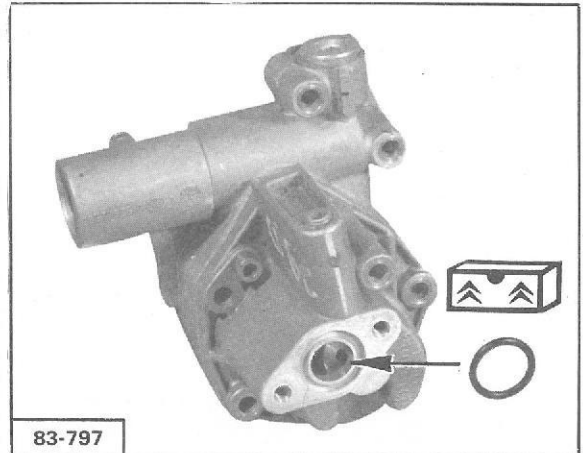
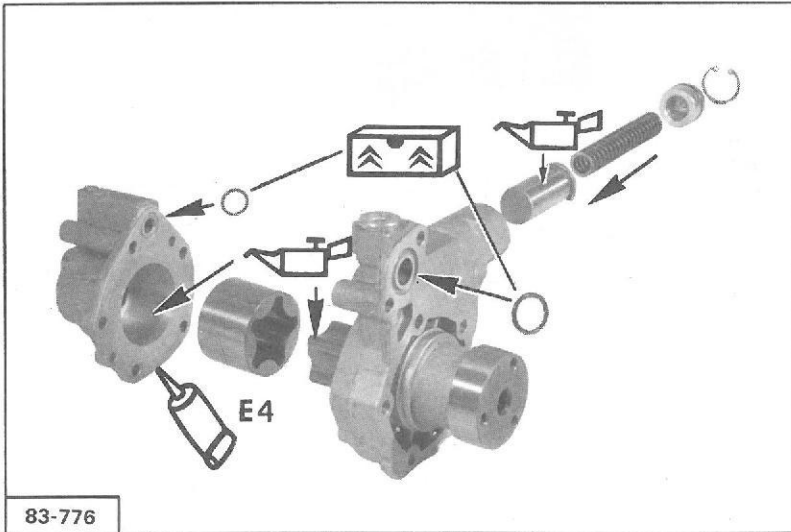
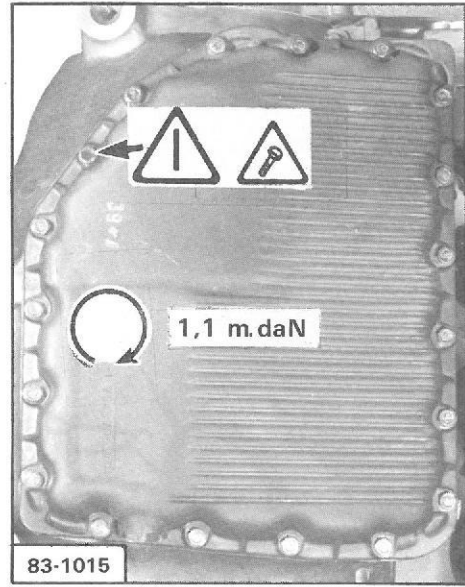
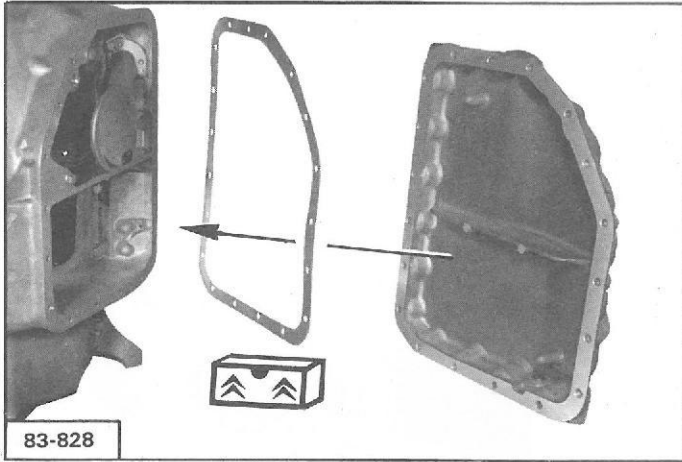
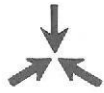
750-T

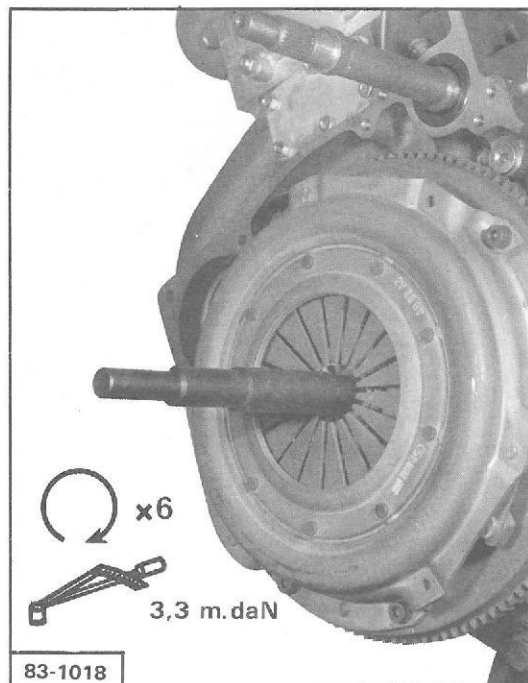
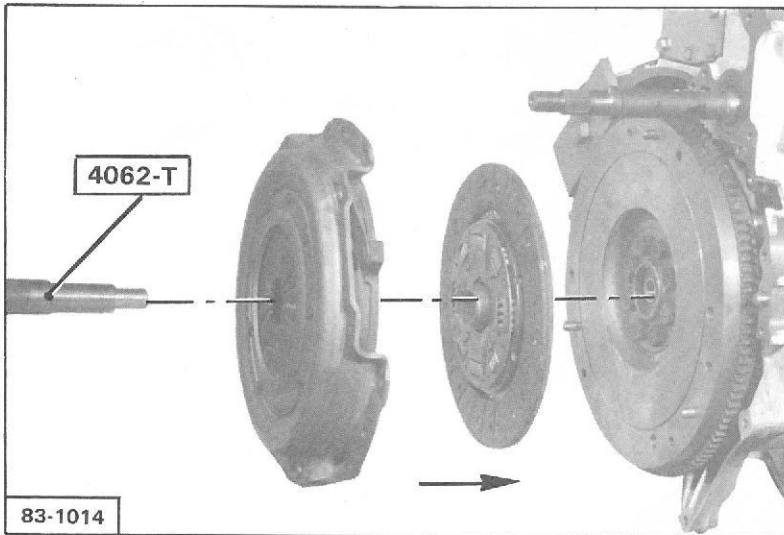
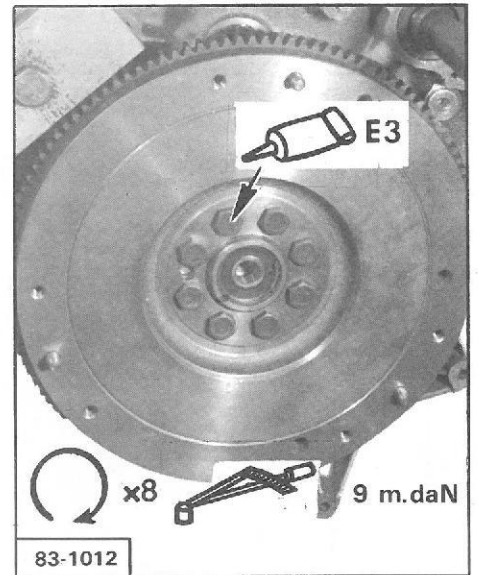
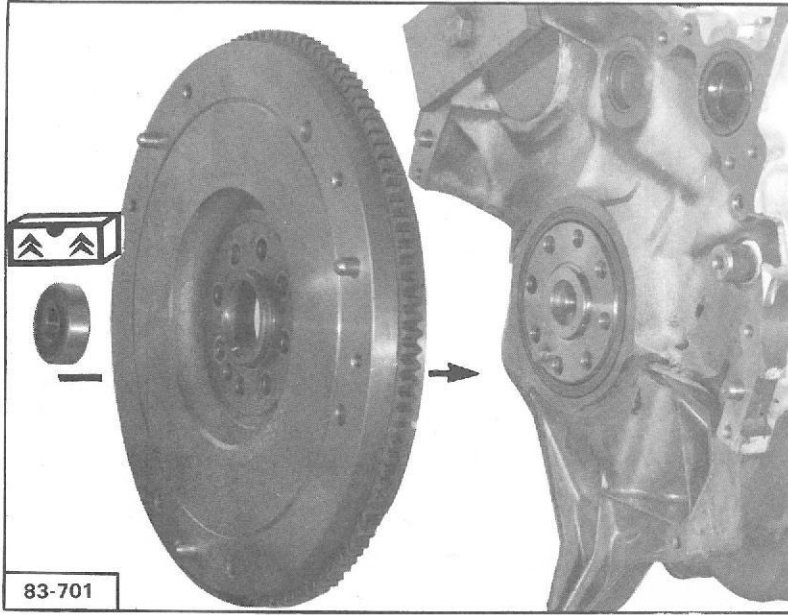


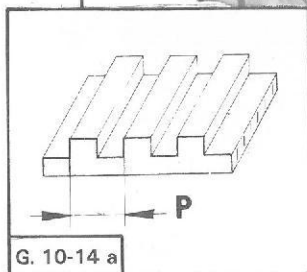
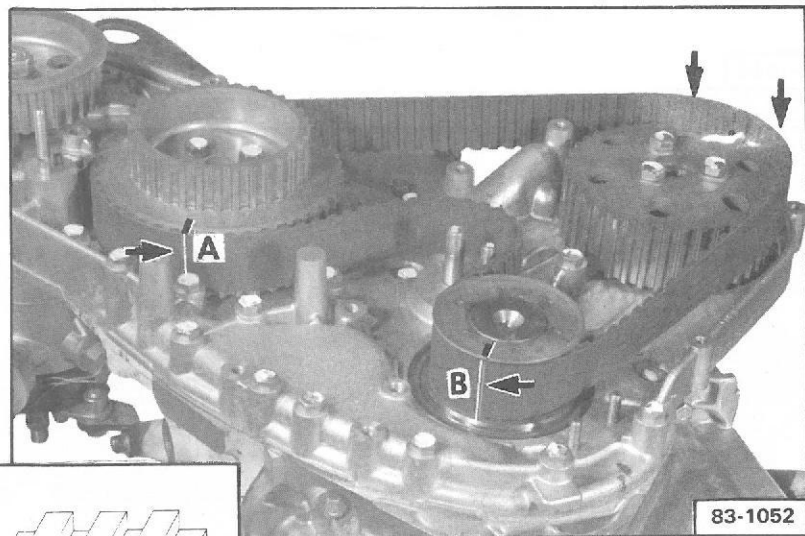
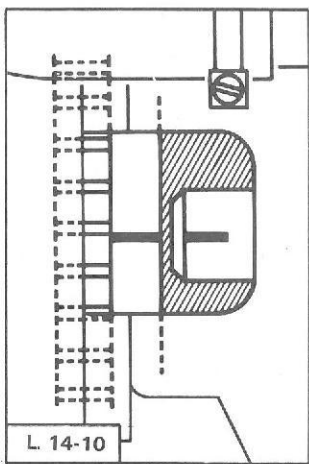
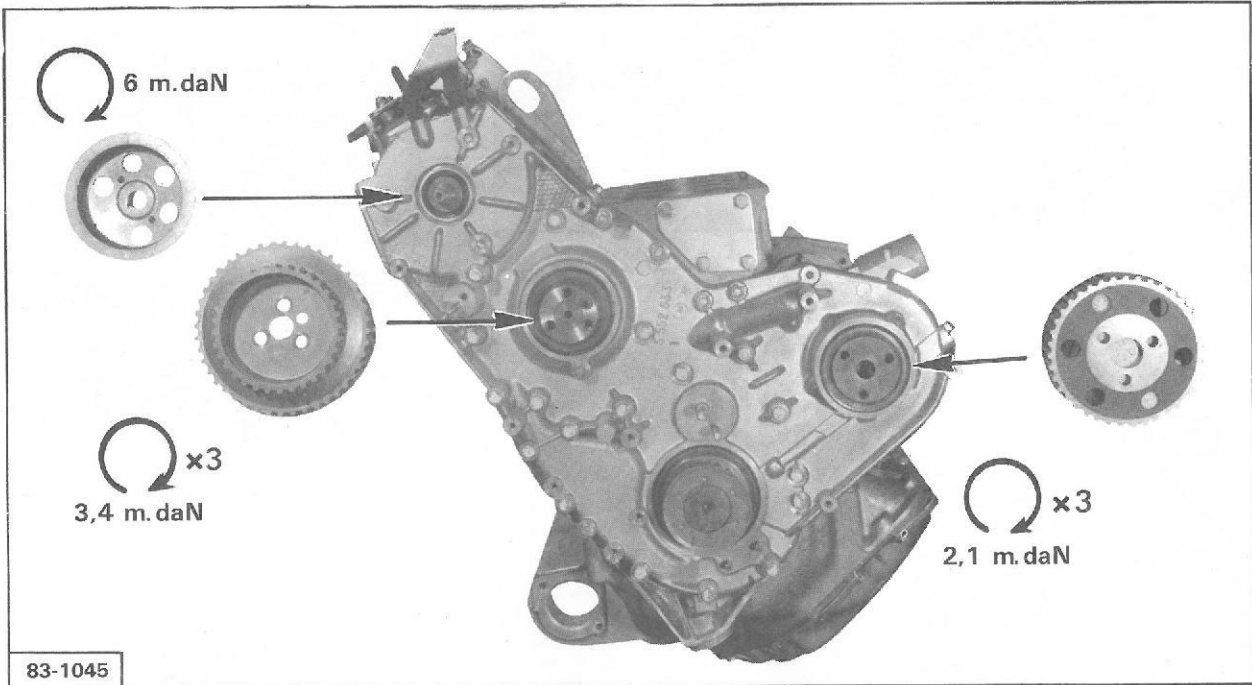
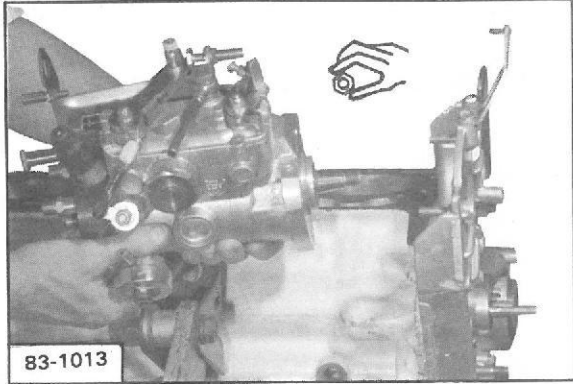
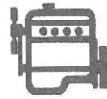
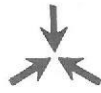


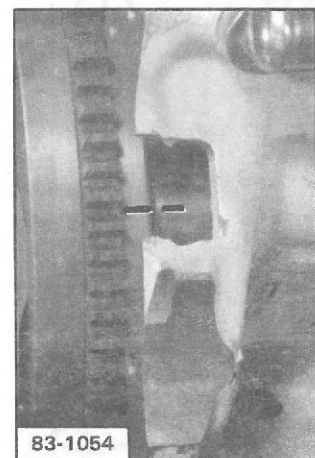
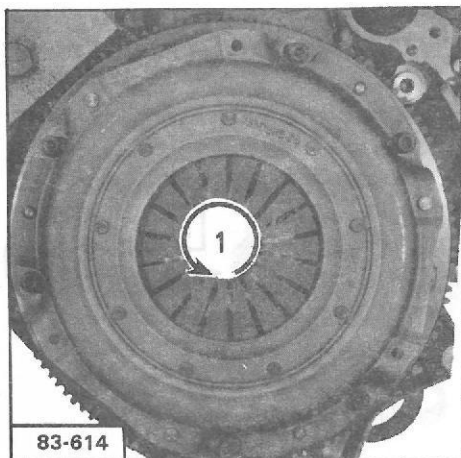
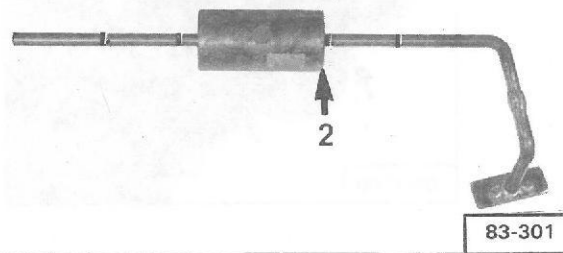
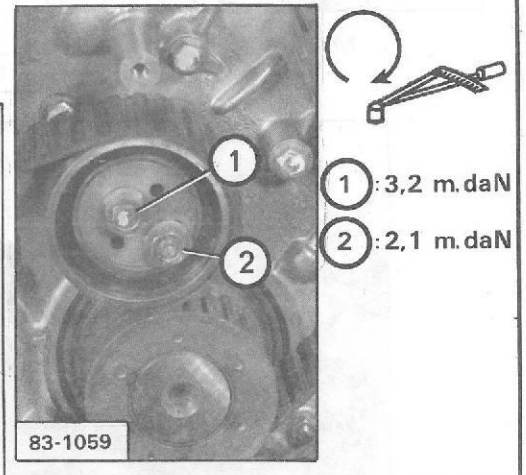
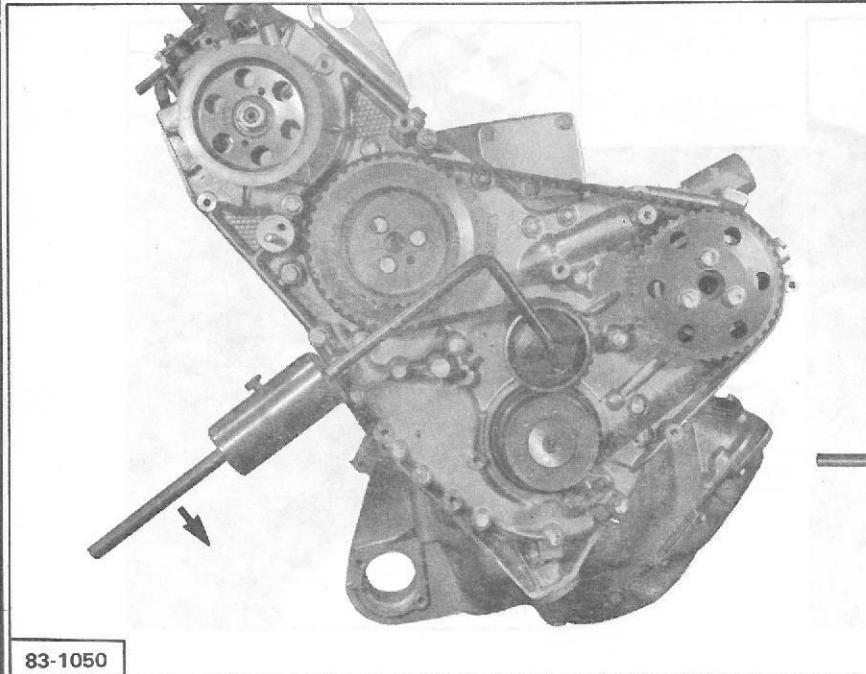
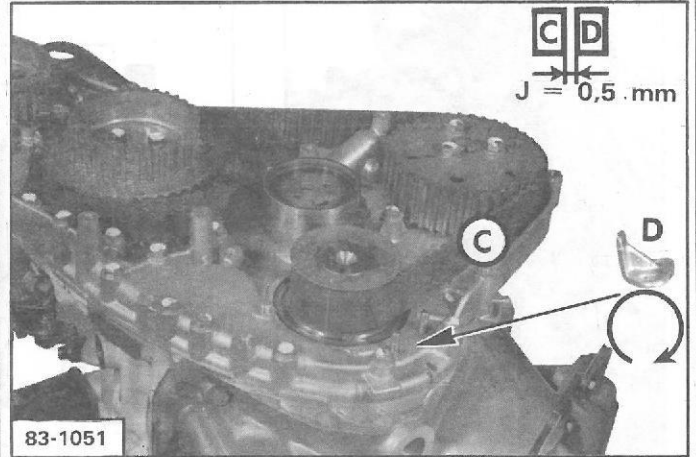
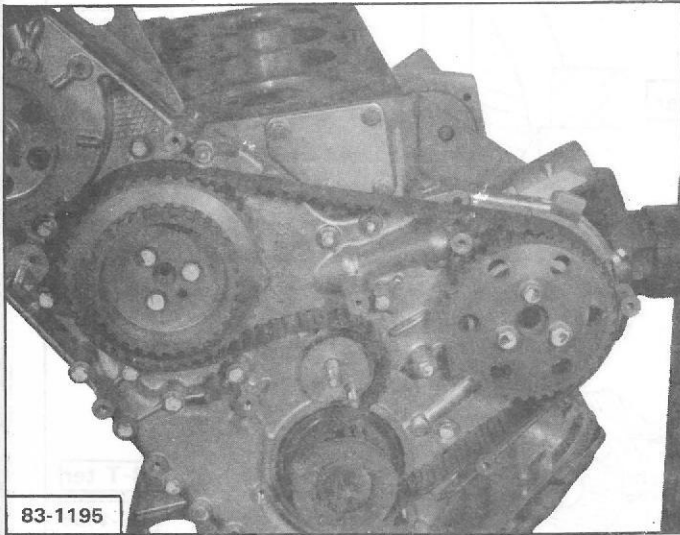
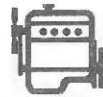


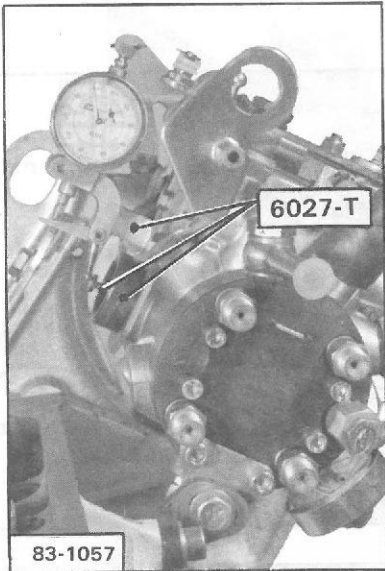
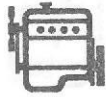




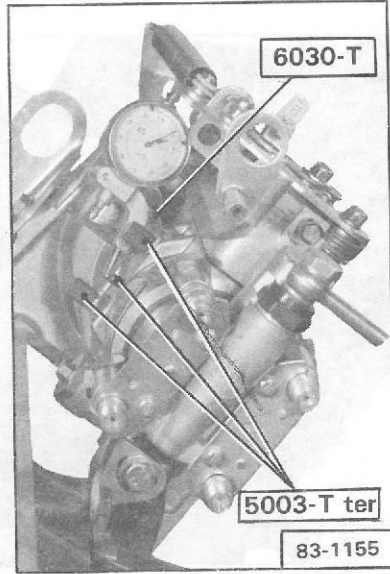
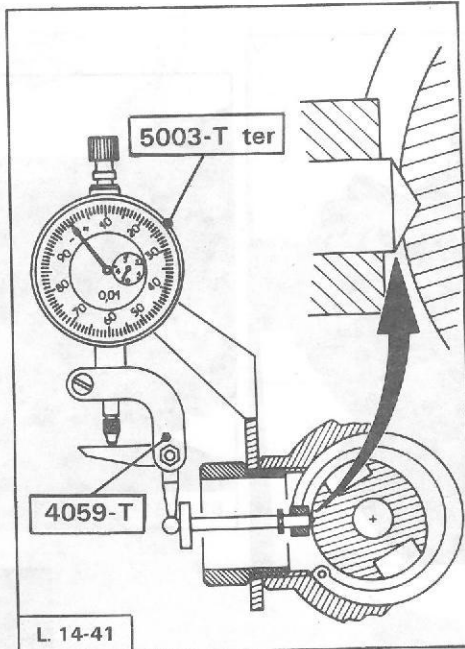




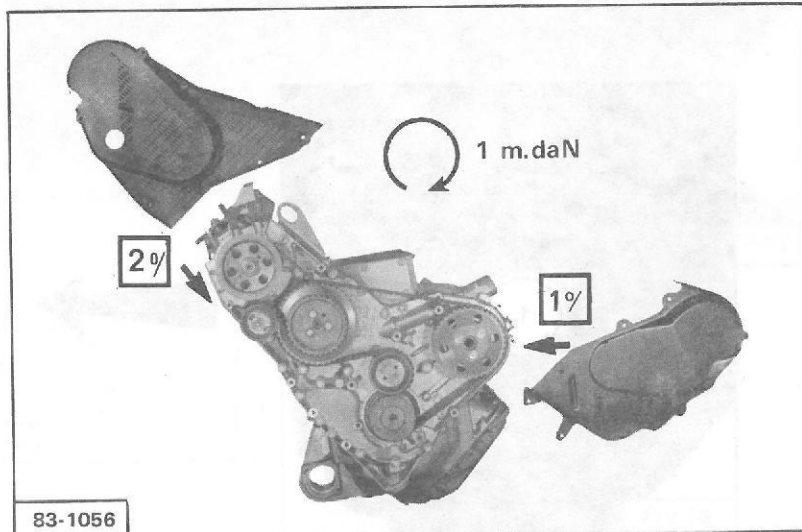
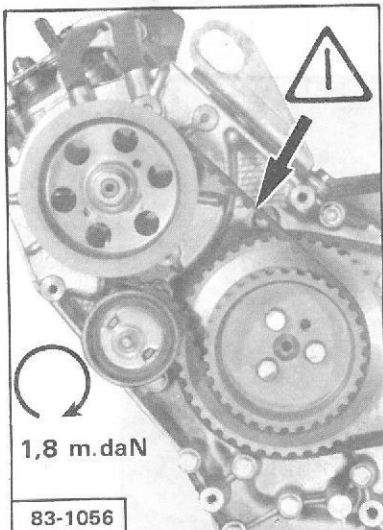
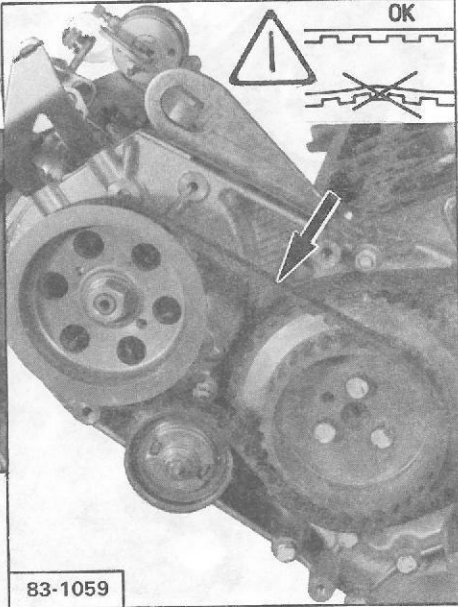
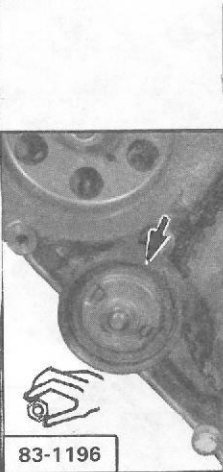
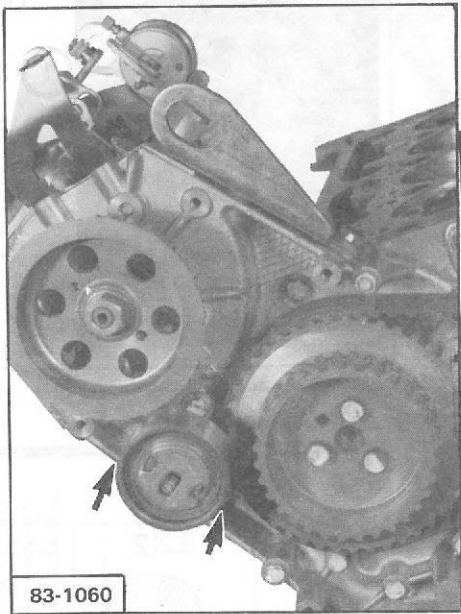


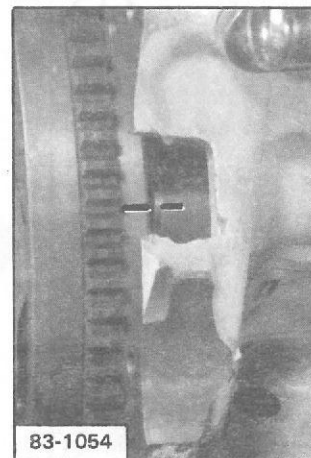
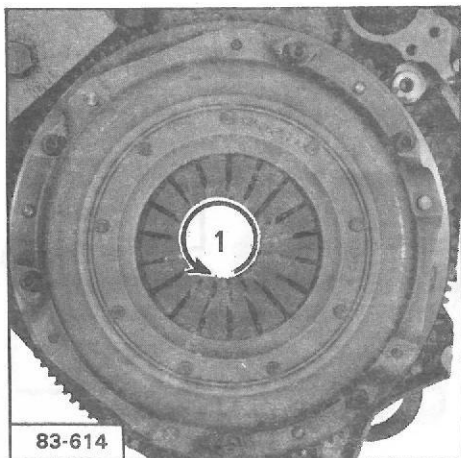
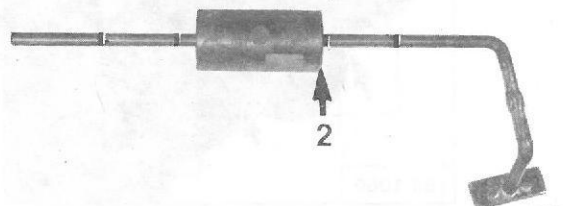
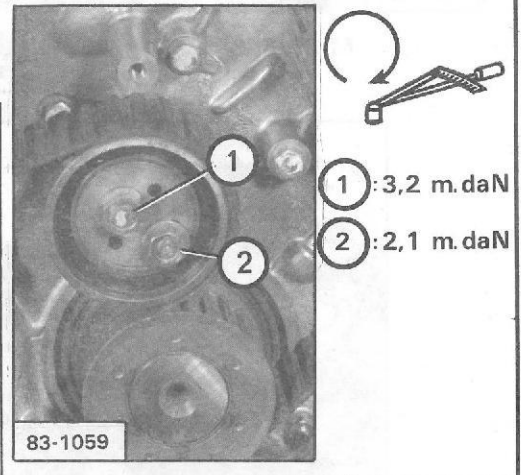
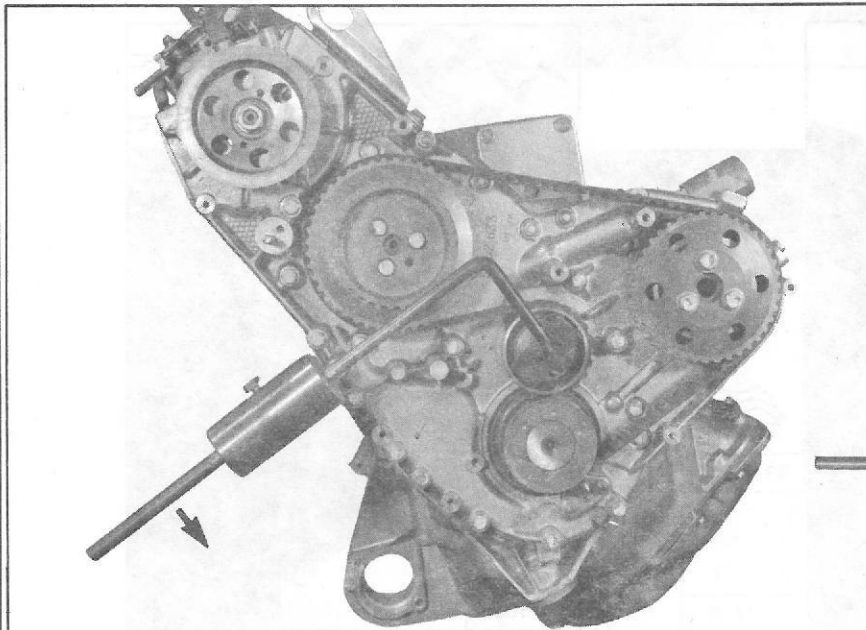
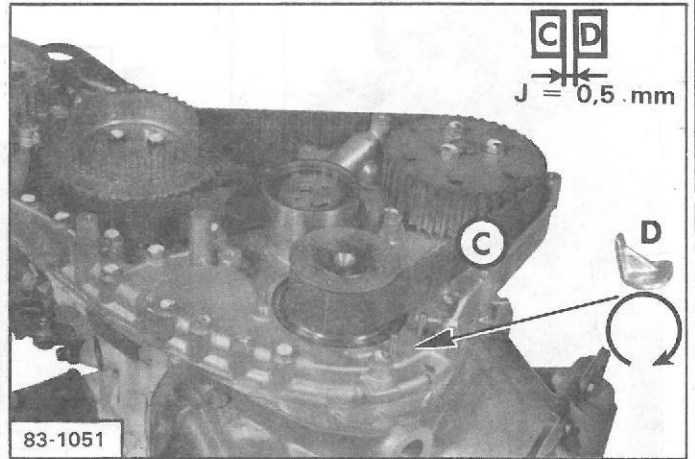
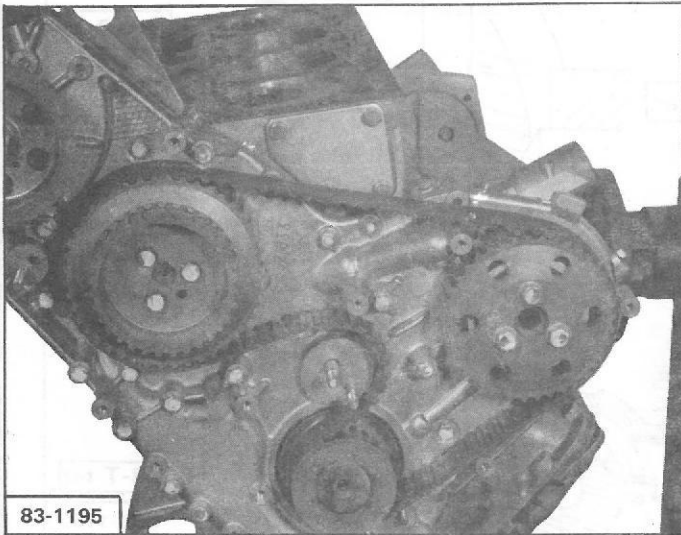
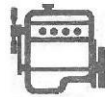


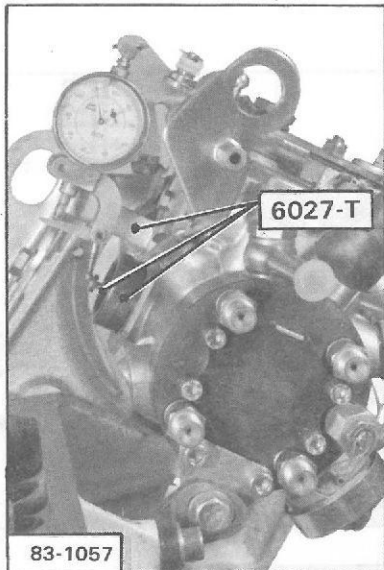
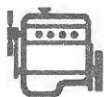
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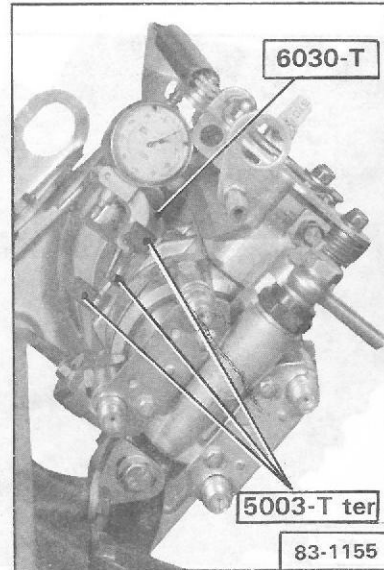
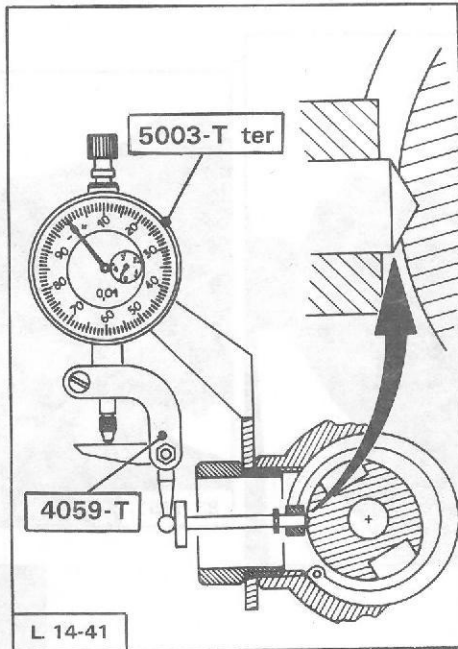
M 25/660 + U 25/661



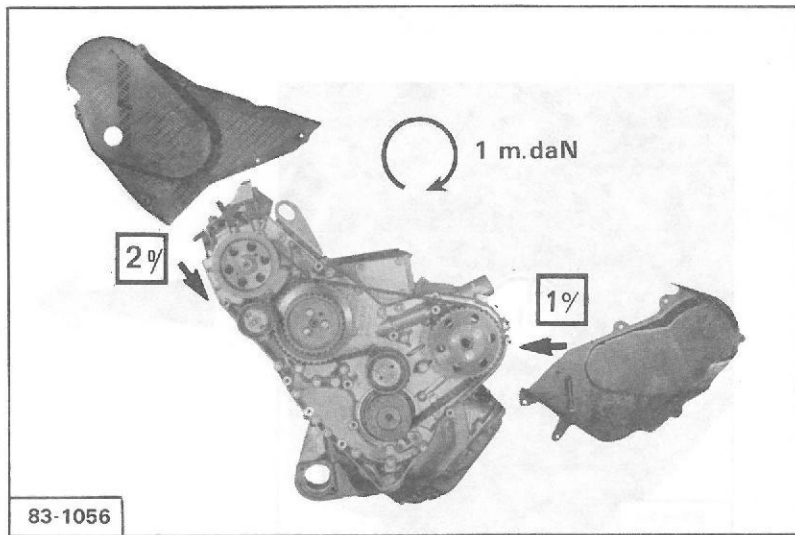
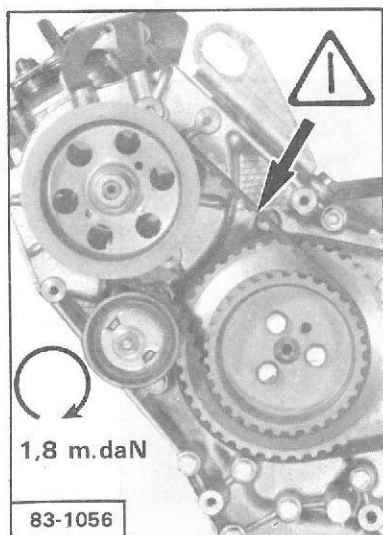
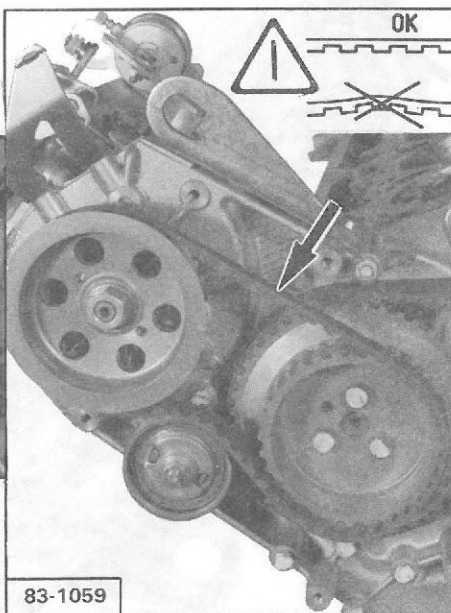
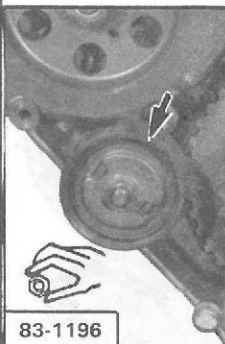
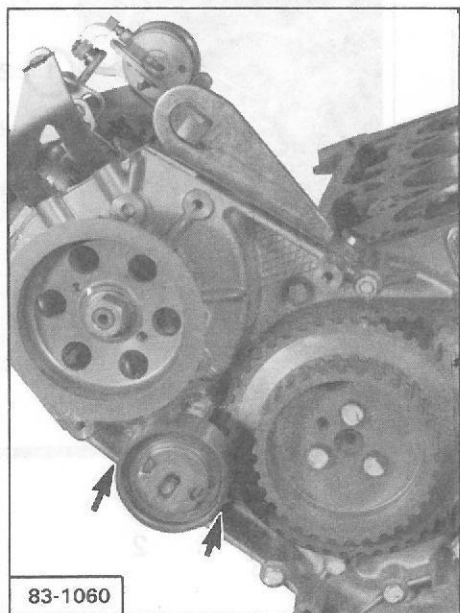


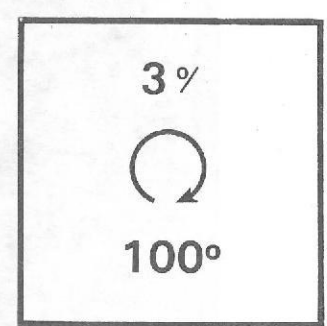
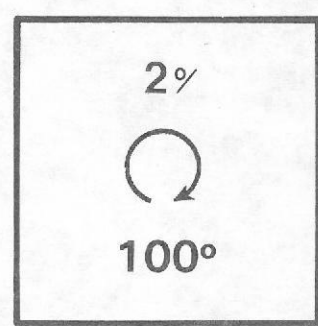
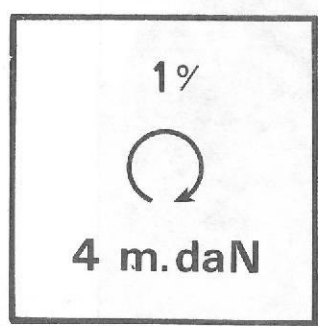
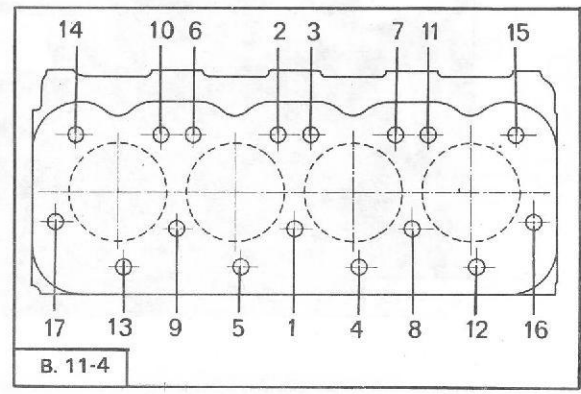
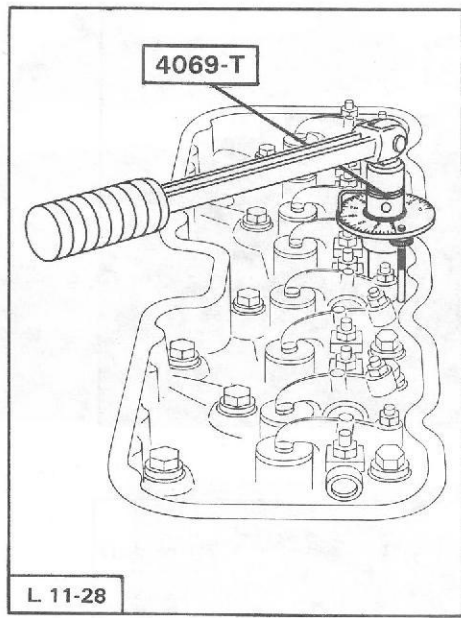
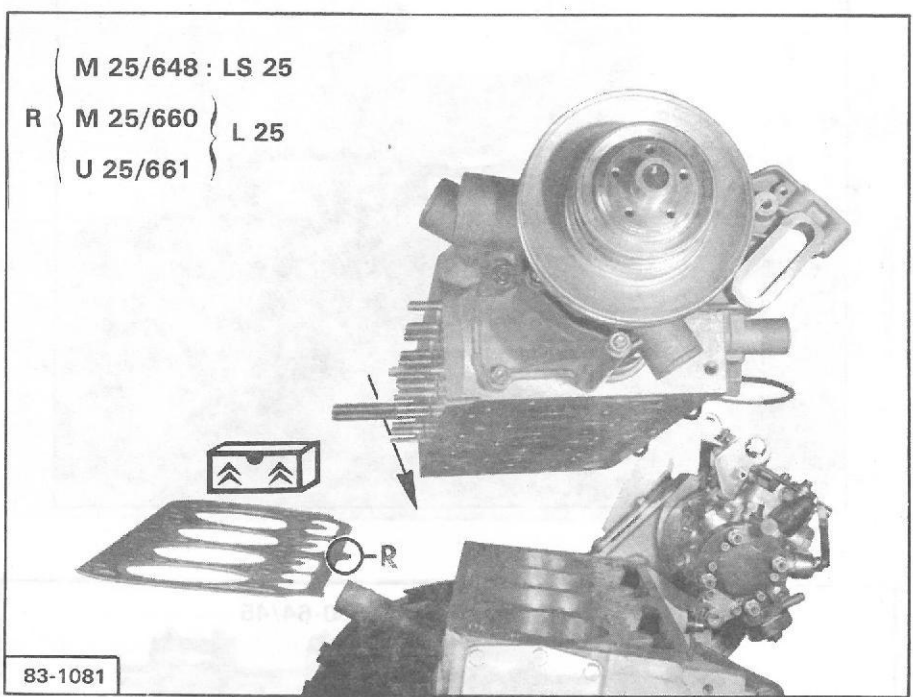
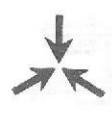


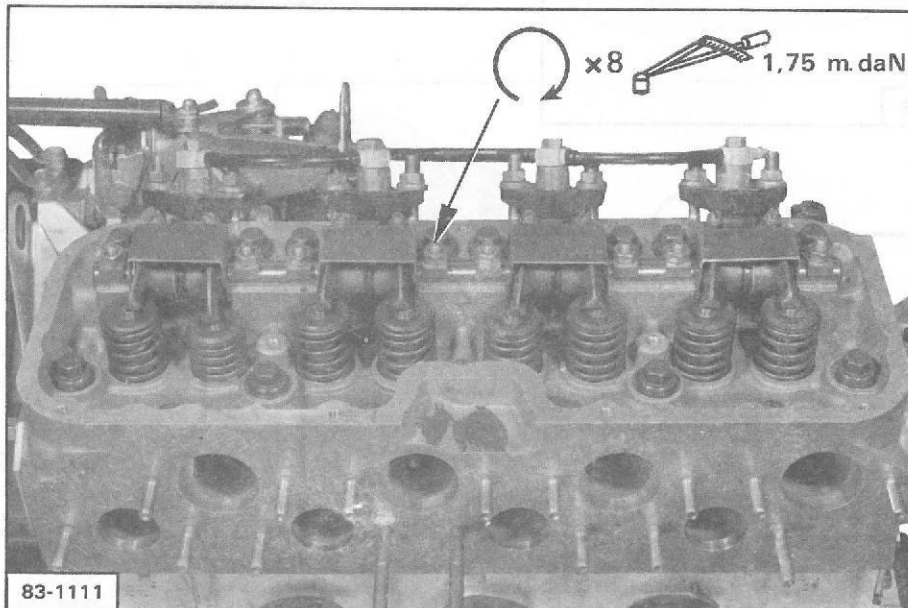
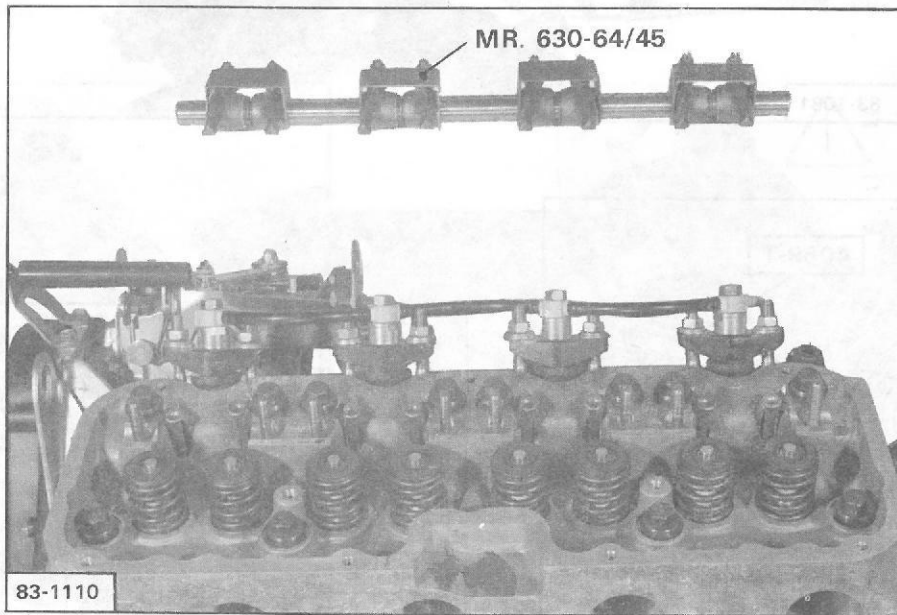
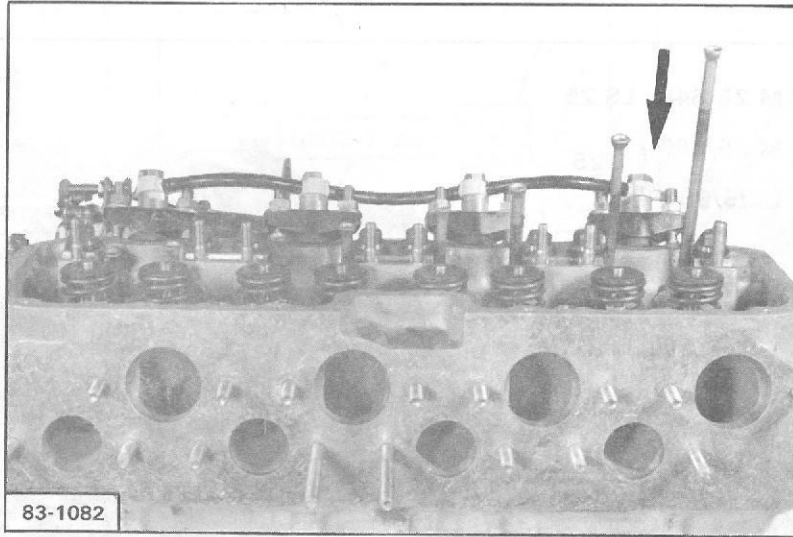
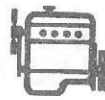
M 25/648

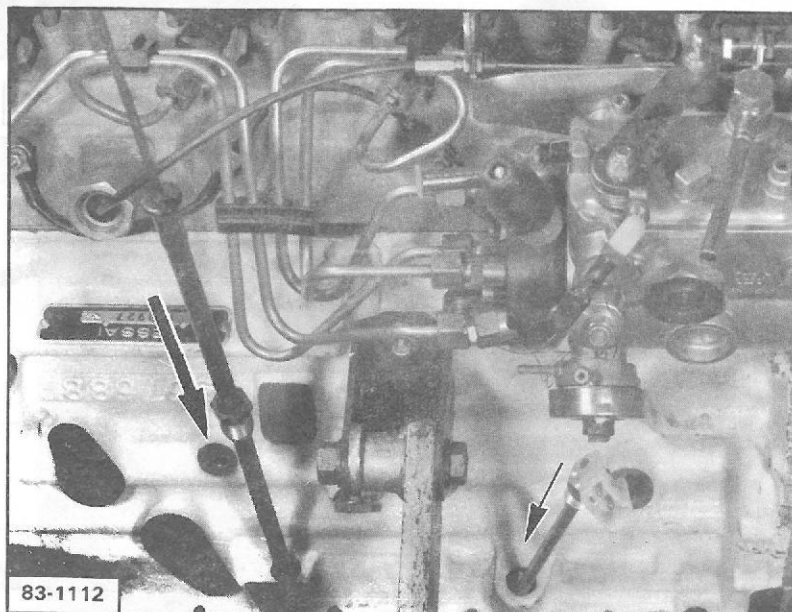
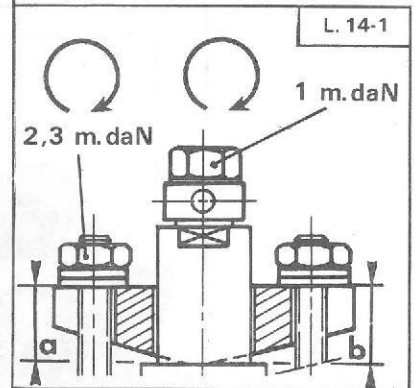
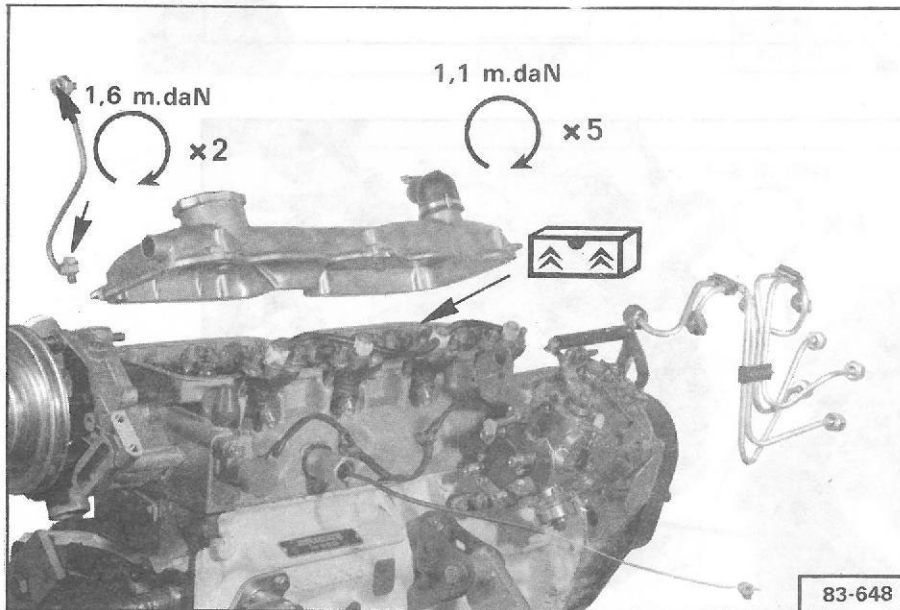
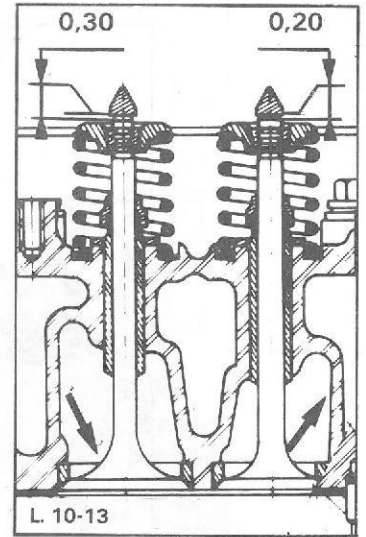
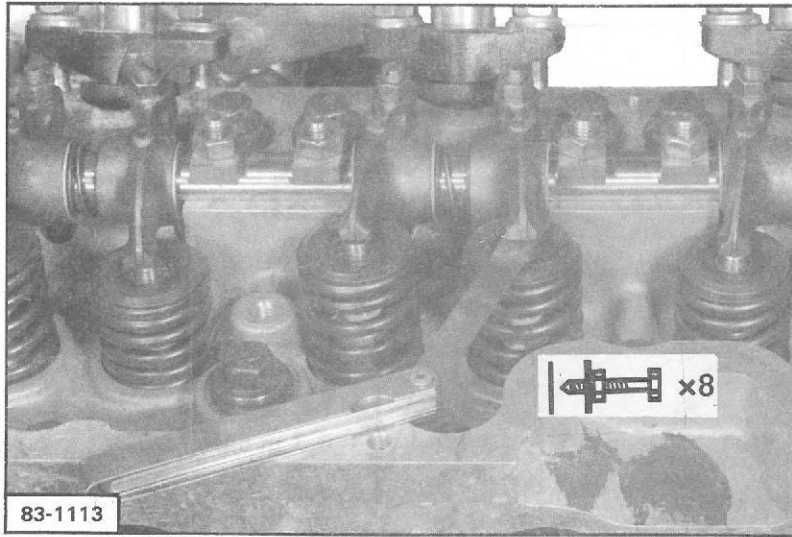
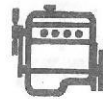


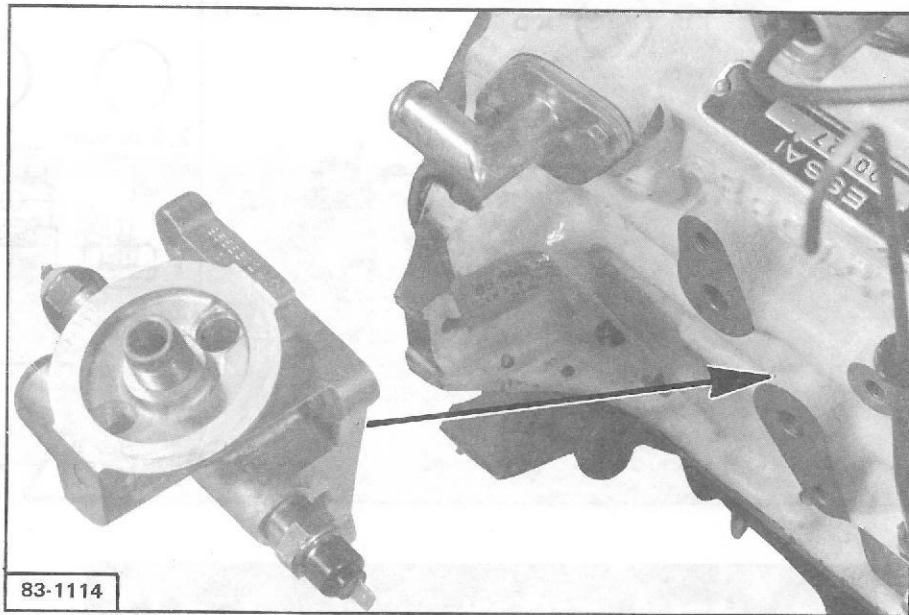
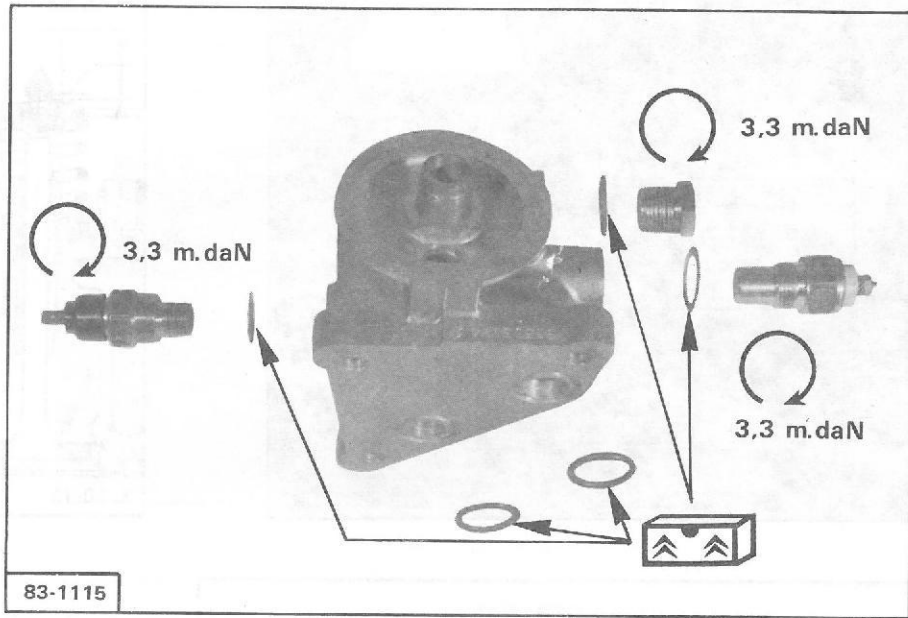
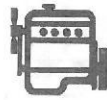
M 25/660 + U 25/661



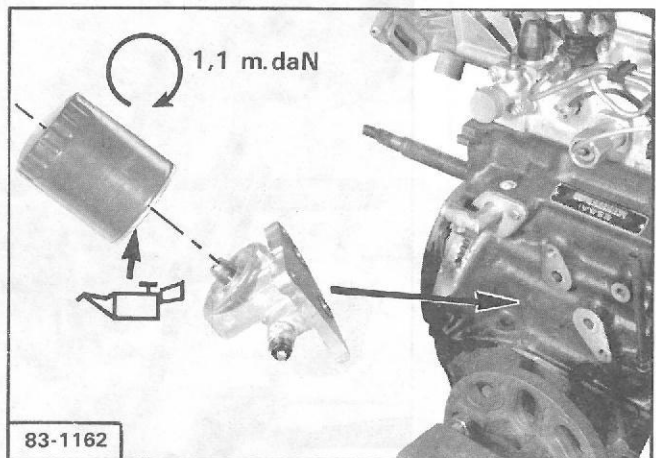
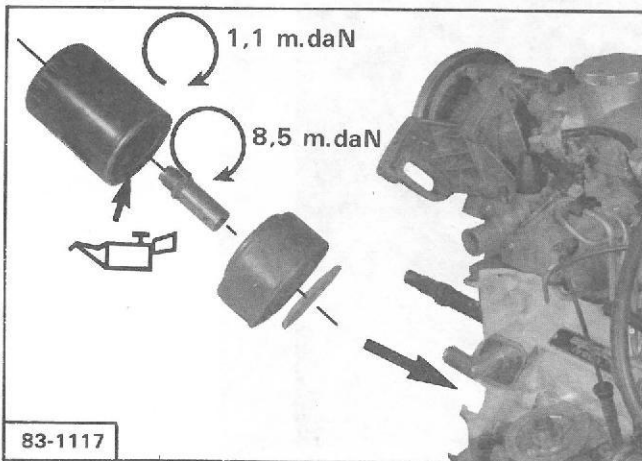


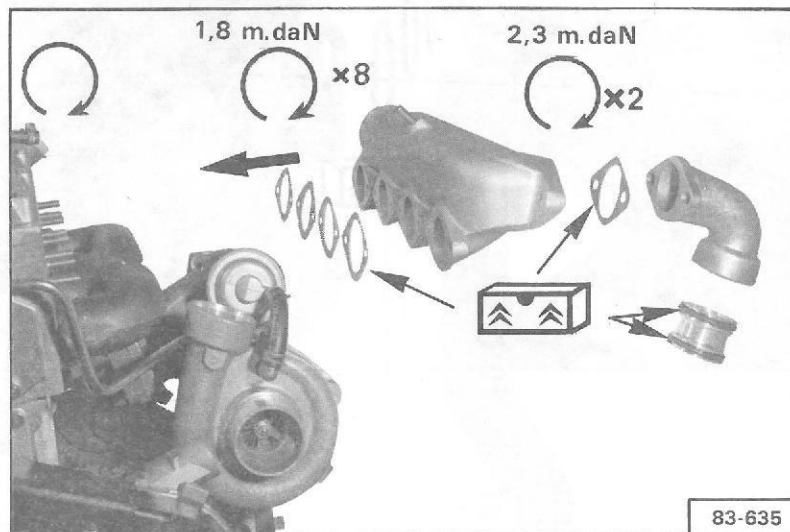
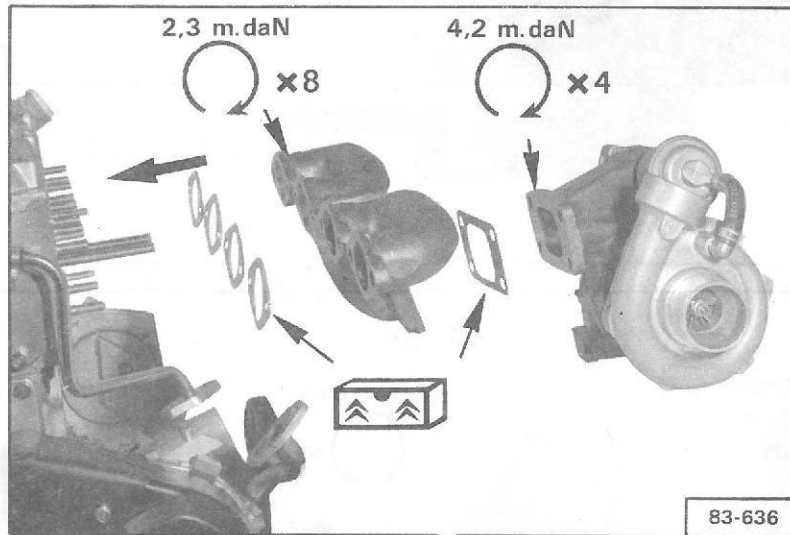
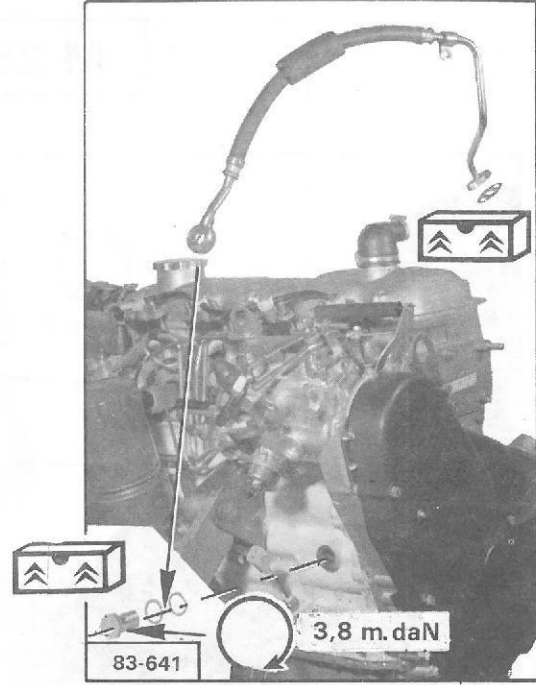
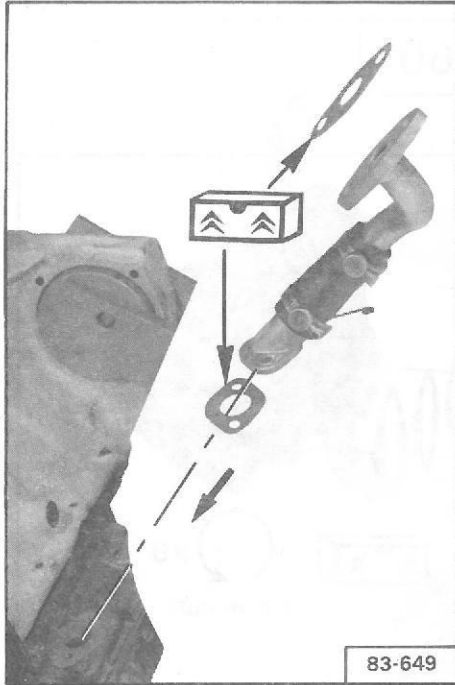


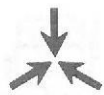




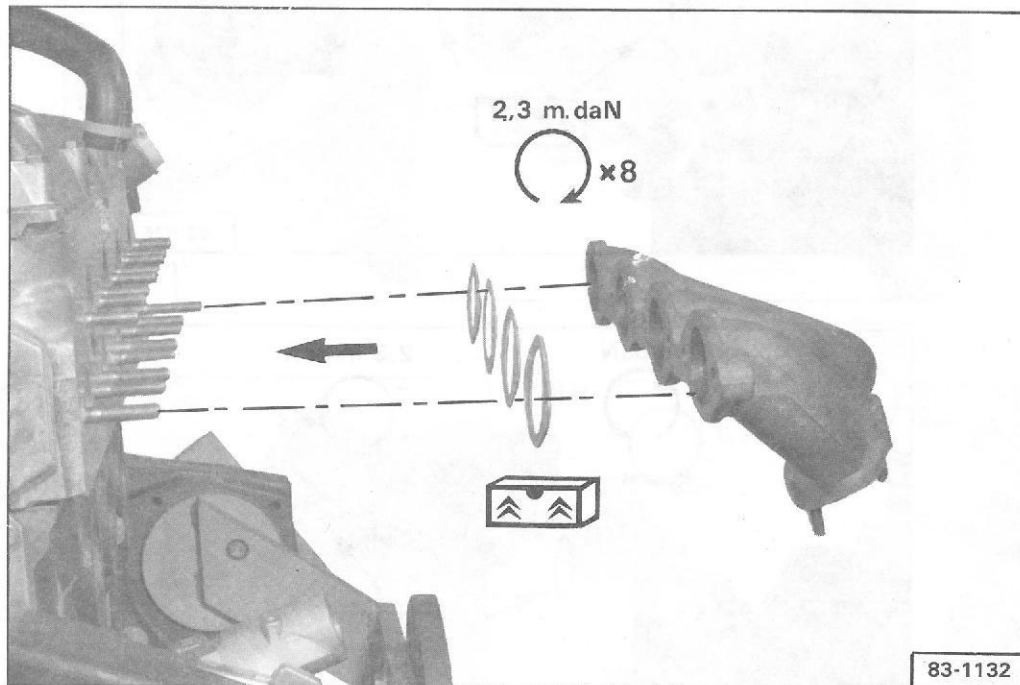
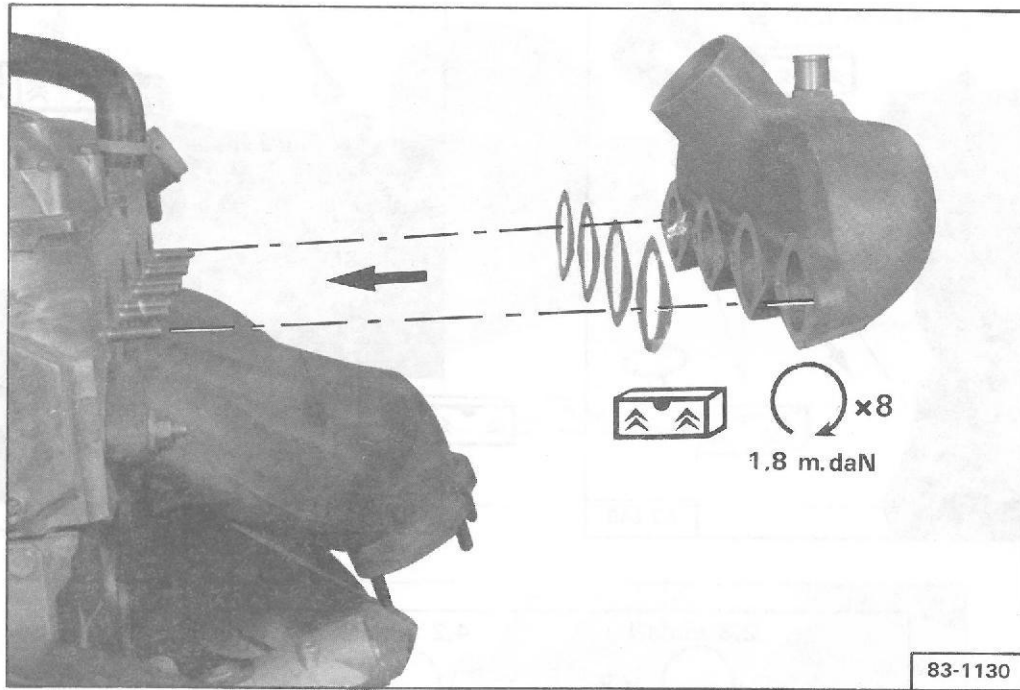
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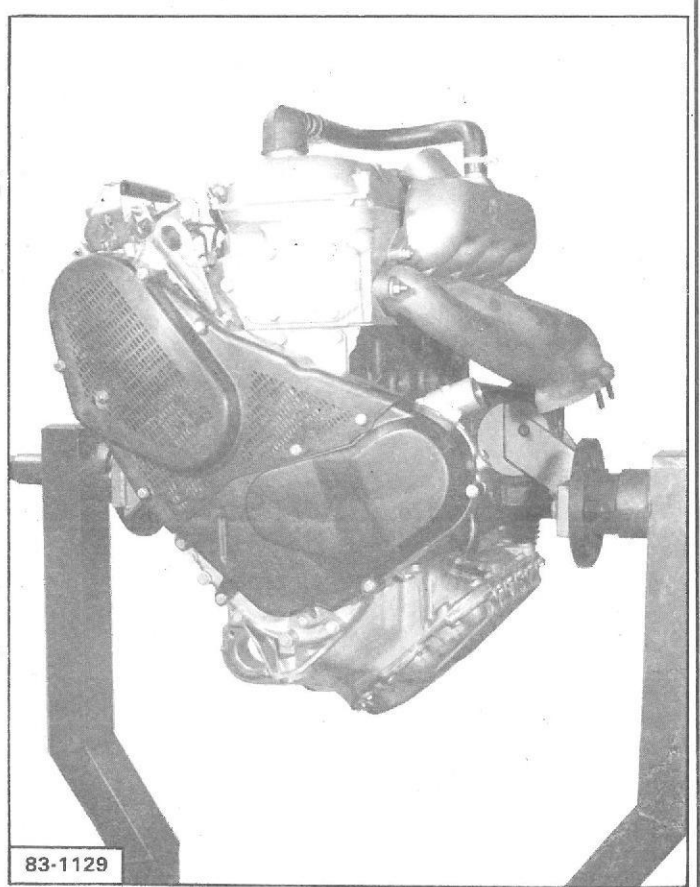
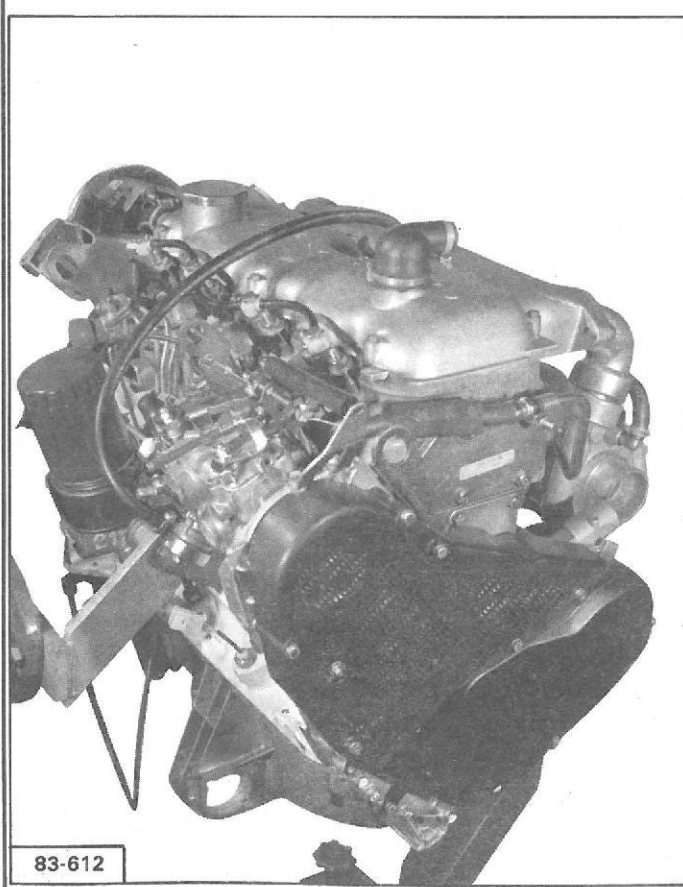
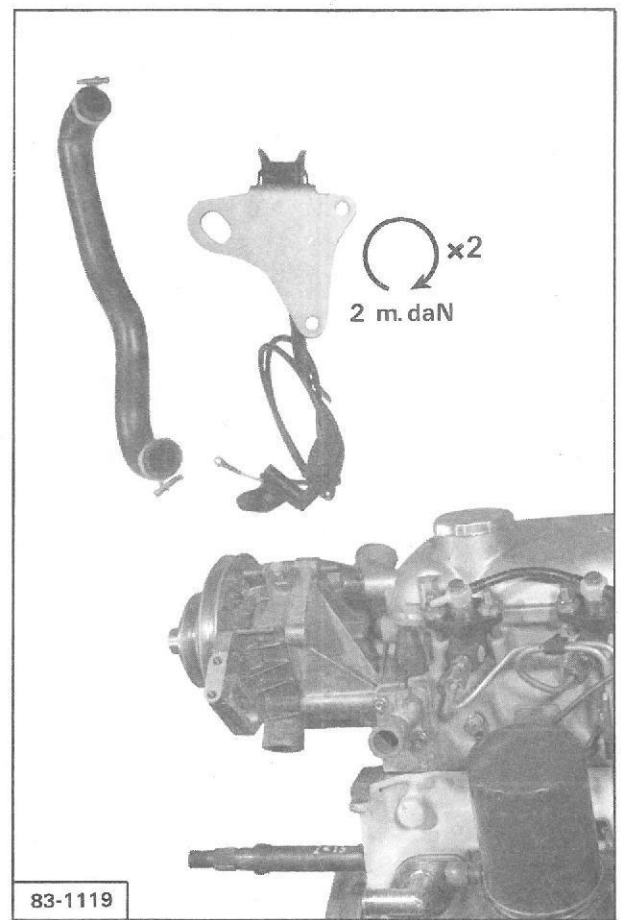


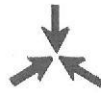




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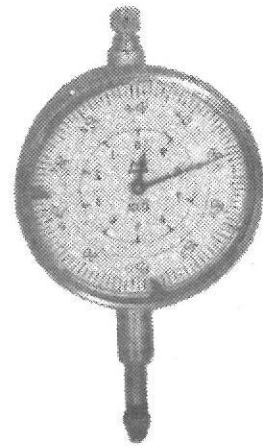


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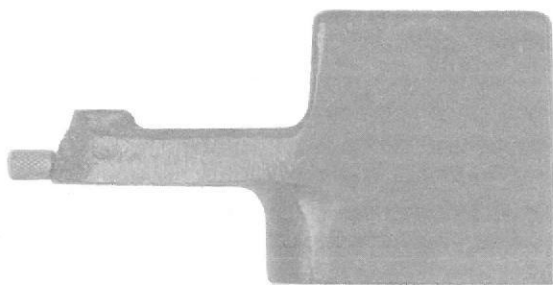
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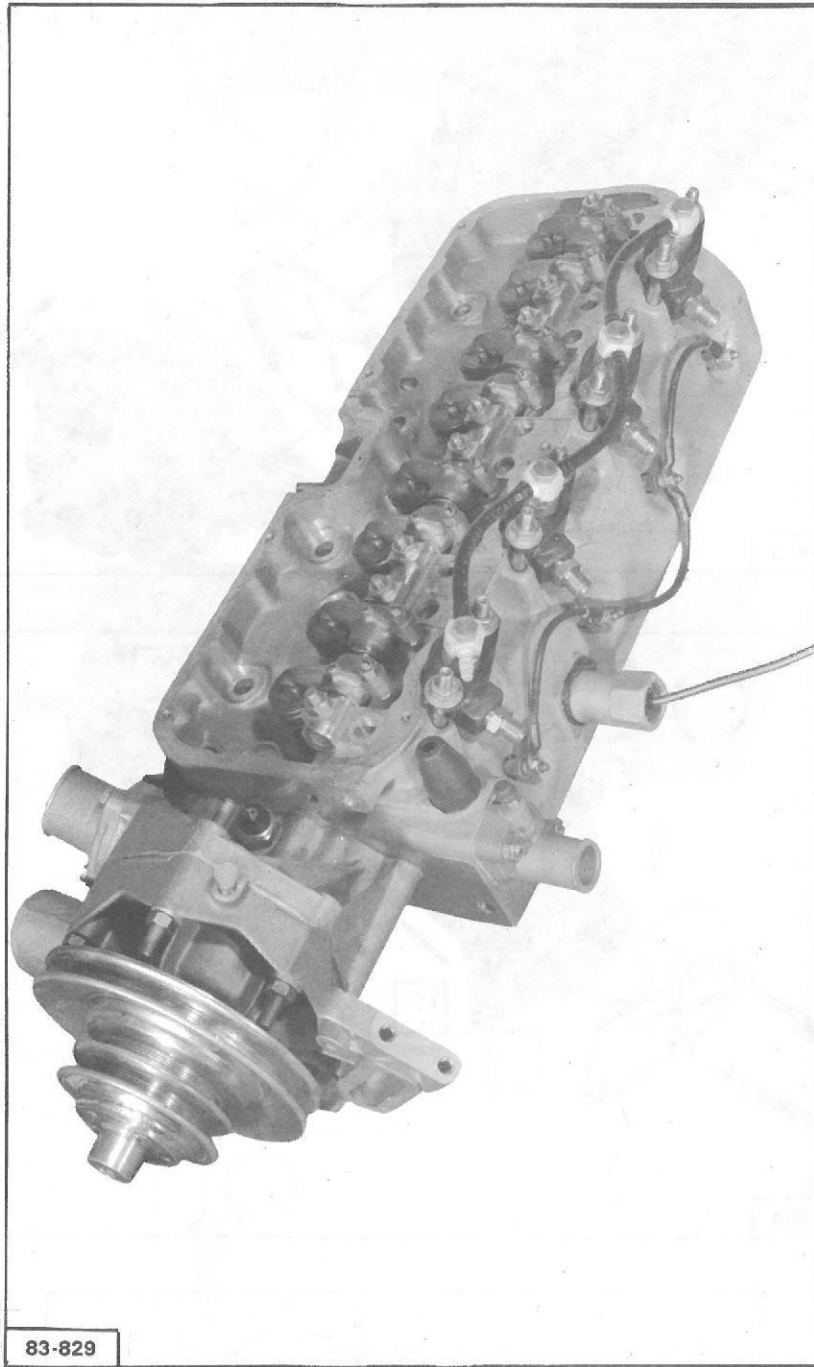


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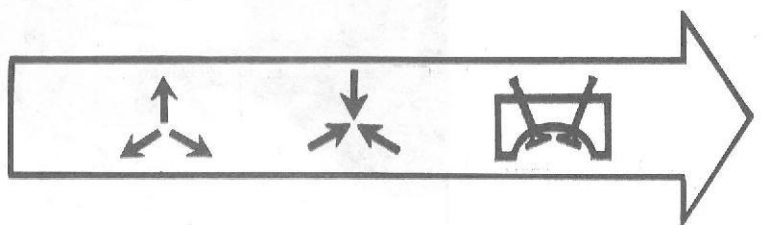
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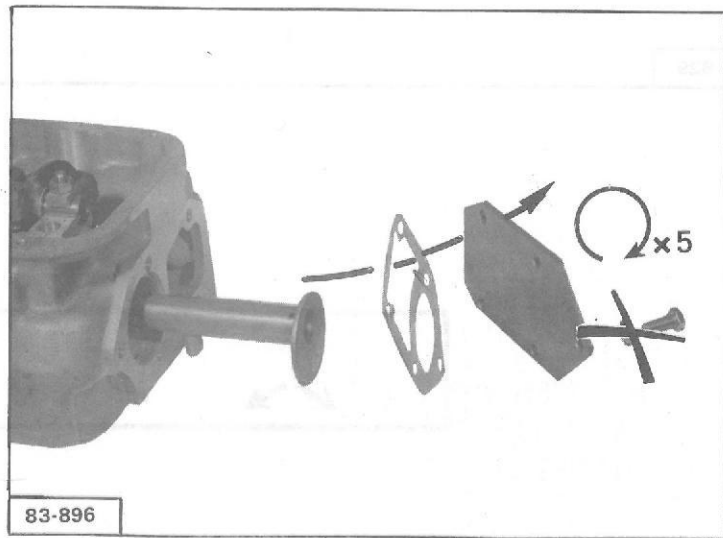
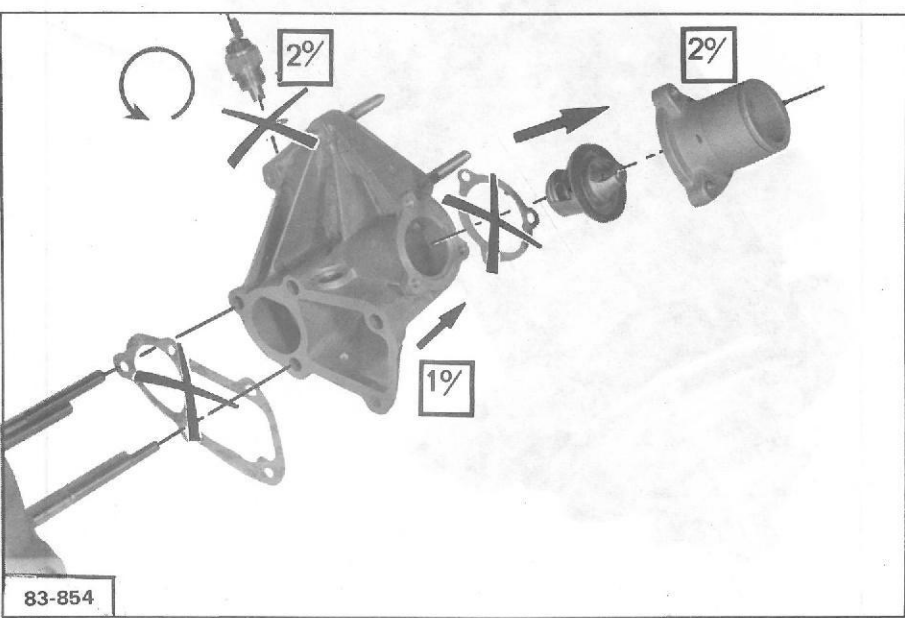
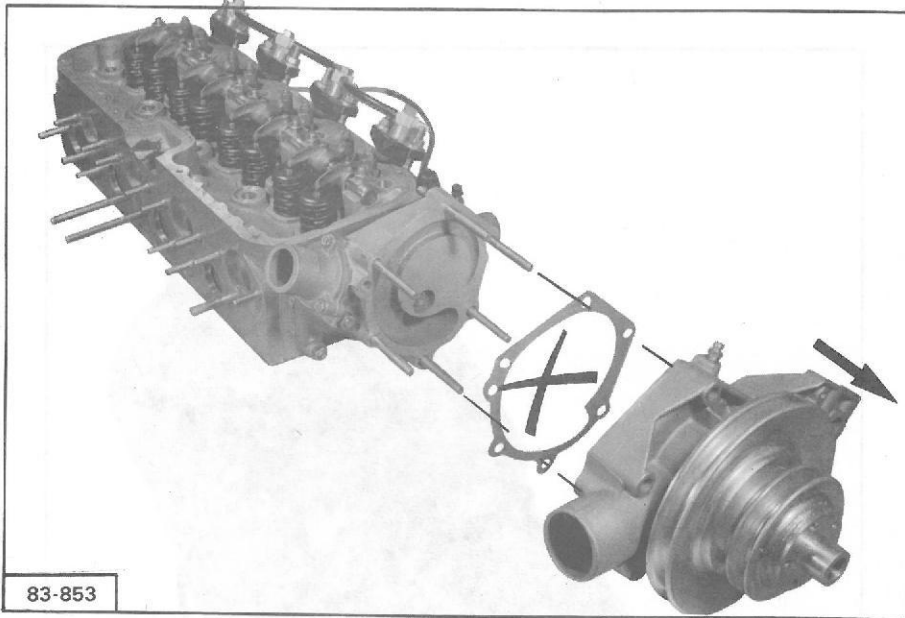


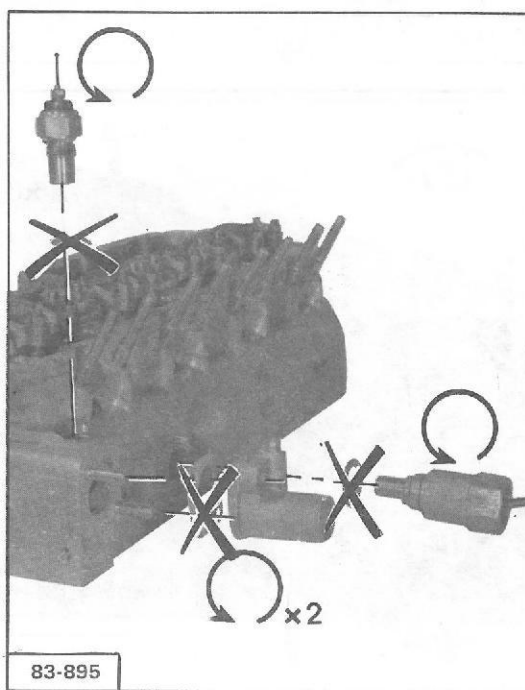
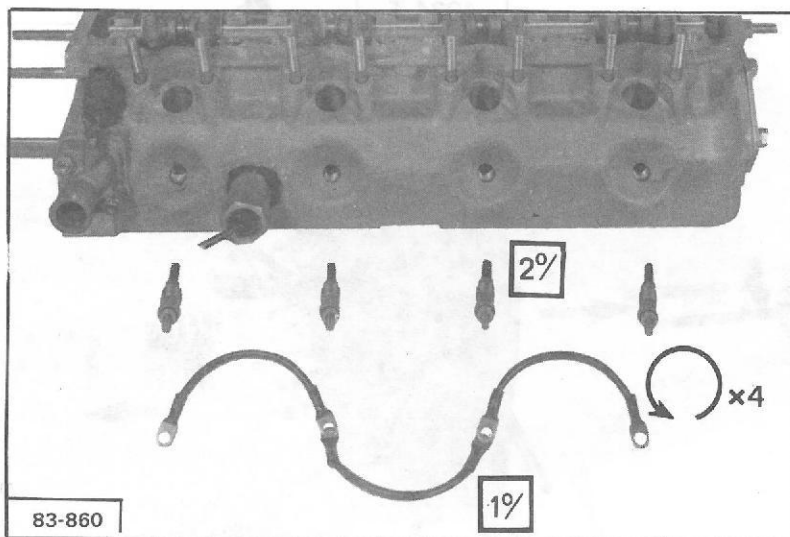
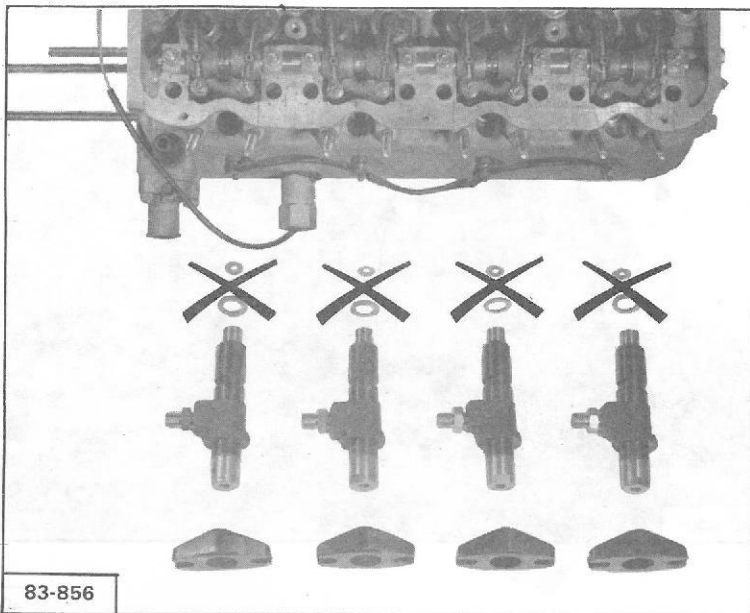
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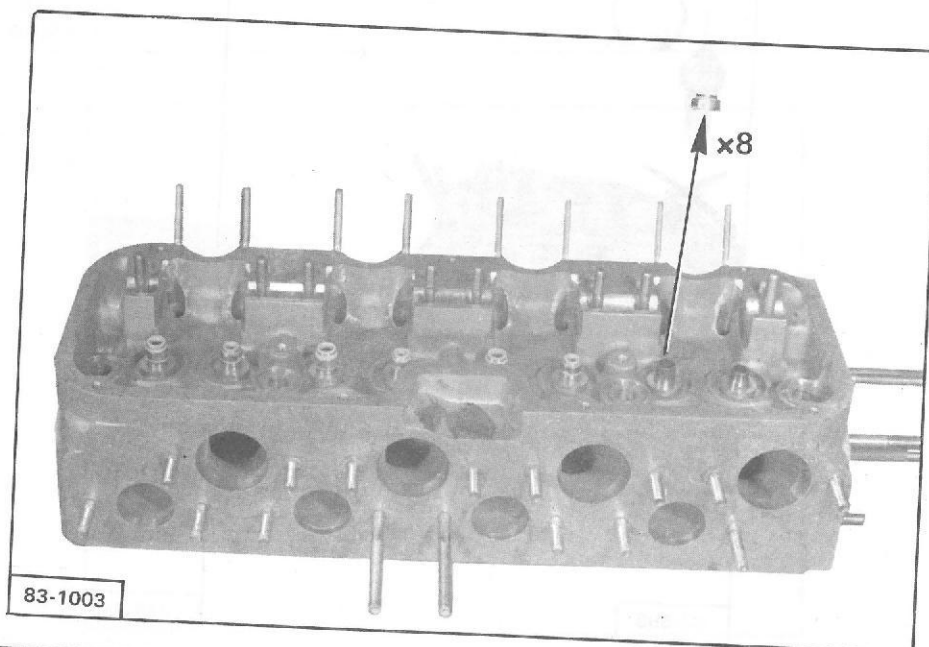
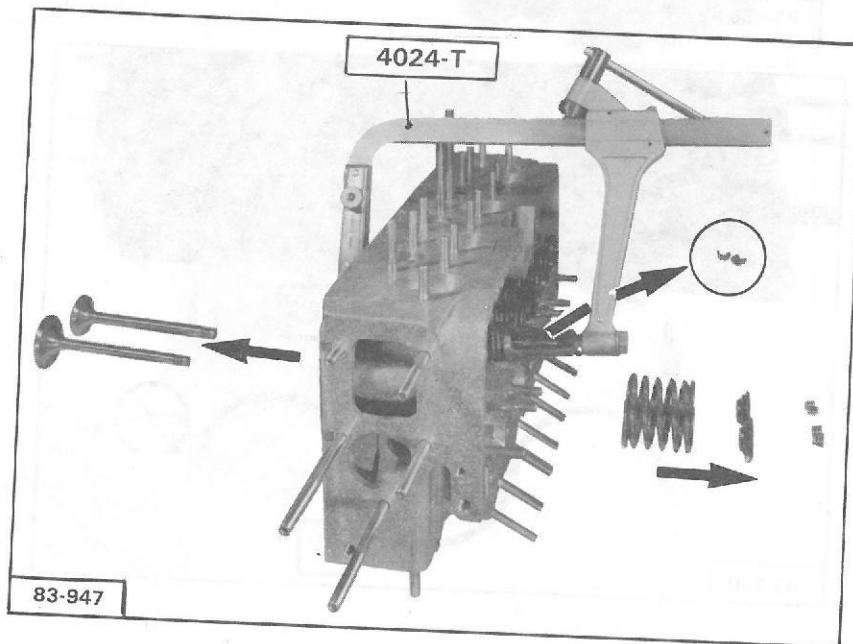
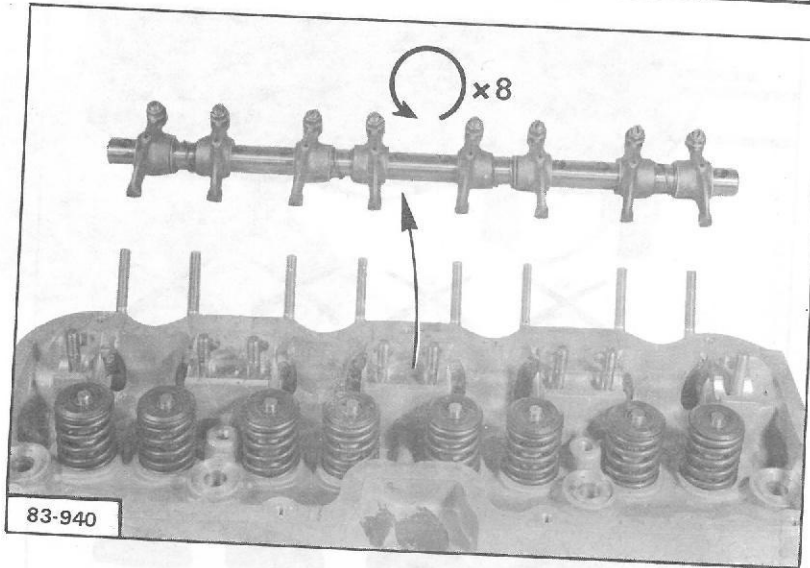


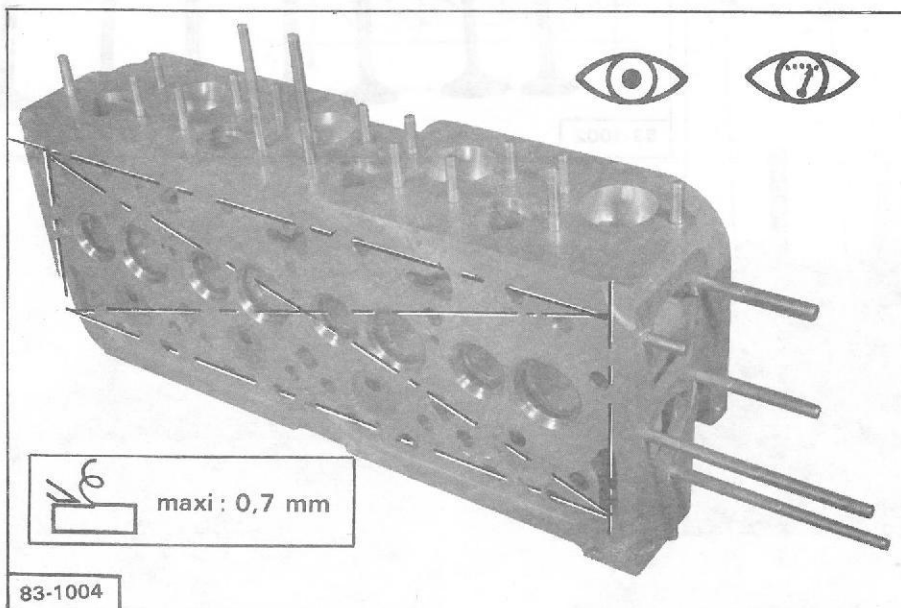
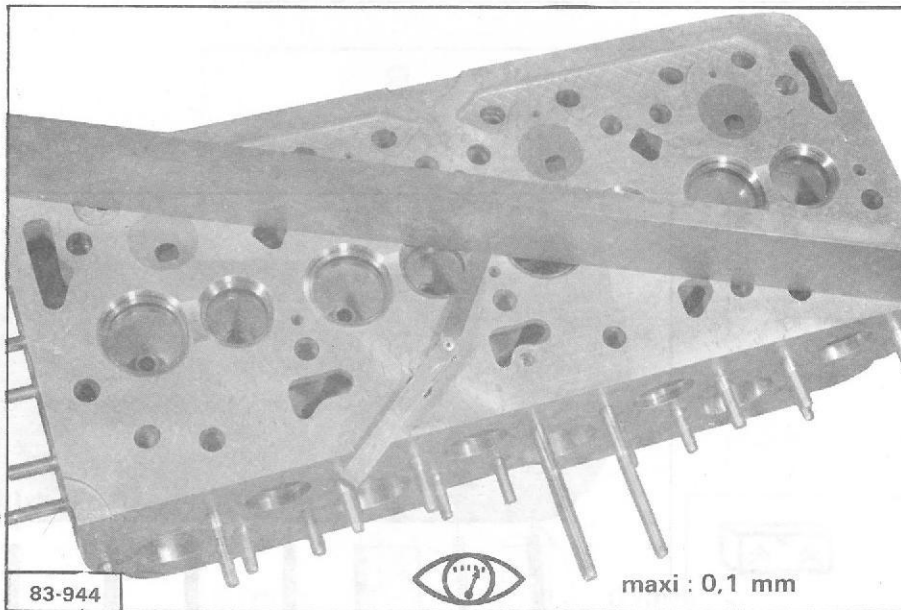
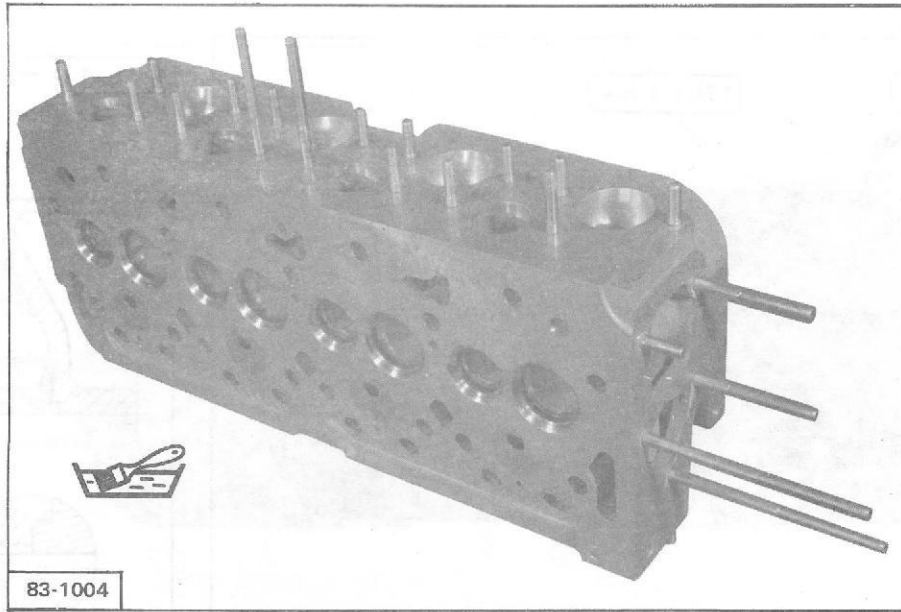
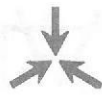
83-829

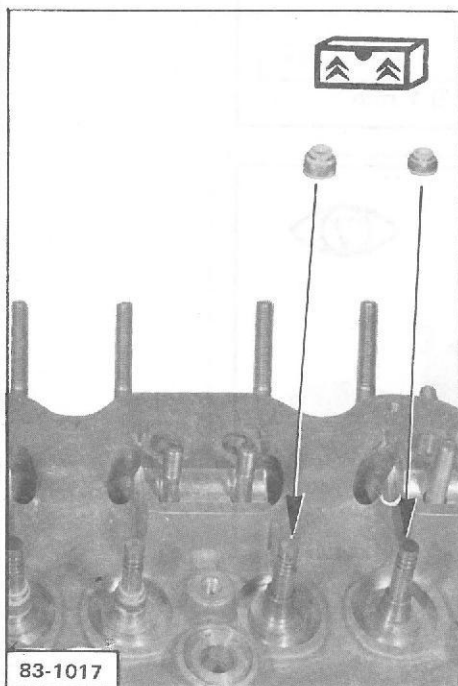
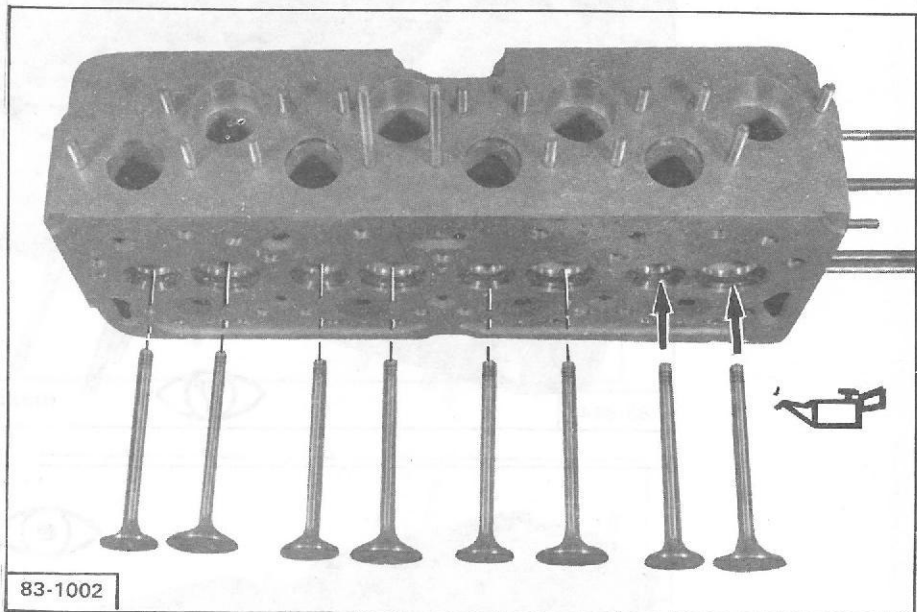
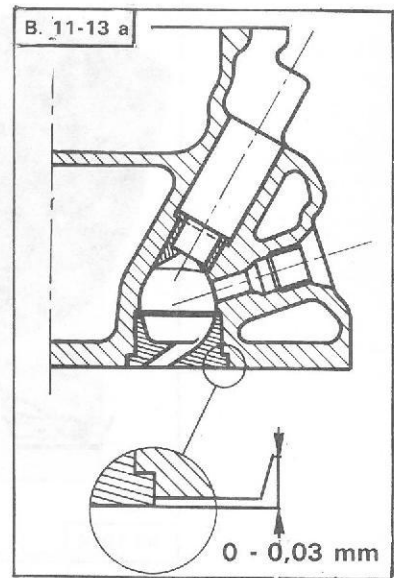
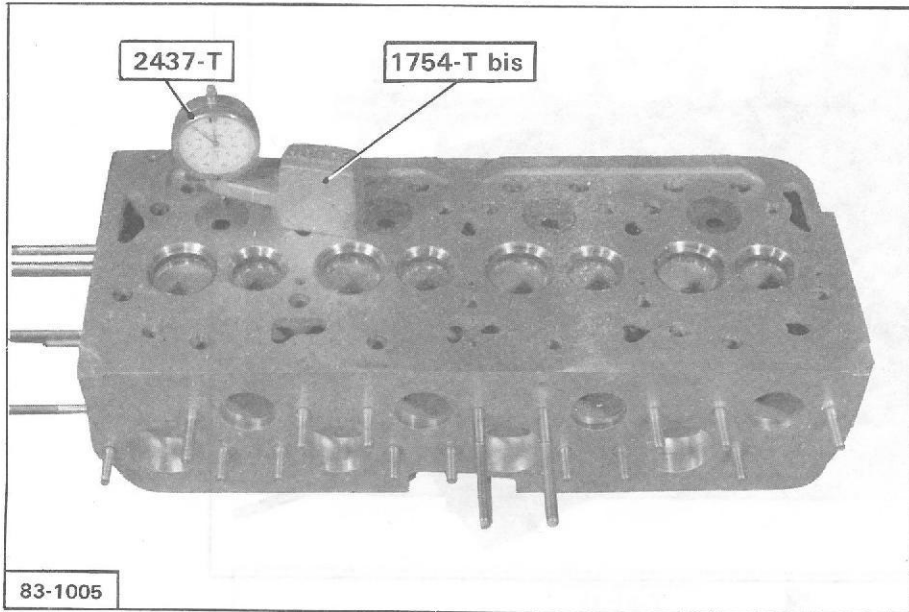
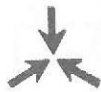


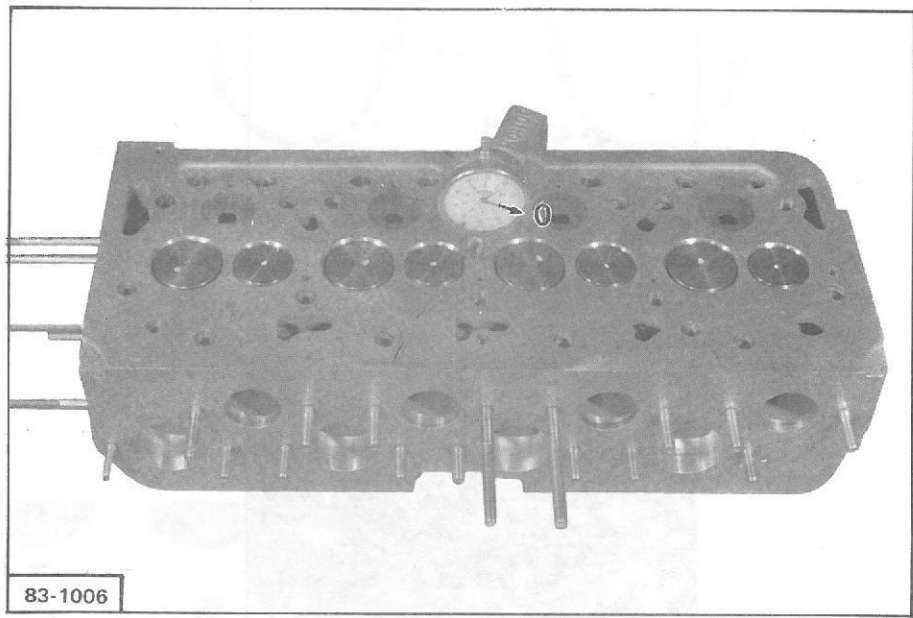
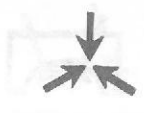




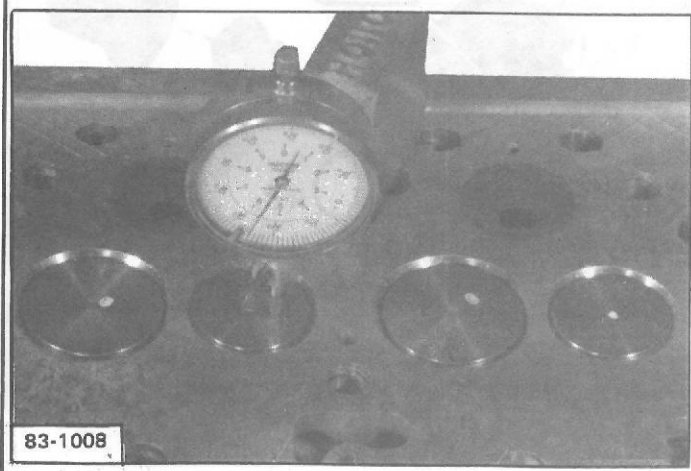
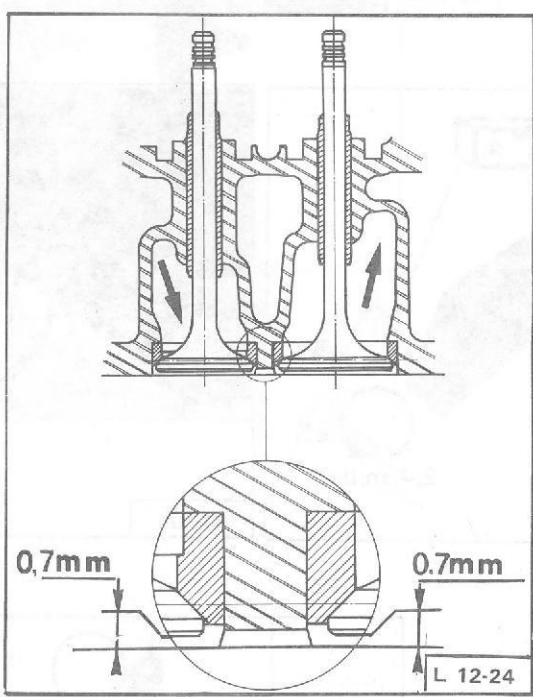




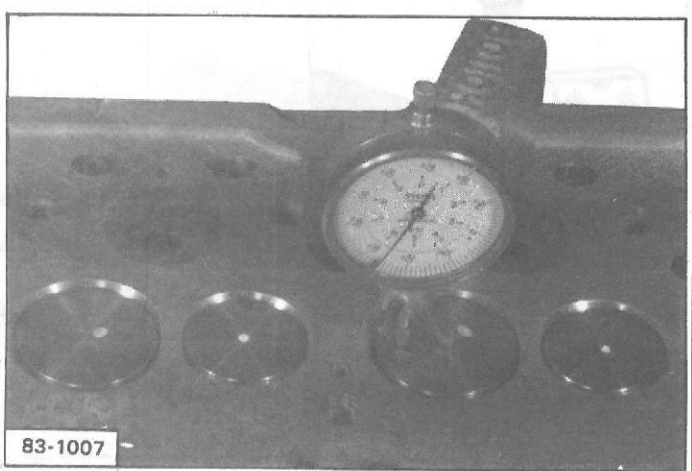




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